DONG FENG

Tractor Parts Manual DF354

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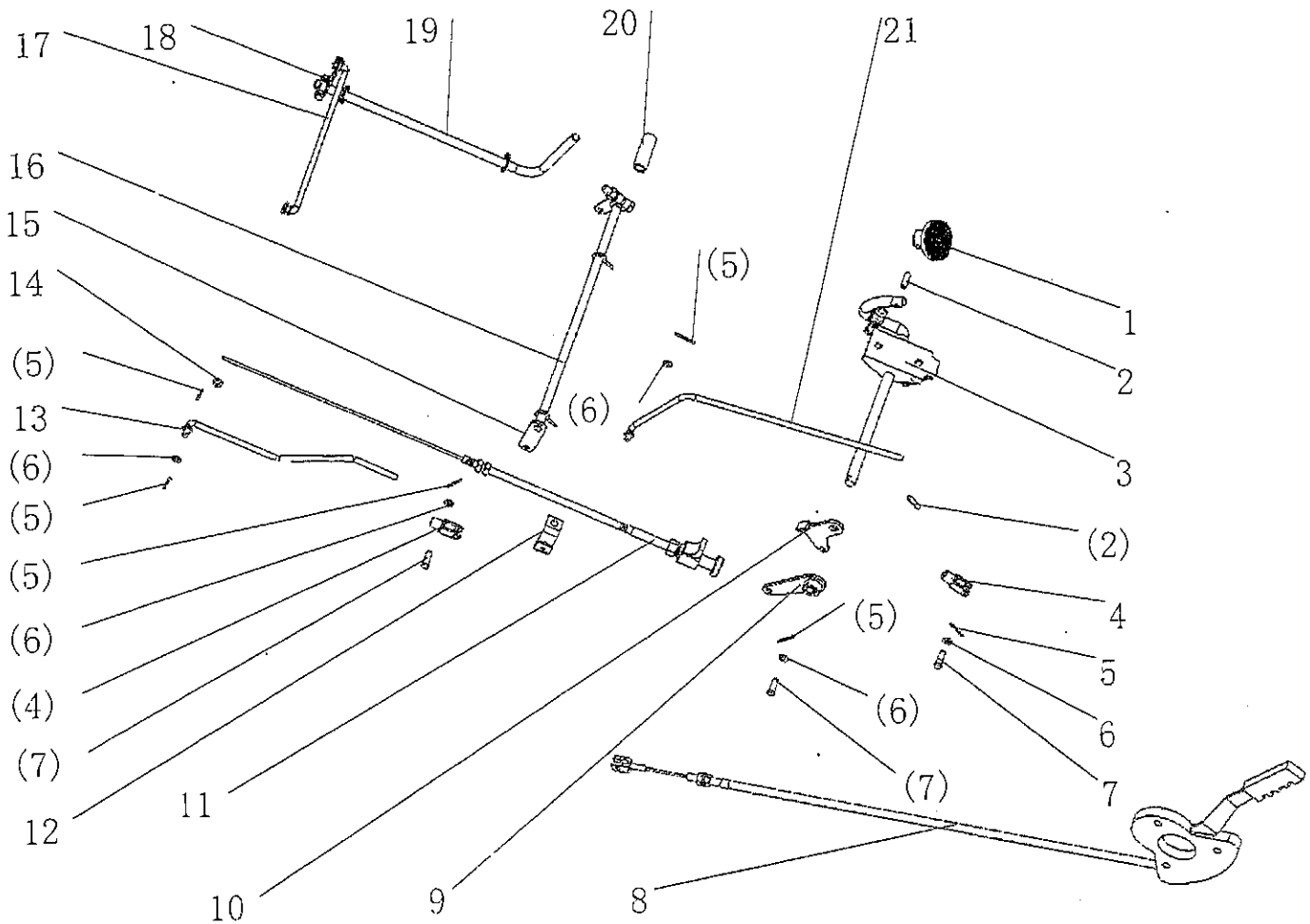
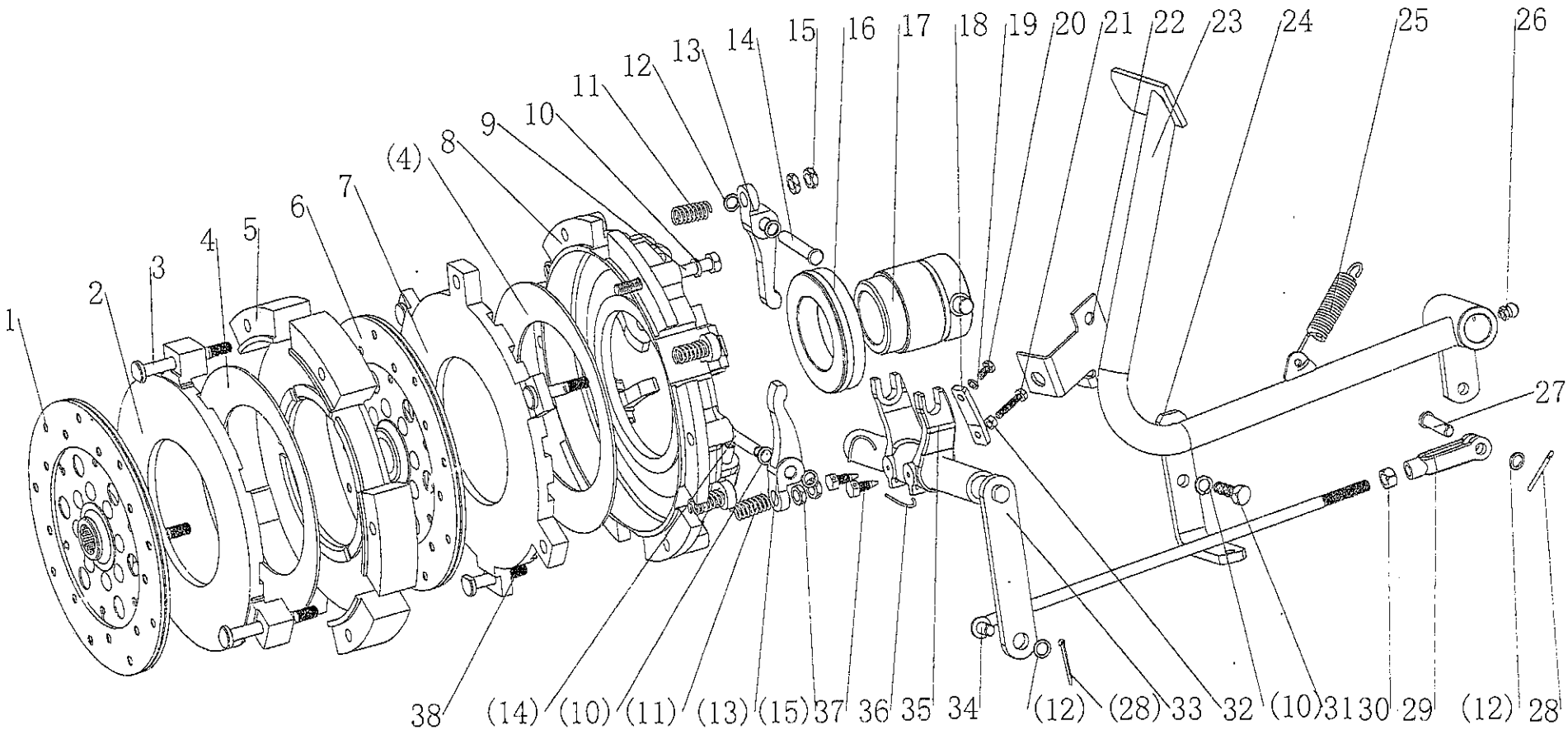
1　油门操纵机构　　Throttle Control Mechanism



1 油门操纵机构总成 Throttle Control Mechanism

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	550.20.104-1	油门踏板	Throttle lever	1	
2	GB879-86	销5×20	Slotted spring pin 5×20	2	
3	354-5.20.016	脚油门踏杆总成	Pull rod, throttle	1	
4	200.20.101	连接叉	Rod clevis	2	
5	GB 91-86	销 2x16	Split pin 2×16	7	
6	GB97.1-85	垫圈 6	Plain washer 6-140HV	6	
7	GB882-86	销轴B6×22	Clevis pin with head B6×22	3	
8	550.20.014-2	手油门总成	Hand throttle	1	
9	550.20.015-1	摇臂焊合件	Rocker	1	
10	550.20.013-1	手油门摇臂	Hand accelerograph rocker	1	
11	350.20A.015	熄火拉线总成	Stop control thread , engine	1	
12	350.20A.101	熄火拉线座	Stop control thread , engine base	1	
13	350.20.013	油门拉杆焊合件	Accelerograph pull rod weldment	2	
14	GB97.1-85	垫圈 5	Plain washer 5-140HV	1	
15	300.20.012	摇臂焊合件	Rocker	1	
16	300.20A.012	油门传动轴焊合件	Throttle transition weldment	1	
17	350.20.017	减压拉杆焊合件	Decompressor pull rod weldment	1	
18	300.20.018	减压摇臂焊合件	Decompressor rocker weldment	1	
19	300.20.127	减压连杆	Decompressor pull rod	1	
20	300.20A.101	垫套	Bush	1	
21	300.20.015-1	脚油门拉杆焊合件	Foot accelerograph pull rod weldme	1	

2 离合器总成 Clutch



2 离合器总成 Clutch

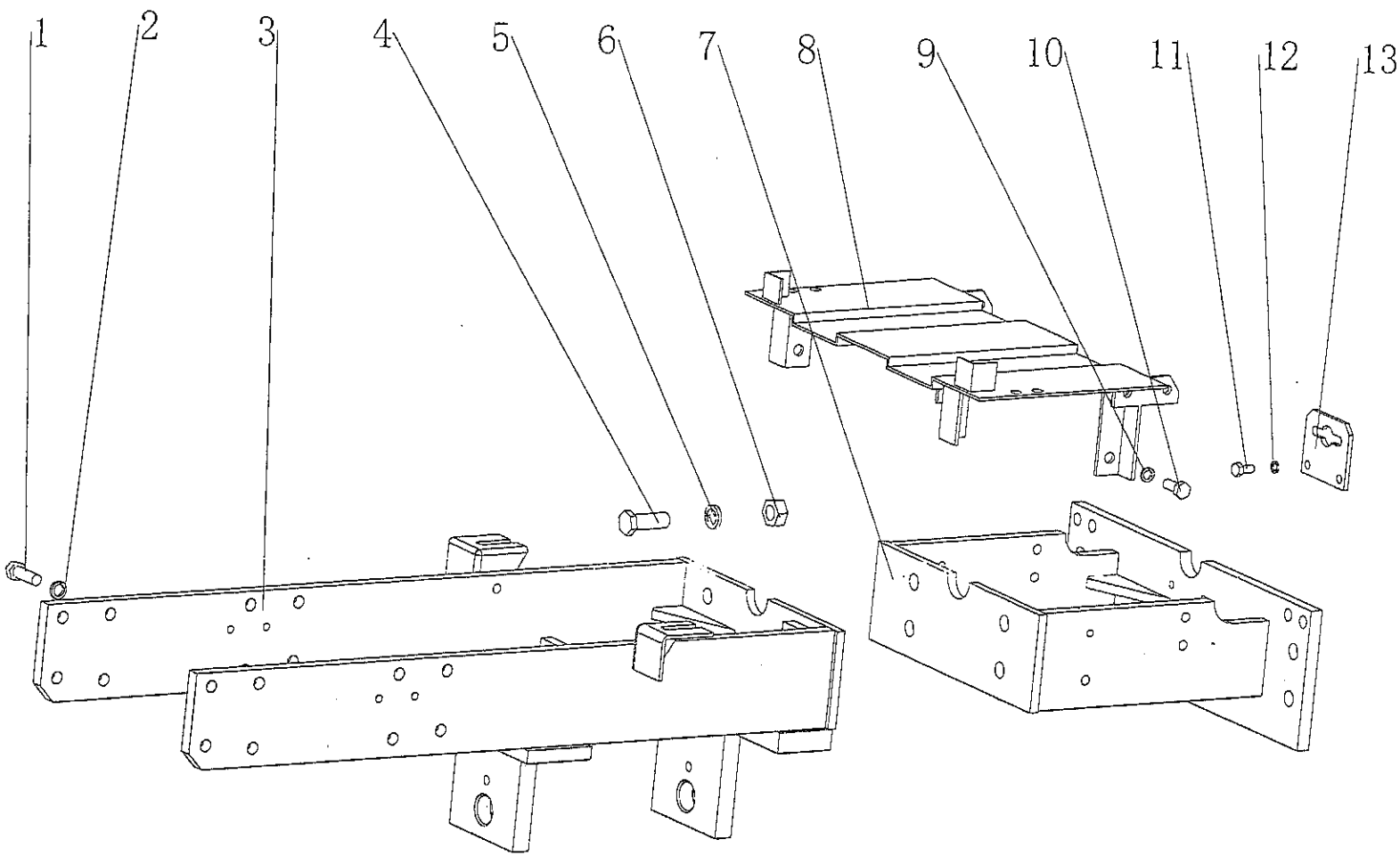
序号 Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.21C.013	主离合器从动盘总成	Driven plate ,main clutch	1	
2	300.21C.103-1	主离合器压盘	Pressure plate, main clutch	1	
3	300.21C.114-1	调整螺栓	Adjusting bolt	3	
4	300.21A.102-2	碟形弹簧	Disc spring	2	
5	300.21C.104	离合器固定压盘	Fixed pressure plate, clutch	1	
6	300.21C.012	PTO 离合器从动盘总成	Driven plate， PTO clutch	1	
7	300.21C.106-1	PTO 离合器压盘	Pressure plate ， PTO clutch	1	
8	300.21C.107-1	离合器盖	Clutch cover	1	
9	GB5782-86	螺栓 M10×90	Hex. head bolt M10×90	6	
10	GB93-87	垫圈 10	Spring lock washer 10	8	
11	300.21C.115	回位弹簧	Return spring	6	
12	GB97.1-85	垫圈 10	Plain washer 10	16	
13	300.21C.116-1	主分离杠杆	Main release lever	3	
14	300.21B.157	分离杠杆销轴	Clevis pin with head	3	
15	GB6173-86	螺母 M10×1	Fine thread hex. nut M10×1	6	
16		分离轴承 65TNK20	Release bearing 65TNK20	1	For export
		分离轴承 688713	Release bearing 688713	1	
17	300.21C.108	分离轴承座	Release bearing seat	1	
18	300.21C.131	安全开关顶板	board for safety switch	1	
19	GB93-87	垫圈 6	Spring lock washer 6	1	
20	GB5783-86	螺栓 M6×12	Hex. head bolt M6×12	1	
21	300.21C.133	调整螺栓	Adjusting bolt	1	
22	300.21C.132	安全开关支架	safety switch bracket	1	
23	300.21C.017	脚踏板焊合件	Pedal weldment	1	
24	280.21.119-1	脚踏限位板	Limit stop	1	

2 离合器总成 Clutch

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	300.21A.147-1	拉簧	Extension spring	1	
26	GB1153-86	油杯 45° M10X1	Angle grease nipple 45° M10X1	1	
27	GB882-86	销轴 B10×30	Clevis pin with head B10×30	1	
28	GB91-86	开口销 3×25	Split pin 3×25	2	
29	300.21A.148	拉杆叉头	Rod clevis	1	
30	GB6171-86	螺母 M10×1	Fine thread hex. nut M10×1	4	
31	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	2	
32	GB6170-86	螺母 M6	Hex. nut M6	1	
33	300.21C.015-A	分离轴焊合件	Release shaft	1	For export
	300.21C.015	分离轴焊合件	Release shaft	1	
34	300.21A.019	下分离拉杆焊合件	Lever release pull rod	1	
35	300.21C.110	离合器拨叉	Release fork	1	
36	GB3081-82	热镀锌钢丝 Ⅰ-2	Hot galvanized steel wire Ⅰ-2	2	
37	300.21A.146	紧定螺钉 Ⅱ	Set screw with dog point Ⅱ	2	
38	300.21C.113-1	调整螺栓	Adjusting bolt	3	

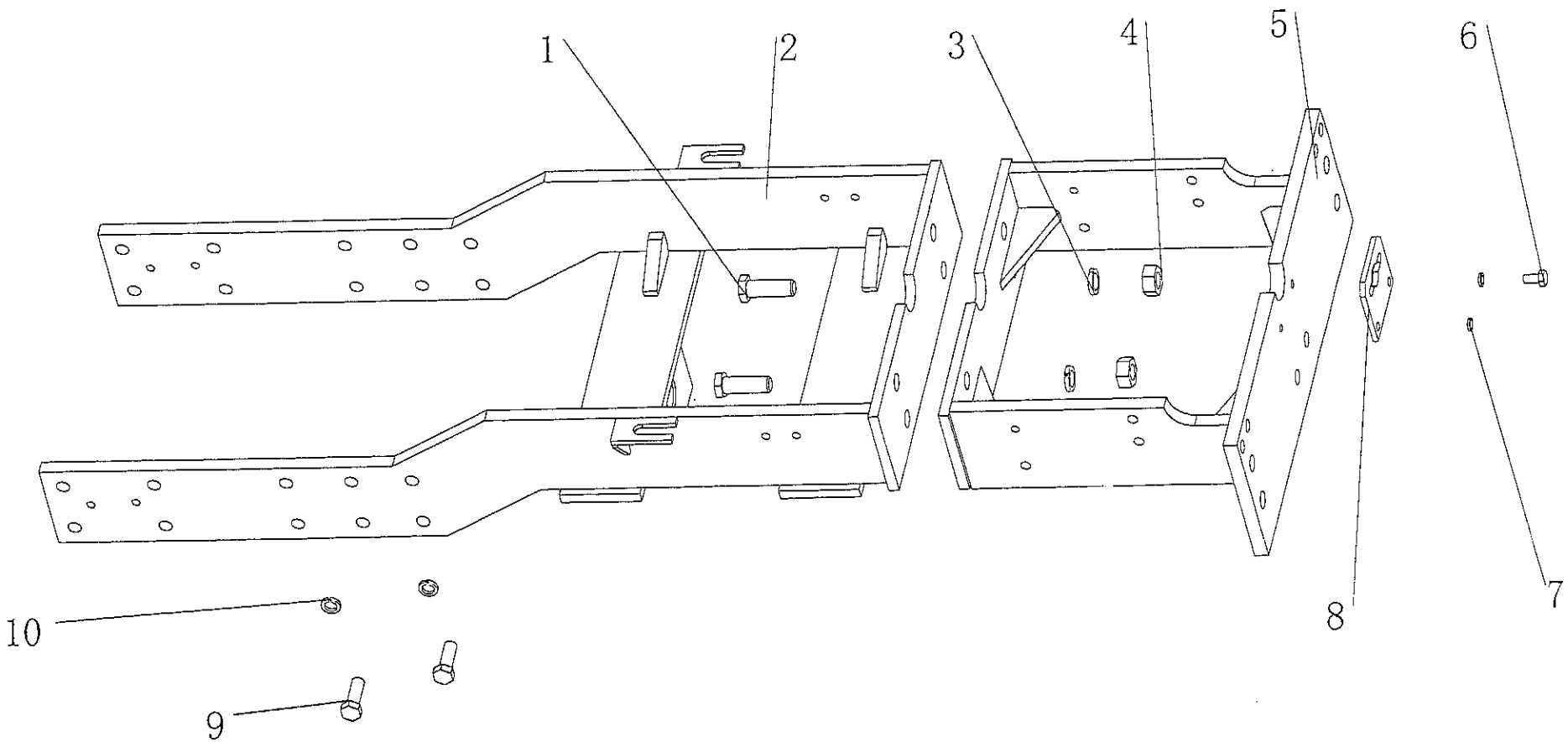
3.1 机架总成(2WD 配390发动机) Frame(2WD For 390 engine)



3.1 机架总成(2WD 配390发动机) Frame (2WD For 390 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓M12x35	Hex.head bolt M12x35	16	8.8级
2	GB93-87	垫 圈12	Spring Lock washer12	16	
3	300.30A.011	机架焊合件	Frame	1	
4	GB5783-86	螺栓M16x45	Hex.head bolt M16x45	4	
5	GB93-87	垫 圈16	Spring Lock washer16	4	
6	GB6170-86	螺母M16	Hex .nut M16	4	
7	304.30A.012	配重架焊合件	Assistant weight support	1	
8	284.30B.013	电瓶架焊合件	Battery bracket	1	
9	GB5783-86	螺栓M10x25	Hex.head bolt M10x25	6	
10	GB93-87	垫 圈10	Spring Lock washer10	6	
11	GB5783-86	螺栓M8x16	Hex.head bolt M8x16	1	
12	GB93-87	垫 圈8	Spring Lock washer8	1	
13	250.30.116	手摇起动支承板	Starting crank gate	1	

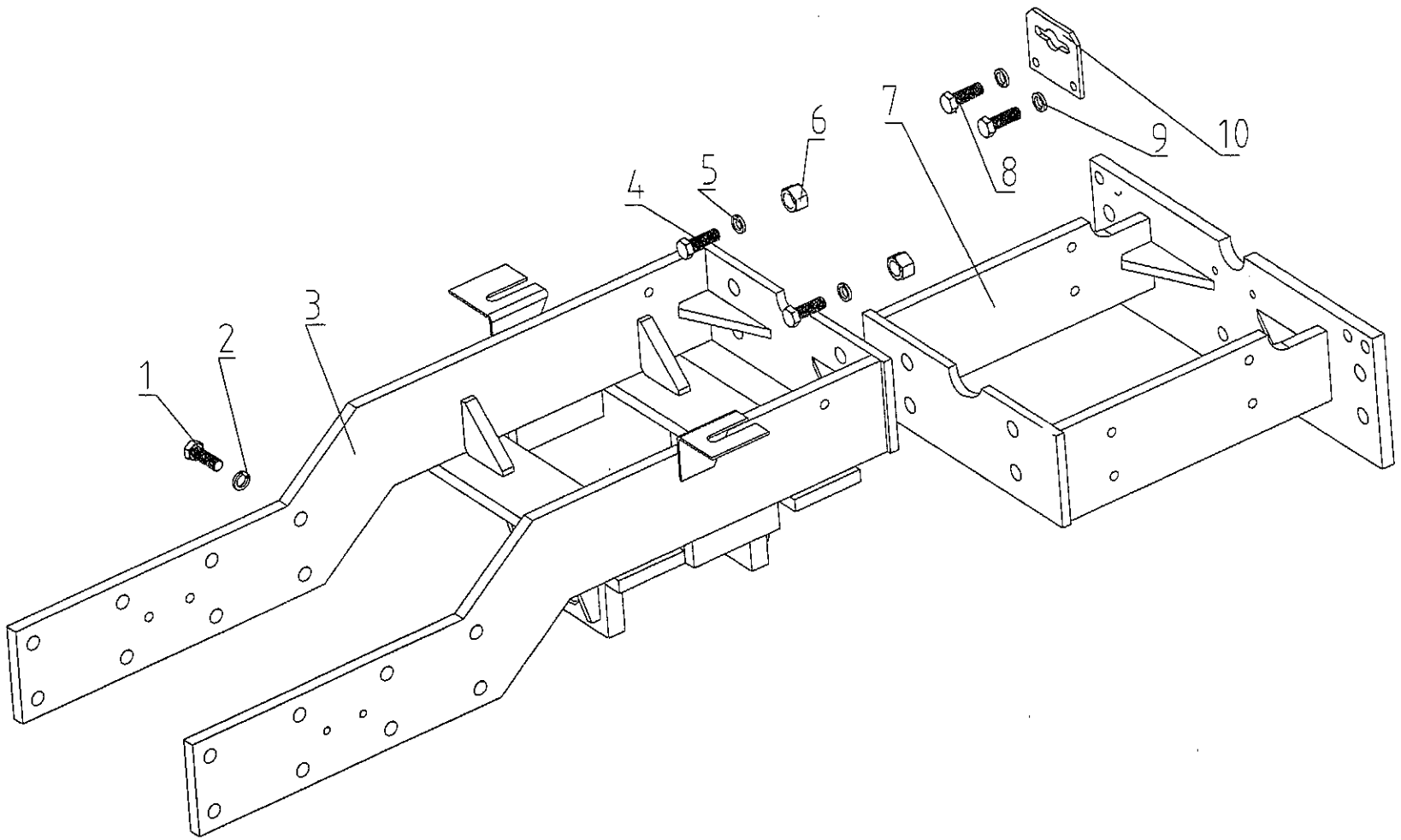
3.2 机架总成(2WD 配395发动机) Frame(2WD For 395 engine)



3.2 机架总成(2WD 配395发动机) Frame(2WD For 395 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓M16x45	Hex.head bolt M16x45	4	8.8级
2	350.30A.011	机架焊合件	Frame	1	
3	GB93-87	垫 圈16	Spring Lock washer16	4	
4	GB6170-86	螺母M16	Hex. nut M16	4	8级
5	354.30A.012	配重架焊合件	Assistant weight support	1	
6	GB5783-86	螺栓M8x16	Hex.head bolt M8x16	2	
7	GB93-87	垫 圈8	Spring Lock washer8	2	
8	250.30.116	手摇起动支承板	Starting crank gate	1	
9	GB5783-86	螺栓M12x35	Hex. head bolt M12x35	16	8.8级
10	GB93-87	垫 圈12	Spring Lock washer12	16	

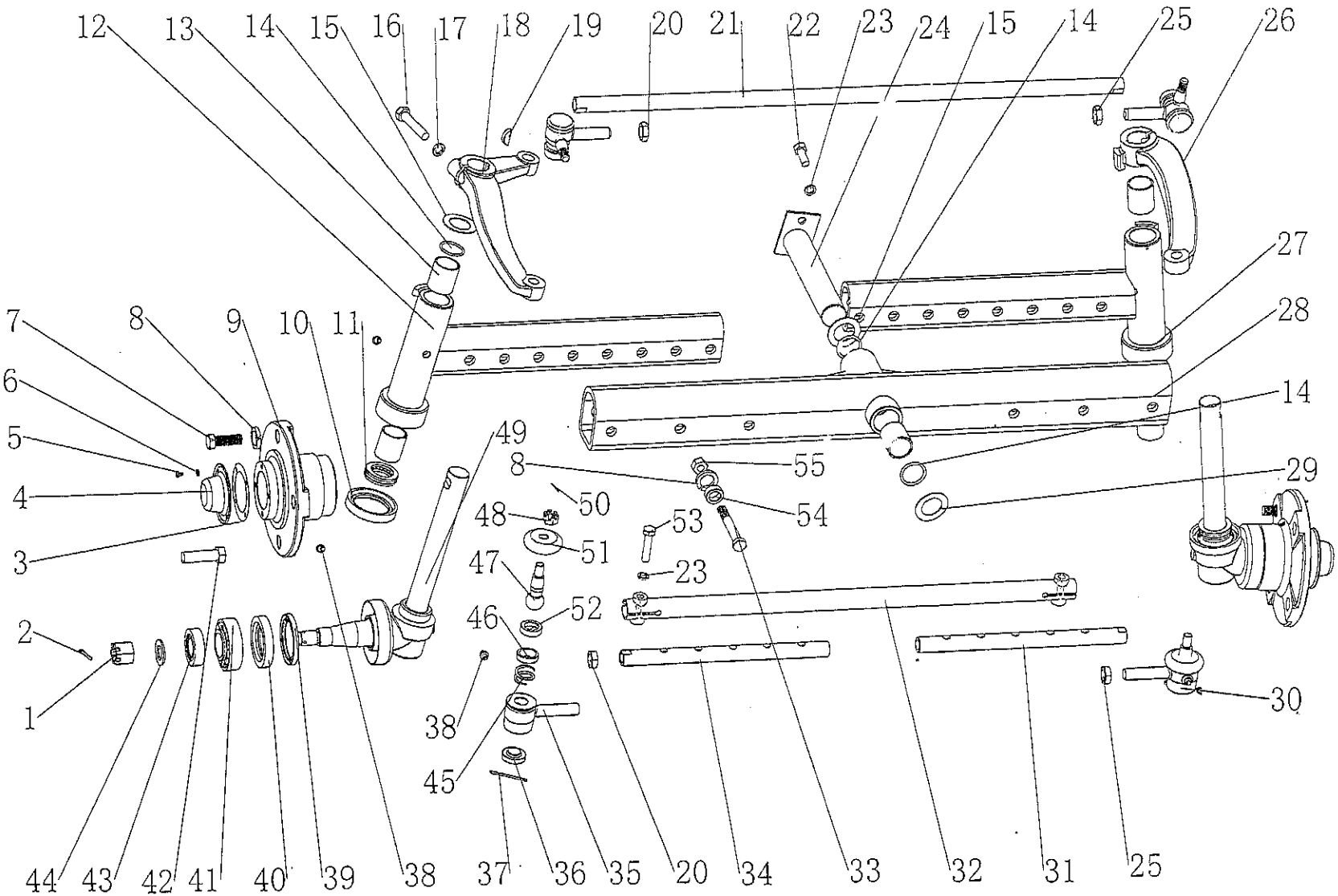
3.3 机架总成(2WD 配490发动机) Frame(2WD For 490 engine)



3.3 机架总成(2WD 配490发动机) Frame(2WD For 490 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓M14x35	Hex.head bolt M14x35	16	8.8级
2	GB93-87	垫 圈14	Spring Lock washer14	16	
3	400.30A.011	机架焊合件	Frame	1	
4	GB5783-86	螺栓M16x45	Hex.head bolt M16x45	4	
5	GB93-87	垫 圈16	Spring lock washer16	4	
6	GB6170-86	螺母M16	Hex .nut M16	4	
7	404B.30A.012	配重架焊合件	Balance weight frame	1	
8	GB5783-86	螺栓M8x16	Hex.head bolt M8x16	2	
9	GB93-87	垫 圈8	Spring Lock washer8	2	
10	250.30.116	手摇起动支承板	Starting crank gate	1	

4 前轴总成 Front Axle



4 前轴总成 Front Axle

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6180-86	螺母M20	Hex.nut M20	2	
2	GB91-86	销4x30	Split 4x30	2	
3	200.31.135	密封衬垫	Seal washer	2	
4	200.31.124	前轮轮毂盖	Cover of front-wheel hub	2	
5	GB818-85	螺钉M5x10	Slotted pan head screwM5x10	8	
6	GB93-87	垫 圈5	Spring lock washer 5	8	
7	GB5782-86	螺栓M14x30	Hex.head.boltM14x30	6	
8	GB93-87	垫 圈14	Spring lock washer 14	16	
9	200.31B.123	前轮轮毂	Front-wheel hub	2	
10	HG4--692-67	油封SD45x62x12	Oil seal SD45x62x12	2	
11	GB301-84	轴承8106	Thrust ball bearing 8106	2	
12	300.31.024	左立轴套管焊合件	Left telescopic beam assy	1	
13	200.31.114-2	主销衬套	Kingpin bush	6	
14	GB3452.1-82	O型圈30x2.65	O-ring seal 30x2.65	4	
15	200.31.126	防尘圈	dustproof ring	4	
16	GB5782-86	螺栓M12x1.5x55	Hex.head.bolt12x1.5x55	2	
17	GB93-87	垫 圈12	Spring lock washer 12	2	
18	300.31.106	左转向节臂	Left steering arm	1	
19	GB1099-79	键8x28	Key 8x28	2	
20	GB6173-86	螺母M16x1.5(左)	Hex.nut M16x1.5(左)	2	
21	300.31.176-1	纵拉杆	Steering drag link	1	For 390 engine
	350.31.176-1	纵拉杆	Steering drag link	1	For 395 engine
	400B.31.101	纵拉杆	Steering drag link	1	For 490 engine
22	GB5783-86	螺栓M10x30	Hex.head.boltM10x30	1	
23	GB93-87	垫 圈10	Spring lock washer 10	3	
24	300.31.018	摇摆轴焊合件	Pendulum shaft	1	
25	GB6173-86	螺母M16x1.5(右)	Hex.nut M16x1.5(右)	2	

4 前轴总成 Front Axle

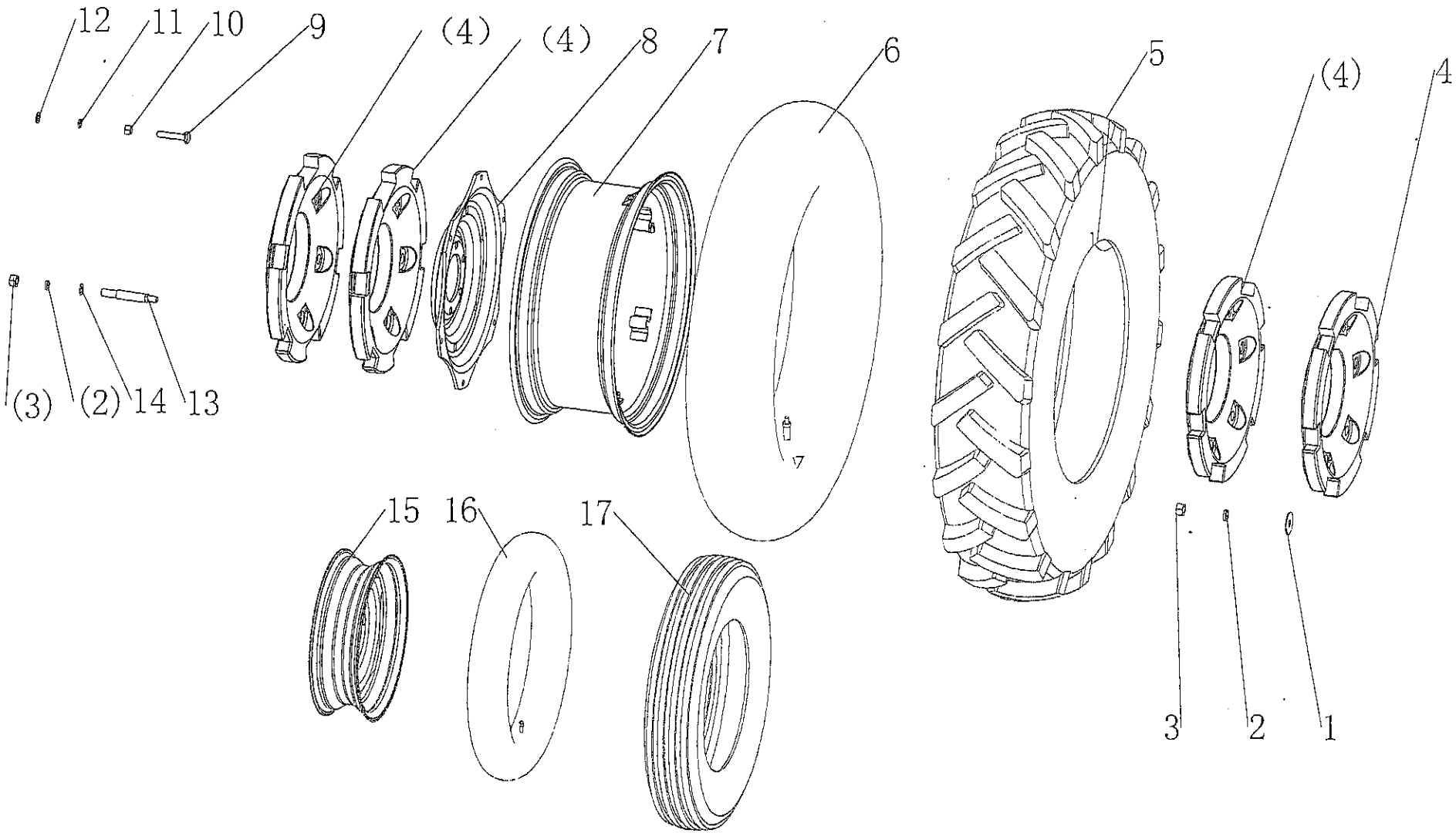
续表:

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	300.31.108	右梯形臂	Right steering arm	1	
27	300.31.025	右立轴套管焊合件	Right telescopic beam assy	1	
28	300.31B.023	前轴焊合件	Front Axle	1	
29	200.31.160	调整垫片	Adjust shim	1组	
30	300.31.164	转向节头（右）	Pull rod joint (right)	2	
31	300.31B.139	副横拉杆（右）	Assistant tie rod (right)	1	
32	300.31B.028	横拉杆焊合件	Tie rod assy	1	
33	GB5782-86	螺栓M14x90	Hex.head.boltM14x90	6	
34	300.31B.138	副横拉杆（左）	Assistant tie rod (left)	1	
35	300.31.163	转向接头（左）	Pull rod joint (left)	2	
36	300.31.170	密封盖	Seal cover	4	
37	GB91-86	销3.2x50	Split 3.2x50	4	
38	GB1152-79	油杯M10x1	Grease nipple M10x1	9	
39	HG4--692-67	油封W50x72x7	Oil seal WD50x72x12	2	
40	HG4--692-67	油封PD50x72x12	Oil sealPD50x72x12	2	
41	GB297-84	轴承7507	Bearing 7507	2	
42	200.31.161	螺柱	Stud	4	
43	GB297-84	轴承7205	Bearing 7205	2	
44	GB97.2-85	垫圈20-140HV	Plain washer20-140HV	2	
45	300.31.169	压紧弹簧	Ball stud	4	
46	300.31.168	球头销盖	Pull rod joint (left)	4	
47	300.31.165	球头销	Ball stud	4	
48	GB6181-86	螺母M12	Slotted Hex.nut M12	4	
49	200.31.014	转向节组合件	Steering knockle assy	2	
50	GB91-86	销3.2x24	Split 3.2x24	4	

续表:

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
51	300.31.166	接头油封套	Cover	4	
52	300.31.167	球头销座	Ball stud seat	4	
53	GB5782-86	螺栓M10x45	Hex.head.boltM10x45	2	
54	200.31B.134	压紧套	Securing pad	6	
55	GB6170-86	螺母M14	Hex.nut M14	6	

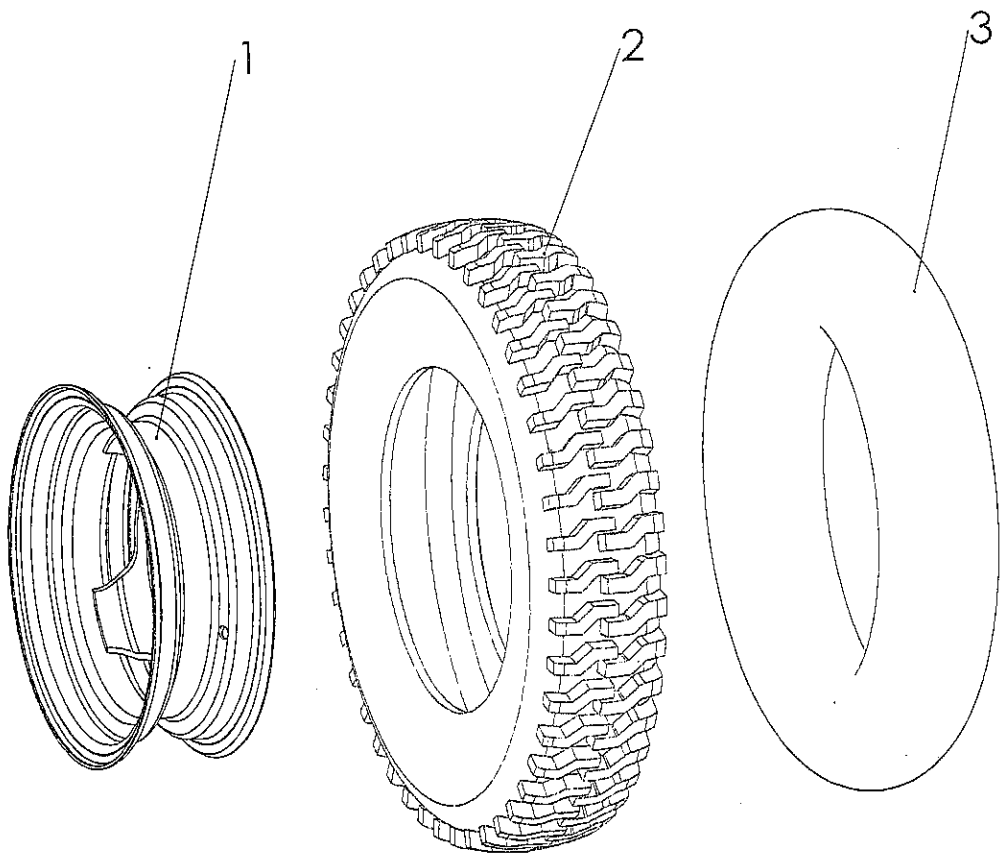
5.1 导向轮和驱动轮总成 Directive Wheel and Drive Wheel



5.1 导向轮和驱动轮总成 Directive Wheel and Drive Wheel

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB96-85	垫圈 16	Large plain washer 16	6×2	Optional while placing order
2	GB93-87	垫圈 16	Spring lock washer 16	6×2	Optional while placing order
3	GB6170-86	螺母 M16	Hex. nut M16	6×2	Optional while placing order
4	300·34·101-2	后配重	Rear wheel ballast	4×2	Optional while placing order
5	GB2979-91	驱动轮外胎 11.2-24	Tire 11.2-24	1×2	
	GB2979-91	驱动轮外胎 12.4-24	Tire 12.4-24	1×2	For 490 engine
	GB2979-91	驱动轮外胎 9.5-24	Tire 9.5-24	1×2	高花纹轮胎 High-lug tyre
6	GB2979-91	驱动轮内胎 11.2-24	Tube 11.2-24	1×2	
	GB2979-91	驱动轮内胎 12.4-24	Tube 12.4-24	1×2	For 490 engine
	GB2979-91	驱动轮内胎 9.5-24	Tube 9.5-24	1×2	高花纹轮胎 High-lug tyre
7	300·34·011	驱动轮轮辋总成	Wheel rim	1×2	
	300·34A·011	驱动轮轮辋总成	Wheel rim	1×2	配高花纹轮胎 For High-lug tyre
8	300·34·103-1	驱动轮幅板	Wheel disc	1×2	
9	200.34.115	轮辋螺栓	Attachment bolt	6×2	
10	GB6176-86	螺母 M14×1.5	Fine thread hex. nut M14×1.	12×2	
11	GB93-87	垫圈 14	Spring lock washer 14	12×2	
12	GB97.1-85	垫圈 14	Plain washer 14	12×2	
13	300·34·102-2	配重螺栓	Bolt for ballast	6×2	Optional while placing order
14	GB97.1-85	垫圈 16	Plain washer 16	6×2	Optional while placing order
15	300·32·011·	导向轮轮辋总成	Directive wheel rim	1×2	
16	GB2979-91	导向轮内胎 5.0-15	Tube 5.0-15	1×2	
17	GB2979-91	导向轮外胎 5.0-15	Tire 5.0-15	1×2	

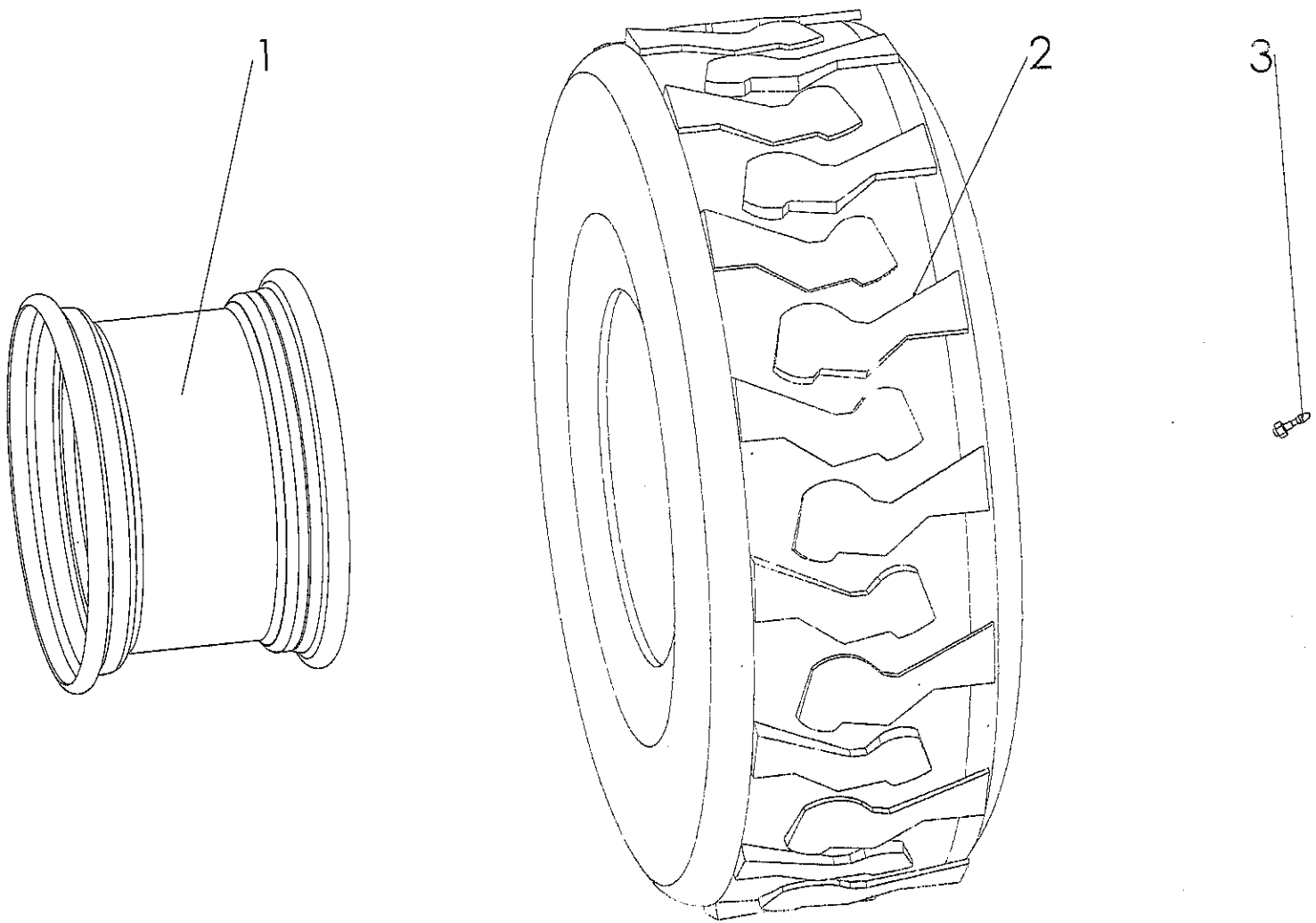
5.2 草地胎前轮 Front Drive Wheel (Turf tyre)



5.2 草地胎后轮 Rear Wheel (Turf tyre)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB2979-91	外胎 11.2-24	Tire 11.2-24	1×2	
2	GB2979-91	内胎 11.2-24	Tube 11.2-24	1×2	
3	300.34.011	轮辋总成（24×W10)	Wheel rim （24×W10)	1×2	
4	GB5786-86	螺栓 M14×1.5×80	Hex. head bolt M14×80	2×6	
5	GB97.1-85	垫圈 14	Large plain washer 14-100HV	2×6	
6	300.34.103-1	幅板	Wheel disc	1×2	
7	GB93-87	垫圈 14	Spring lock washer 14	2×6	
8	GB6176-86	螺母 M14×1.5	Fine thread Hex. nut M14	2×6	

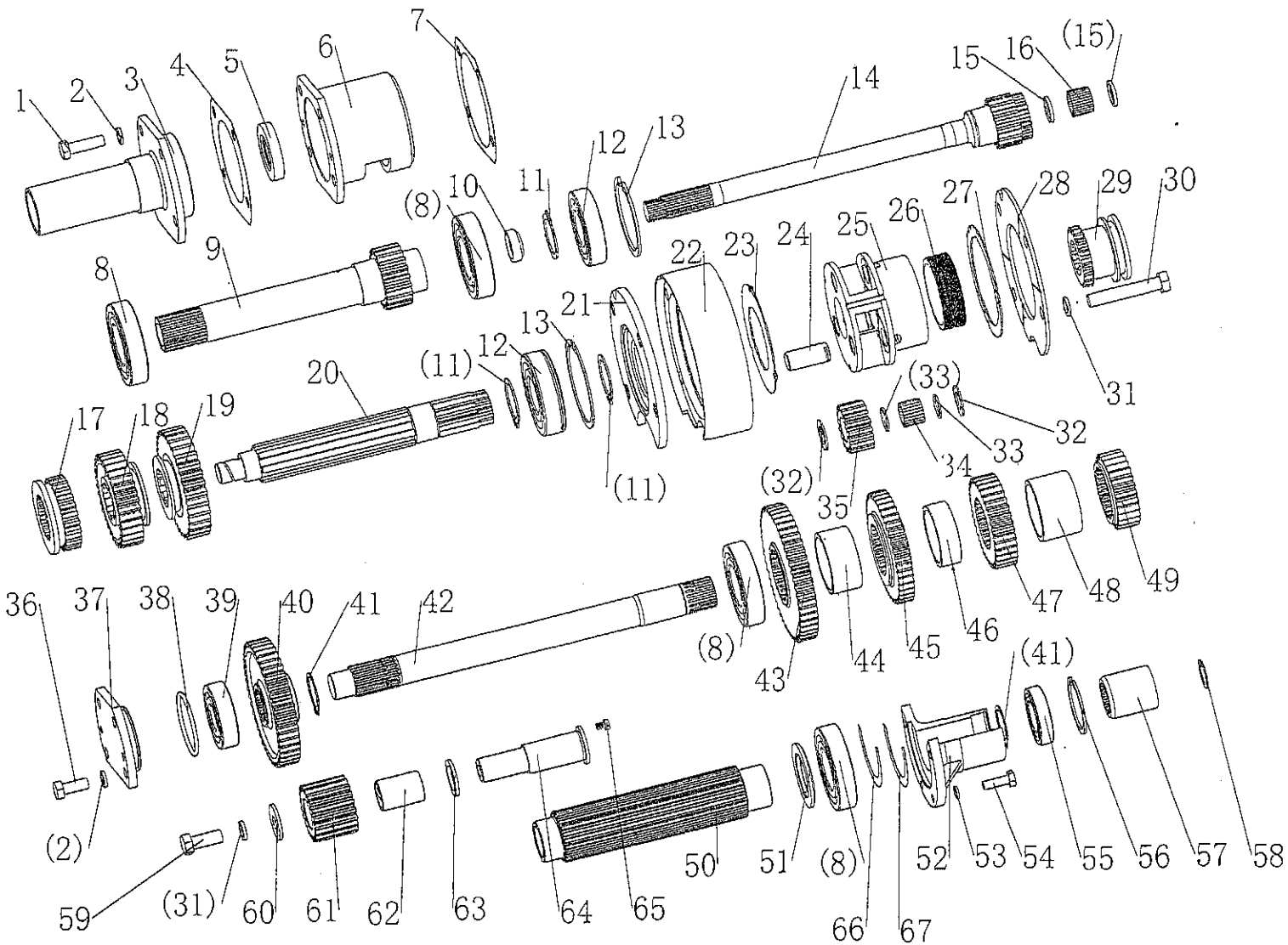
5.3 后轮总成（工业胎） Rear Wheel (Industrial tyre)



5.3 后轮总成（工业胎） Rear Wheel（Industrial tyre）

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	354.34.011	轮辋总成	Front wheel rim	1×2	
2	16.5-22. 5NHS	工业后轮胎	Industrial tyre	1×2	
3	TR501	气门嘴	Valve	1×2	

6　变速箱总成（A）　Gearbox (A)



6 变速箱总成(A) Gearbox(A)

序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M10×35	Hex. head bolt M10×35	4	
2	GB93-87	垫圈 10	Spring lock washer 10	15	
3	300.37.104-1	一轴前轴承盖	Front bearing cover , shaft I	1	
4	300.37.105-1	一轴前轴承盖衬垫	Bearing cover gasket, shaft I	1	
5	JB2600-80	油封 SG35×55×10	Oil seal SG35×55×10	1	
6	300.37.148-2	一轴前轴承座	Front bearing seat , shaft I	1	
7	300.37.106-1	一轴前轴承座衬垫	Bearing seat gasket , shaft I	1	
8	GB276-89	轴承 208	Ball bearing 208	2	
9	300.37.103-1	输入轴	Input shaft	1	
	300.37.103-A	输入轴(1000/540)	Input shaft (1000/540)	1	For PTO (1000/540)
	300.37.103-B	输入轴(730/540)	Input shaft (730/540)	1	For PTO (730/540)
10	300.37.107-2	输入轴油封	Oil seal	1	
11	GB894.1-86	挡圈 35	Circlip for shaft 35	3	
12	GB277-89	轴承 50307	Snap ring ball bearing 50307	2	
13	GB305-89	止动环 80	Snap ring 80	2	
14	300.37.102-3	一轴常啮合齿轮	Constant-mesh gear , shaft I	1	
15	200.37.105	滚针止推圈	Thrust washer ,roller	2	
16	GB309-89	滚针 2. 5×19. 8	Needle roller 2.5×19.8	28	
17	300.37.115-1	二轴三四档齿轮	3rd&4th speed gear , shaft II	1	
18	300.37.116-1	二轴二档齿轮	2nd speed gear, shaft II	1	
19	300.37.117-1	二轴一档齿轮	1st speed gear, shaft II	1	
20	200.37.137	二轴	shaft II	1	
21	200.37.120	二轴后轴承盖	Rear bearing cover , Shaft II	1	
22	200.37.208	齿圈	Ring gear	1	
23	200.37.201	行星架前垫片	Front shim , planet carrier	1	
24	200.37.202	行星齿轮轴	Planet gear shaft	3	
25	200.37.209	行星齿轮架	Planet carrier	1	

6 变速箱总成(A) Gearbox(A)

续表

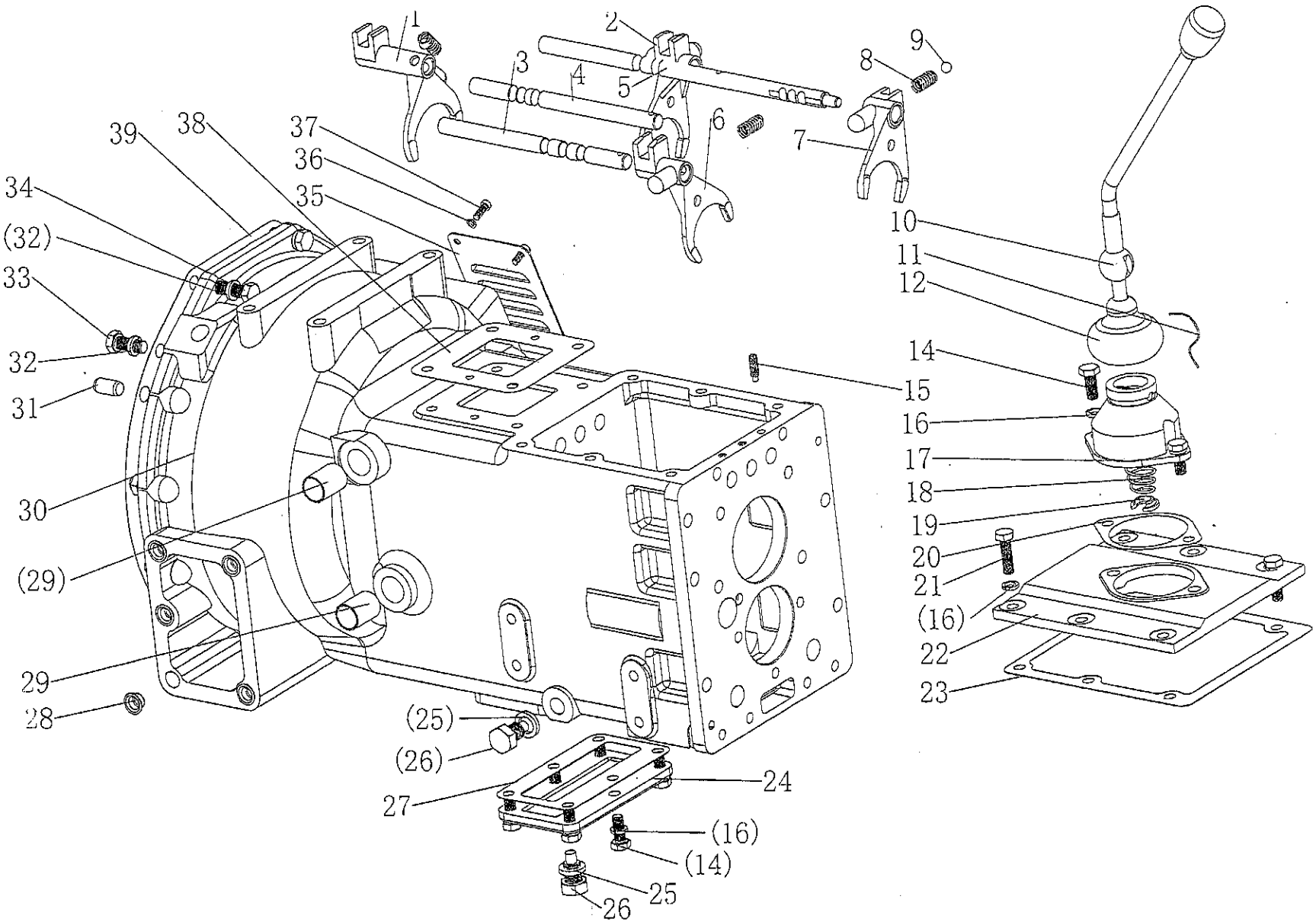
序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	200.37.210	行星轮架花键圈	Splined ring , planet carrier	1	
27	200.37.205	行星架后垫片	Rear shim , planet carrier	1	
28	200.37.206	行星轮架后盖	Rear cover , planet carrier	1	
29	200.37.212	接合齿套	Sliding gear	1	
30	GB5782-86	螺栓 M12×70	Hex. head bolt M12×70	4	
31	GB93-87	垫圈 12	Spring lock washer 12	5	
32	200.37.204	行星轮垫片	Shim ,Planet gear	6	
33	200.37.203	行星轮滚针隔圈	Needle bearing retainer	6	
34	GB309-89	滚针 3×19.8	Needle roller 3×19.8	66	
35	200.37.207	行星齿轮	Planet gear	3	
36	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	4	
37	300.37.152-1	中间轴前轴承盖	Front bearing cover , counter-shaft	1	
38	GB3452.1-82	0形圈 54.5×3.55	O-ring seal 54.5×3.55	1	
39	GB276-89	轴承 305	Ball bearing 305	1	
40	300.37.149-1	动力输出传动齿轮	PTO transmission gear	1	
	300.37.149-A	动力输出传动齿轮(1000/540)	PTO transmission gear (1000/54	1	For PTO(1000/540)
	300.37.149-B	动力输出传动齿轮(730/540)	PTO transmission gear (730/540	1	For PTO(730/540)
41	GB894.1-86	挡圈 30	Circlip for shaft 30	2	
42	300.37.134-1	动力输出传动轴	PTO transmission shaft	1	
	300.37.134-1	动力输出传动轴(带孔)	PTO transmission shaft	1	轴头带孔4WD用
43	300.37.146-1	中间轴常啮合齿轮	Constant-mesh gaer , counter-shaft	1	
44	300.37.145-1	中间轴前隔套	Front spacer sleeve , counter--shaft	1	
45	300.37.143-2	中间轴三档齿轮	3rd speed gear, counter-shaft	1	
46	300.37.142-1	中间轴中间隔套	Middle spacer sleeve, counter-shaft	1	
47	300.37.140-1	中间轴二档齿轮	2nd speed gear, counter-shaft	1	
48	300.37.138	中间轴后隔套	Rear spacer sleeve, counter-shaft	1	

6 变速箱总成(A) Gearbox(A)

续表

序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
49	300.37.137-1	中间轴一档齿轮	1st speed gear I gear , counter-shaft	1	
50	280.37.112	中间轴	Counter-shaft	1	
51	280.37.111	中间轴后轴端挡圈	Rear Retaining ring, counter-shaft	1	
52	280.37.110	中间轴后轴承盖	Rear bearing cover , counter-shaft	1	
53	GB93-87	垫圈 8	Spring lock washer 8	4	
54	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
55	GB276-89	轴承 106	Ball bearing 106	1	
56	GB893.1-86	挡圈 55	Circlip for hole 55	1	
57	300.37.132-1	输出轴接合套	Splined sleeve	1	
58	GB893.1-86	挡圈 28	Circlip for hole 28	1	
59	GB5783-86	螺栓 M12×30	Hex. head bolt M12×30	1	
60	200.37.111	倒档齿轮挡圈	Retaining ring , reverse gear	1	
61	300.37.169-1	倒档齿轮	Reverse gear	1	
62	200.37.146	倒档齿轮衬套	Bush , reverse gear	1	
63	200.37.114	倒档齿轮止推垫	Thrust ring , reverse gear	1	
64	200.37.116	倒档轴	Reverse gear shaft	1	
65	GB65-85	螺钉 M6×8	Cheese head screw M6×8	1	
66	280.37.200	调整垫片	Adjusting shim	1	
67	280.37.201	调整垫片	Adjusting shim	1	

7 变速箱总成（B） Gearbox (B)



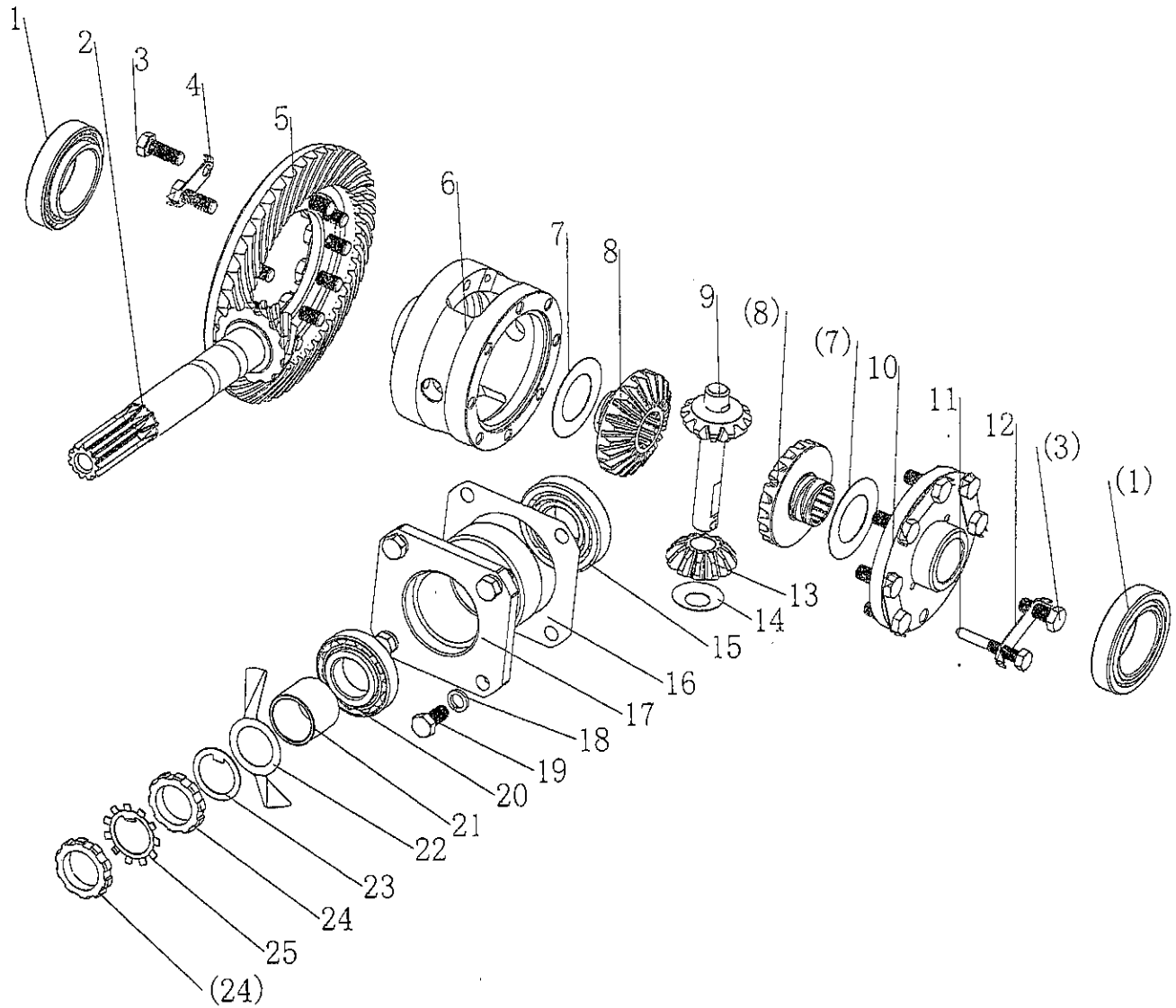
7 变速箱总成(B) Gearbox(B)

序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.37.128	中拨叉	Middle shift fork	1	
2	300.37.126	右拨叉	Right shift fork	1	
3	300.37.129-2	左拨叉轴	Shaft ,left shift fork	1	
4	300.37.127-2	中拨叉轴	Shaft , middle shift fork	1	
5	300.37.125-2	右拨叉轴	Shaft , right shift fork	1	
6	300.37.130	左拨叉	Left shift fork	1	
7	200.37.211	高低档拨叉	Shift fork , Hi- low speed range	1	
8	200.37.127-1	拨叉定位弹簧	Positioning spring , shift fork	4	
9	GB308-84	钢球9.5	Steel ball 9.5	4	
10	200.37.013-1.	换档杆总成	Gear-shift lever	1	200.37.013A
11	GB343-82	冷拉钢丝1.4×160	Cold drawn steel wire ϕ 1.4×160	1	
12	200.37.153	防尘罩	Dust boot	1	
13	GB75-85	螺钉M8×12	Set screw with dog point M8×12	2	
14	GB5783-86	螺栓M10×25	Hex. head bolt M10×25	8	
15	300.37.155	定位螺钉	Poisitioning screw	3	
16	GB93-87	垫圈10	Spring lock washer 10	15	
17	300.37.114	换档杆座	Seat , gear shift lever	1	
18	300.37.112	变速杆弹簧	Spring , gear shift lever	1	
19	300.37.113	换档杆弹簧挡圈	Spring stopper , gear shift lever	1	
20	200.37.134	换档座衬垫	Seat gasket , gear shift lever	1	
21	GB5783-86	螺栓M10×35	Hex. head bolt M10×35	4	
22	300.37.119	变速箱盖	Gearbox cover	1	
23,	300.37.120	变速箱盖纸垫	Gasket , gearbox cover	1	
24	300.37.150	底盖	Bottom cover	1	
25	12.37.149	组合密封圈	Combined seal washer	2	

7 变速箱总成(B) Gearbox(B)

序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.37.128	中拨叉	Middle shift fork	1	
2	300.37.126	右拨叉	Right shift fork	1	
3	300.37.129-2	左拨叉轴	Shaft ,left shift fork	1	
4	300.37.127-2	中拨叉轴	Shaft , middle shift fork	1	
5	300.37.125-2	右拨叉轴	Shaft , right shift fork	1	
6	300.37.130	左拨叉	Left shift fork	1	
7	200.37.211	高低档拨叉	Shift fork , Hi- low speed range	1	
8	200.37.127-1	拨叉定位弹簧	Positioning spring , shift fork	4	
9	GB308-84	钢球9.5	Steel ball 9.5	4	
10	200.37.013-1	换档杆总成	Gear-shift lever	1	200.37.013A
11	GB343-82	冷拉钢丝1.4×160	Cold drawn steel wire Φ1.4×160	1	
12	200.37.153	防尘罩	Dust boot	1	
13	GB75-85	螺钉M8×12	Set screw with dog point M8×12	2	
14	GB5783-86	螺栓M10×25	Hex. head bolt M10×25	8	
15	300.37.155	定位螺钉	Poisitioning screw	3	
16	GB93-87	垫圈10	Spring lock washer 10	15	
17	300.37.114	换档杆座	Seat , gear shift lever	1	
18	300.37.112	变速杆弹簧	Spring , gear shift lever	1	
19	300.37.113	换档杆弹簧挡圈	Spring stopper , gear shift lever	1	
20	200.37.134	换档座衬垫	Seat gasket , gear shift lever	1	
21	GB5783-86	螺栓M10×35	Hex. head bolt M10×35	4	
22	300.37.119	变速箱盖	Gearbox cover	1	
23	300.37.120	变速箱盖纸垫	Gasket , gearbox cover	1	
24	300.37.150	底盖	Bottom cover	1	
25	12.37.149	组合密封圈	Combined seal washer	2	

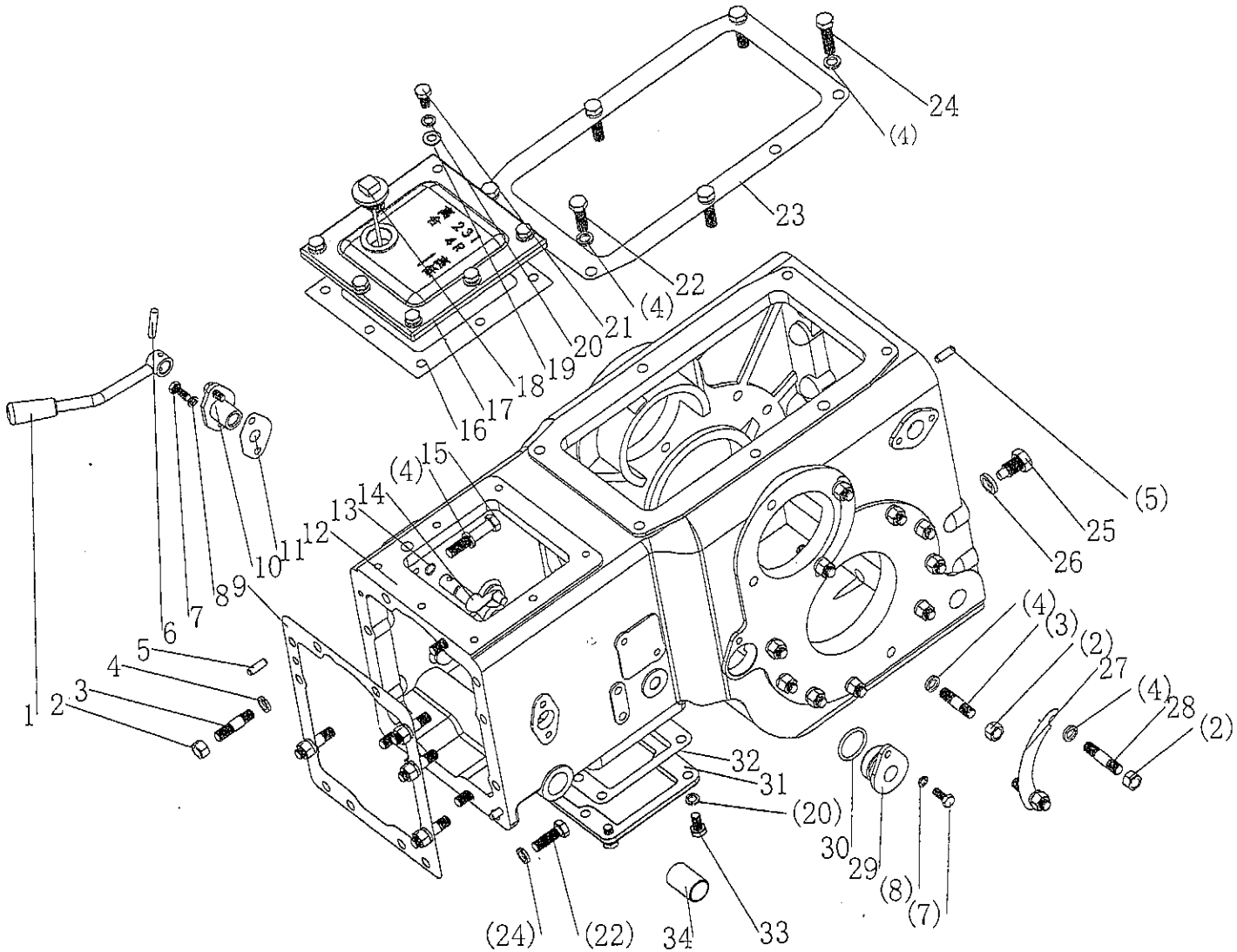
8 后桥总成(A) Rear Axle(A)



8 后桥总成 （A） Rear Axle(A)

序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB297-84	滚动轴承2007111	Tapered roller bearing 2007111	2	
2	300.38.129	主传动主动圆锥齿轮	Spiral-bevel pinion	1	
3	GB5785-86	螺栓M10×1×30	Fine pitch hex. head bolt M10×1×30	19	
4	300.38.139	锁紧垫片	Lock piece	6	
5	300.38.140	主传动被动圆锥齿轮	Spiral-bevel gear	1	
6	300.38.138	差速器壳体	Differential housing	1	
7	300.38.147	半轴齿轮垫片	Shim,half shaft gear	2	
8	300.38.141	半轴齿轮	Half shaft gear	2	
9	300.38.143	行星轴	Planet gear shaft	1	
10	300.38.148	差速器盖	Differential cover	1	
11	300.38.144	行星轴固定螺钉	Fixing bolt for planet shaft	1	
12	300.38.146	锁紧垫片	Lock piece	4	
13	300.38.142	行星齿轮	Planet gear	2	
14	300.38.145	行星齿轮垫片	Planet gear shim	2	
15	GB297-84	滚动轴承7307	Tapered roller bearing 7307	1	
16	200.38.104	主传动主动齿轮调整垫片	Adjusting shim,spiral bevel pinion	1	
17	300.38.135	主动齿轮轴承座	Bearing seat,spiral bevel pinion	1	
18	GB93-87	垫圈12	Spring lock washer 12	4	
19	GB5786-86	螺栓M12×1. 5×35	Fine thread Hex. head bolt M12X1.5X3	4	
20	GB297-84	滚动轴承7207	Tapered roller bearing 7207	1	
21	300.38.134	短隔套	Short spacer sleeve	1	
22	200.38.145	甩油片	Oil slinger	1	
23	200.38.134	锁片	Lock piece	1	
24	200.38.130	锁紧螺母	Lock nut	2	
25	200.38.131	止退垫片	Lock washer	1	

9 后桥总成（B） Rear Axle(B)



9 后桥总成 （B） Rear Axle(B)

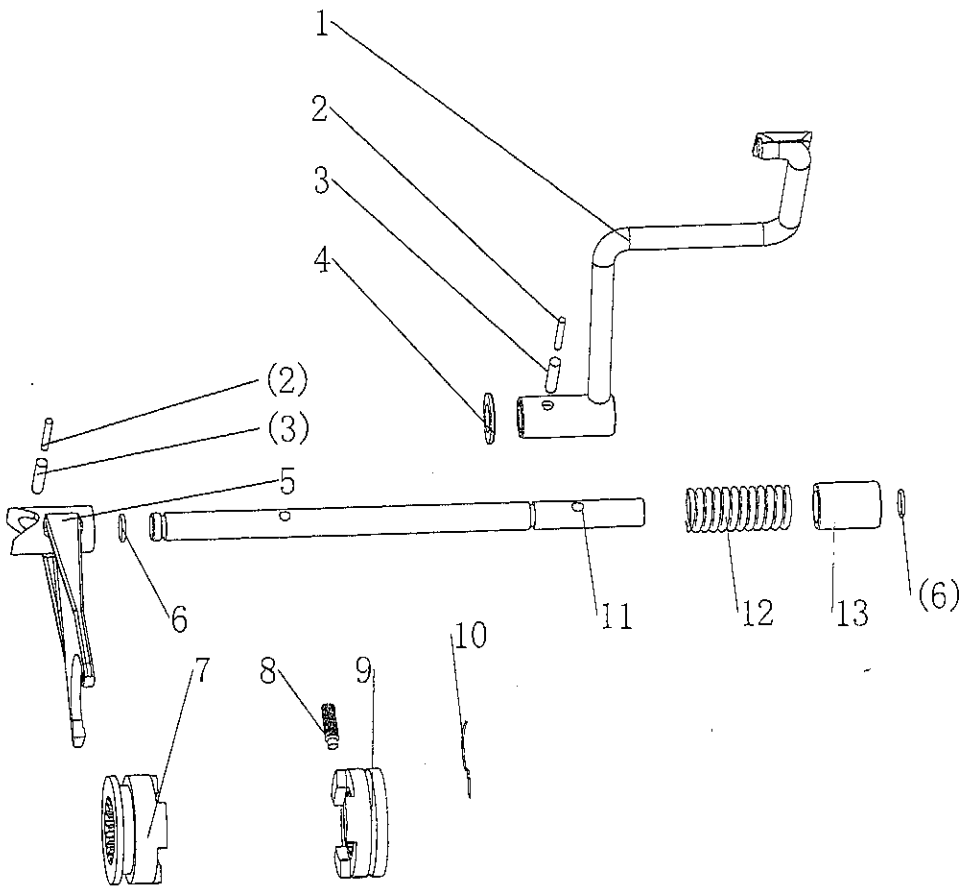
序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.38.020	高低档换档杆总成	Shift lever,range hi-low speed	1	
2	GB6170-86	螺母M12	Hex. nut M12	31	
3	GB898-88	螺柱AM12×35	Double end stud AM12x35	23	
4	GB93-87	垫圈12	Spring lock washer 12	44	
5	GB119-86	销B8×22	Parallel pin B8X22	4	
6	GB879-86	销6×28	Slotted spring pin 6x28	1	
7	GB5783-86	螺栓M8×20	Hex. head bolt M8x20	3	
8	GB93-87	垫圈8	Spring lock washer 8	3	
9	200.38.102	变速箱与后桥联接纸垫	Paper gasket	1	
10	200.38.113	操纵轴衬套	Bush,shifter peg	1	
11	200.38.111	操纵轴衬套纸垫	Paper gasket,bush	1	
12	300.38.101-2	后桥壳体	Transmission case	1	
	300.38.101-2A	后桥壳体	Transmission case	1	马其顿专用
13	GB3452.1-82	O型密封圈10.6×2.65	O-ring seal 10.6x2.65	1	
14	300.38.103	高低档拨销	Shifter peg	1	
15	GB5782-86	螺栓M10×60	Hex. head bolt M10x60	2	
16	300.38.112	上盖板纸垫	Paper gasket,upper cover	1	
17	300.38.113B	上盖板	Upper cover	1	U.S
	300.38.113A-1	上盖板	Upper cover	1	
18	200.38.014	油尺总成	Dipstick	1	
	200.38.014A	油尺总成	Dipstick	1	马来西亚
19	GB97.2-85	垫圈10	Chamfered plain washer 10	7	
20	GB93-87	垫圈10	Spring lock washer 10	13	
21	GB5783-86	螺栓M10×20	Hex. head bolt M10x20	7	
22	GB5786-86	螺栓M12×1.5×35	Fine thread Hex. head bolt M12x1.5x35	6	

续表

9 后桥总成 （B） Rear Axle(B)

序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
23	300.38.114	提升器壳体纸垫	Paper gasket,lift housing	1	
24	GB5782-86	螺栓M12×45	Hex. head bolt M12x45	5	
25	200.38.024	放油螺塞总成	Oil drain plug	1	
26	12.37.149	组合密封垫圈	Combines seal washer	1	
27	300.38.116	主传动被动齿轮调整垫片	Adjusting shims,spiral crown gear	4组	
28	GB898-88	螺柱AM12×40	Double end stud AM12x40	8	
29	200.38.160	端盖	End cover	1	
30	GB3452.1-82	O型密封圈33.5×3.35	O-ring seal 33.5x3.35	1	
31	300.38.108	小盖板	Small cover	1	
32	300.38.109	小盖板纸垫	Paper gasket ,small cover	1	
33	GB5783-86	螺栓M10×25	Hex.head bolt M10x25	6	
34	200.38.144	衬套	Bush	2	

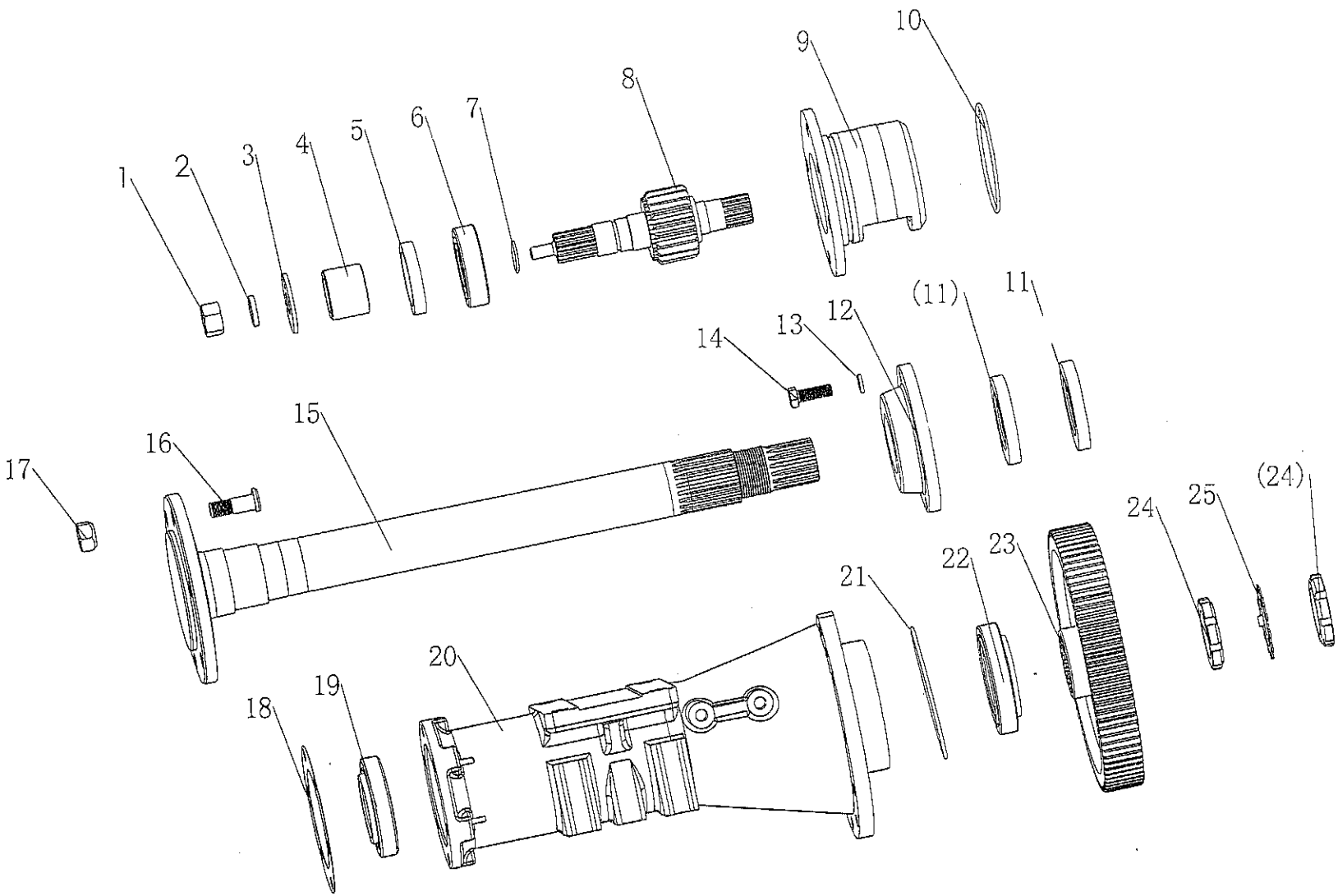
10 差速锁总成 Differential Lock



10 差速锁总成 Differential Lock

序号Ser.No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.38.020-1	脚踏操纵杆	Foot control lever	1	
2	GB879-86	销5×35	Slotted spring pin 5x35	2	
3	GB879-86	销8×35	Slotted spring pin 8x35	2	
4	GB97.2-85	垫圈20	Chamfered plain washer 20-140 HV	1	
5	300.38.154	拨叉	Shift fork	1	
6	GB3452.1-82	O型密封圈15×2.65	O-ring seal 15x2.65	2	
7	300.38.169	左接合套	Left splicing sleeve	1	
8	GB75-85	螺钉M10×25	Set screw with dog point M10×25	2	
9	300.38.170-1	右接合套	Right splicing sleeve	1	
10	GB3081-82	热镀锌钢丝 I -1.40×260	Galvanized steel wire I -1. 40×260	1	
11	300.38.155-1	拨叉轴	Shift fork shaft	1	
12	200.38.151-1	弹簧	Spring	1	
13	300.38.152-1	轴套	Sleeve	1	

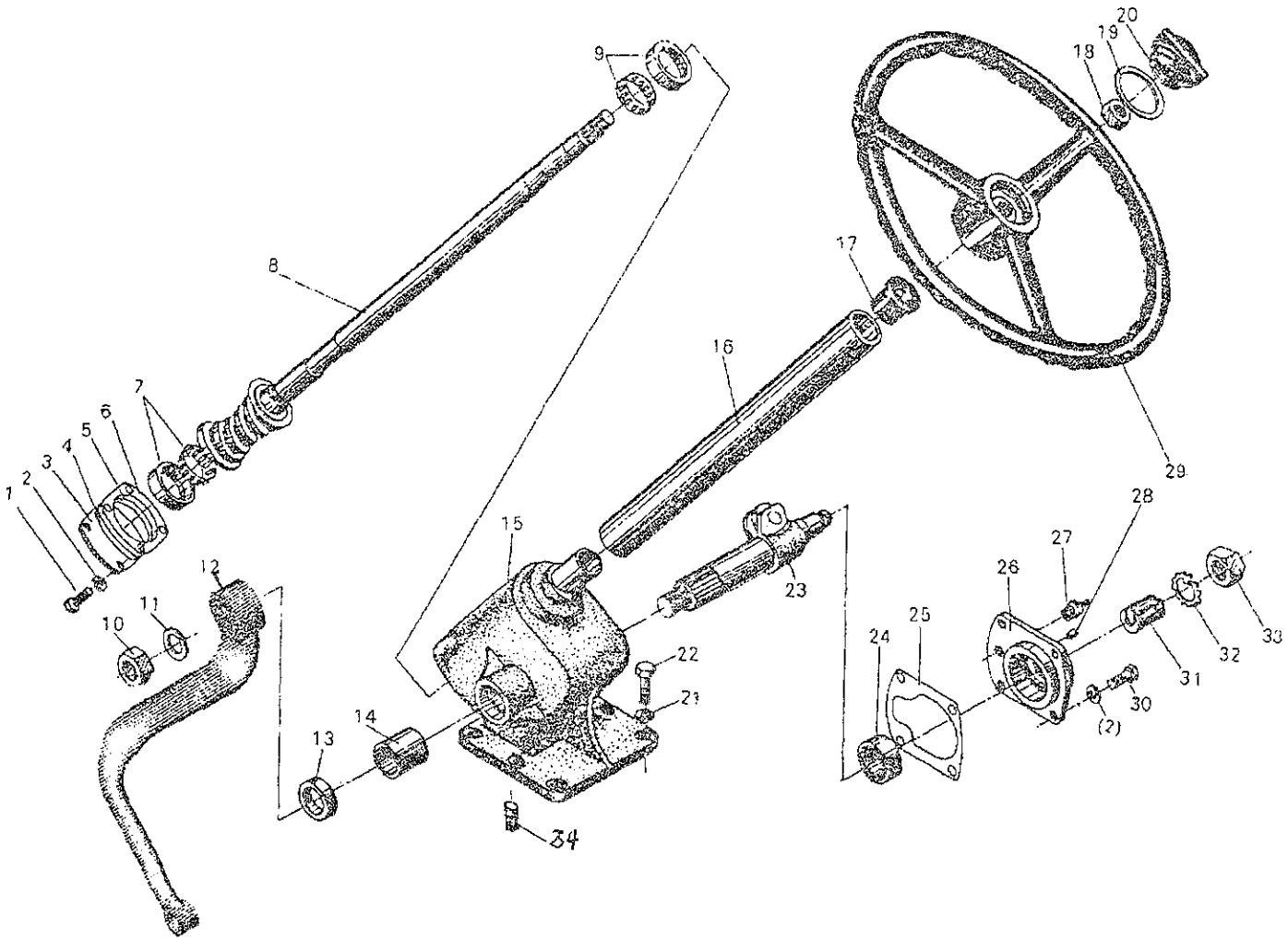
11 最终传动总成 Final Transmission



11 最终传动总成 Final Transmission

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6170-86	螺母M20	Hex. nut M20	1	
2	GB93-87	垫圈20	Spring lock washer 20	1	
3	GB97.1-85	垫圈20	Plain washer 20	1	
4	300.39.108	隔套	Spacer sleeve	1	
5	HG4-692-67	油封PD50×70×12	Oil seal PD50×70×12	1	
6	GB276-89	轴承307	Ball bearing 307	1	
7	GB3452.1-82	O型密封圈26.5×2.65	O-ring seal 26.5×2.65	1	
8	300.39.107-1	主动齿轮	Drive gear	1	For Shoe brake
	300.39A.101	主动齿轮	Drive gear	1	For Disc brake
9	300.39.109	轴承座	Bearing seat	1	
10	GB3452.1-82	O型密封圈103×3.55	O-ring seal 103X3.55	1	
11	HG4-692-67	油封SD60×90×12	Oil seal SD60×90×12	2	
12	200.39.102	轴承盖	Bearing cover	1	
13	GB93-87	垫圈12	Spring lock washer 12	6	
14	GB5783-86	螺栓M12×35	Hex. head bolt M12×35	6	
15	300.39.103-3	半轴	Half axle shaft	1	
16	300.39.102	后轮毂螺栓	Rear hub bolt	6	
17	300.39.101	后轮毂螺母	Rear hub nut	6	
18	200.39.110	纸垫	Paper gasket	1	
19	GB297-84	滚子轴承7211	Tapered roller bearing 7211	1	
20	300.39.105-1/106-1	左、右半轴套	Right/left half shaft housing	1	
21	GB3452.1-82	O型密封圈128×3.55	O-ring seal 128×3.55	1	
22	GB297-84	滚子轴承2007114E	Tapered roller bearing 2007114E	1	
23	300.39.110-3	被动齿轮	Driven gear	1	
24	300.39.114	锁紧螺母	Lock nut	2	
25	300.39.115	锁紧垫片	Lock piece	1	

12 转向器总成 Steering Gear



12 转向器总成 Steering Gear

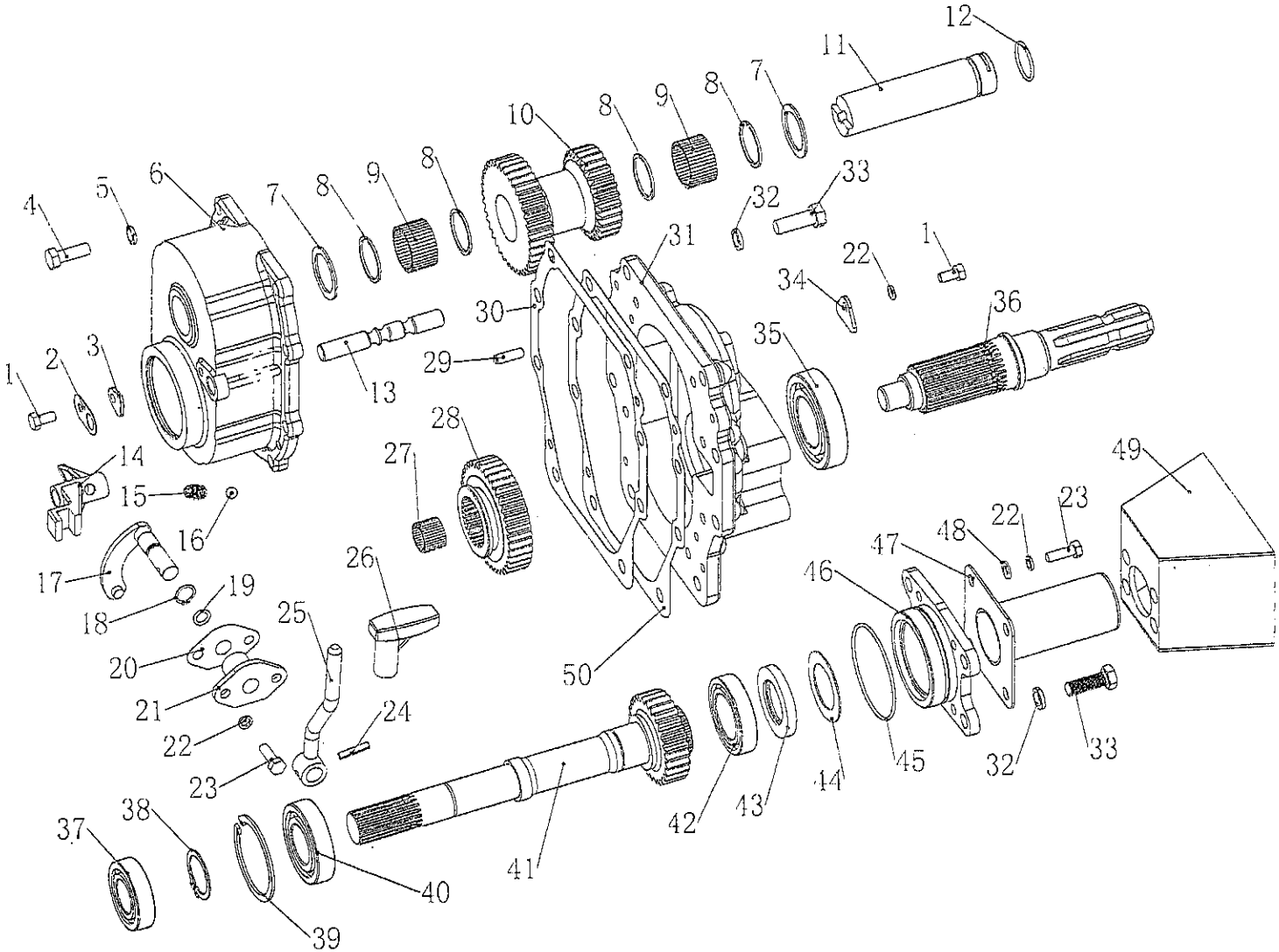
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5782-86	螺栓 M8×20	Hex. head bolt M8×20	4	
2	GB93-87	垫圈8	Spring lock washer 8	8	
3	25.40.103	转向器下盖	Steering gear lower cover	1	
4	25.40.209/210	转向器下盖调整衬垫	Lower cover adjusting shim	按需（need）	
5	25.40.211	转向器下盖调整衬垫	Lower cover adjusting shim	按需（need）	
6	25.40.213	转向器下盖纸垫	Paper gasket	1	
7		滚动轴承977007K	Taper roller bearing 977007K	1	
8		转向轴带转向蜗杆总成	Steering shaft with worm	1	
9		滚动轴承977007	Taper roller bearing 977007	1	
10	GB6173-86	螺母M22x1.5-7H	Fine pitch hex.thin nut M22x1.5-7	1	
11	GB93-87	垫圈22	Spring lock washer 22	1	
12	300.31.101	转向垂臂	Steering arm	1	
13	JB2600-80	油封32x45x10	Oil seal 32x45x10	1	
14	25.40.110	摇臂衬套	Steering arm bush	1	
15	25.40.109	转向器壳体	Steering gear case	1	
16	300.40.102A	转向套管	Steering-column case	1	
17	TY1205.40.109	下油封	Lower oil seal	1	
18	GB6173-86	螺母M16x1.5	Fine pitch hex.thin nut M16x1.5	1	
19	25.40.106	橡胶垫	Rubber pad	1	
20	25.40.107	转向盘盖	Steering wheel centre cap	1	
21	GB93-87	垫圈8	Spring lock washer 8	4	
22	GB6173-86	螺拴M10x30	Hex. head bolt M10×30	4	
23	25.40.013A	转向摇臂轴总成	Steering arm shaft	1	
24		轴承922205	Bearing 922205	1	
25	25.40.208	转向器侧盖衬垫	Side cover gasket	1	

12 转向器总成 Steering Gear

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	25.40.207A	转向器侧盖	Side cover	1	
27	GB1152-86	油杯 M10x1	Grease nipple M10x1	1	
28	GB119-86	销 B5x8	Parallerl pin B5x8	1	
29	300.40.012	方向盘组件	Steering wheel	1	
30	GB5782-86	螺拴M8x16	Hex. head bolt M8×16	4	
31	25.40.202	转向摇臂轴调整螺钉	Adjusting screw	1	
32	25.40.206	摇臂轴调整螺钉锁紧垫圈	Lock washer	1	
33	GB53-76	螺母 M24x1.5	Fine pitch hex.nut M24x1.5	1	
34	GB119-86	销 B8x16	Parallerl pin B8x16	2	

13 动力输出总成 PTO



13 动力输出总成 PTO

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M8×16	Hex. head bolt M8×16	2	
2	300.41B.122	锁紧垫片	Lock washer	1	
3	300.41B.101	拨叉轴定位板	Locating plate of shift fork sh	1	
4	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	8	
5	GB93-87	垫圈 10	Spring lock washer 10	8	
6	400B.41.102-1	双速输出齿轮壳体	PTO gear housing	1	
7	300.41B.103	挡圈	Blocking ring	2	
8	300.41B.104	挡圈	Blocking ring	4	
9	GB309-84	滚针 3×23.8	Needle roller 3×23.8	78	
10	400B.41.106	中间齿轮(540/1000)	Middle gear (540/1000)	1	for 540/1000rpm
	400B.41.106A	中间齿轮(540/730)	Middle gear (540/730)	1	for 540/730rpm
11	300.41B.107	双速输出中间轴	Middle shaft	1	
12	GB3452.1-82	O形圈 30×2.65	O-ring seal 30×2.65	1	
13	300.41B.111	拨叉轴	Shift fork shaft	1	
14	400B.41.112-1	拨叉	Shift fork	1	
15	200.37.127-1	拨叉定位弹簧	Shift fork positioning spring	1	
16	GB308-89	钢球 9.5	Steel ball 9.5	1	
17	400B.41.011-1	转轴焊合件	controlling shaft	1	
18	GB894.1-86	挡圈 15	Circlip for shaft 15	1	
19	GB3452.1-82	O形圈 10.6×2.65	O-ring seal10.6×2.65	1	
20	200.38.111	操纵轴衬套纸垫	bushing gasket	1	
21	200.38.113	操纵轴衬套	Controlling shaft bushing	1	
22	GB93-87	垫圈 8	Spring lock washer 8	7	
23	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	6	
24	GB879-86	销 6×28	Slotted spring pin 6×28	1	
25	350-1.41.011	动力输出操纵杆焊合件	PTO control lever	1	

续表

13 动力输出总成 PTO

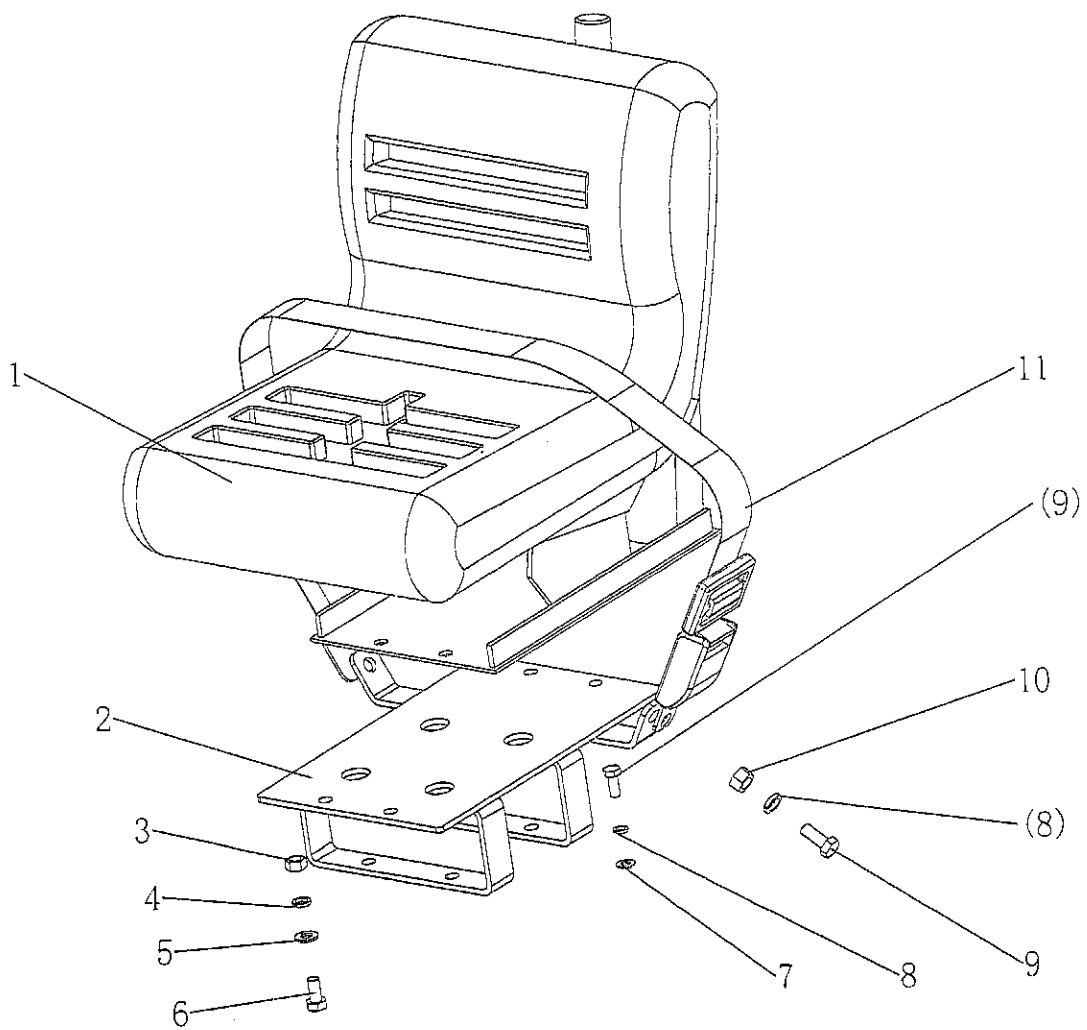
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
	350-1.41.011A	动力输出操纵杆焊合件	PTO control lever	1	
26	280.41.122-1	动力输出操纵杆手柄	PTO control handle	1	
	280.41.122A-1	动力输出操纵杆手柄	PTO control handle	1	
27	GB5846-86	轴承 K223020	Bearing K223020	1	
28	400B.41.117	换档齿轮(540/1000)	Shifting gear (540/1000)	1	for 540/1000rpm
	400B.41.117A	换档齿轮(540/730)	Shifting gear (540/730)	1	for 540/730rpm
29	GB119-86	销 B8×26	Straight pin B8×26	2	
30	400B.41.116	双速输出齿轮壳体垫片	Gasket of rear cover	1	
31	400B.41.108	后桥后盖板	Rear cover of rear axle	1	
32	GB93-87	垫圈 12	Spring lock washer 12	12	
33	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	12	
34	300.41B.109	中间轴定位板	Locating plate of middle shaft	1	
35	GB276-89	轴承 209	Ball bearing 209	1	
36	300.41B.114	动力输出轴(6键)	PTO shaft (of 6 teeth)	1	
	300.41B.114A	动力输出轴(8键)	PTO shaft (of 8 teeth)	1	
37	GB276-89	轴承 206	Ball bearing 206	1	
38	GB894.1-86	挡圈 35	Circlip for shaft 35	1	
39	GB893.1-86	挡圈 80	Circlip for hole 80	1	
40	GB276-89	轴承 307	Ball bearing 307	1	
41	400B.41.124B	传动齿轮轴(540/730)	Driving gear shaft (540/730)	1	for 4DW
	400B.41.124	传动齿轮轴(540/730)	Driving gear shaft (540/730)	1	
	400B.41.123A	传动齿轮轴(540/1000)	Driving gear shaft (540/1000)	1	for 4DW
42	GB276-89	轴承 108	Ball bearing 108	1	
43	GB13871-92	油封 FB40×62×8	Oil seal FB40×62×8	1	
44	300.41B.125	油封挡圈	Oil seal blocking ring	1	

续表

13 动力输出总成 PTO

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
45	GB3452.1-82	O形圈 80×2.65	O-ring seal 80×2.65	1	
	400B.41.123	传动齿轮轴(540/1000)	Driving gear shaft (540/1000)	1	
46	300.41B.115-1	动力输出盖板	Cover	1	
47	300.41.011	防尘盖	PTO shaft shield	1	
48	GB97.1-85	垫圈 8-140HV	Plain washer 8-140HV	4	
49	300.41.012	动力输出护罩	PTO shaft safety cover	1	
50	400B.41.105-1	动力输出轴承座垫片		1	

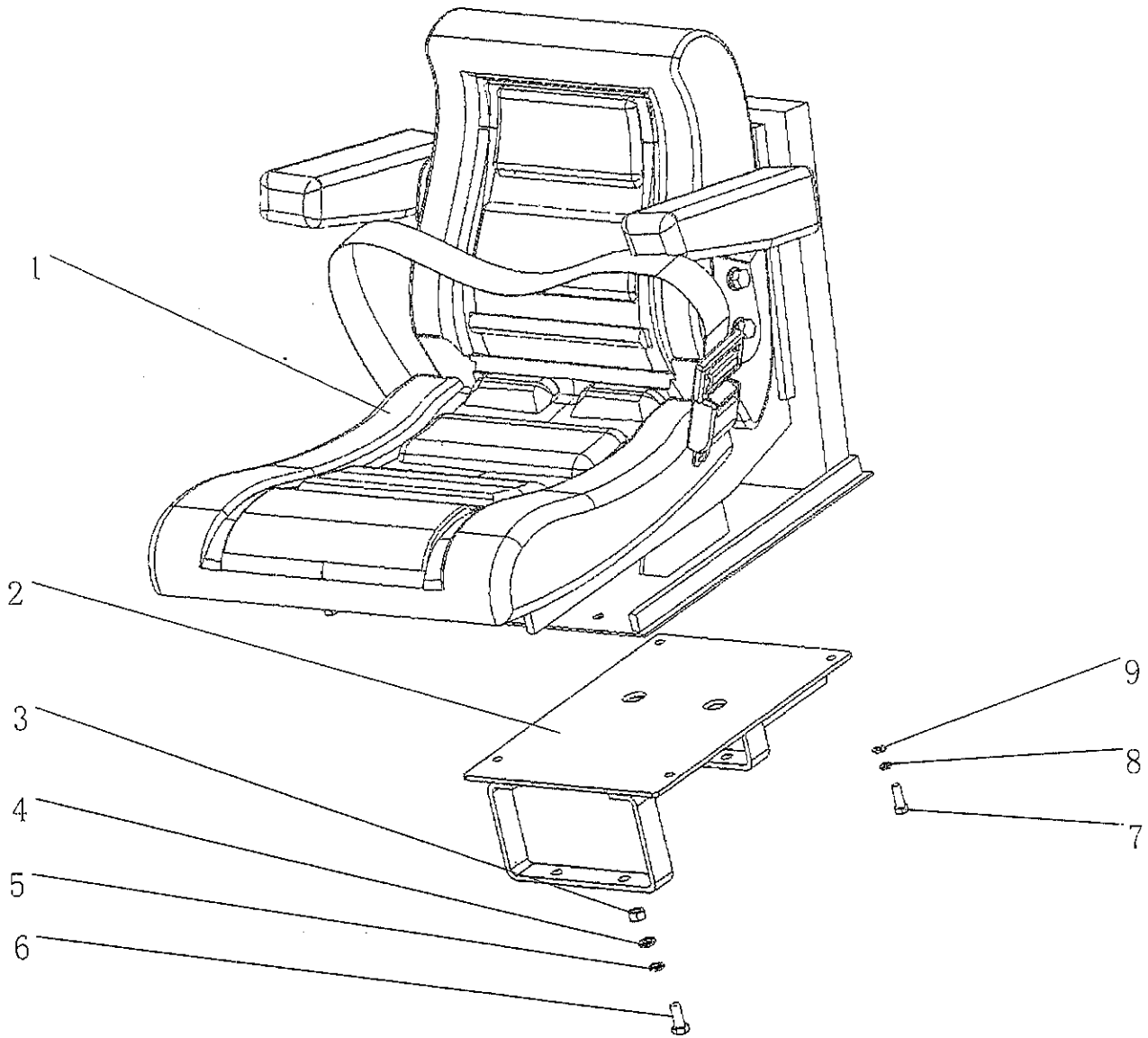
14.1 座椅总成（减震） Seat(Absorber)



14.1 座椅总成 (减震) Seat (Absorber)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	280.44B.101	座椅	Seat	1	
2	300.44B.011	座椅支架焊合件	Seat bracket weldment	1	
3	GB6170-86	螺母 M8	Hex. nut M8	4	
4	GB97.1-85	垫圈 8	Plain washer 8	6	
5	GB93-87	垫圈 8	Spring lock washer 8	6	
6	GB5783-86	螺栓 M8×20	Hex. head bolt M8×20	6	
7	GB97.1-85	垫圈 10	Plain washer 10	2	
8	GB93-87	垫圈 10	Spring lock washer 10	4	
9	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	4	
10	GB6170-86	螺母 M10	Hex. nut M10	2	
11	300.44B.012	安全带	Safety belt	1	

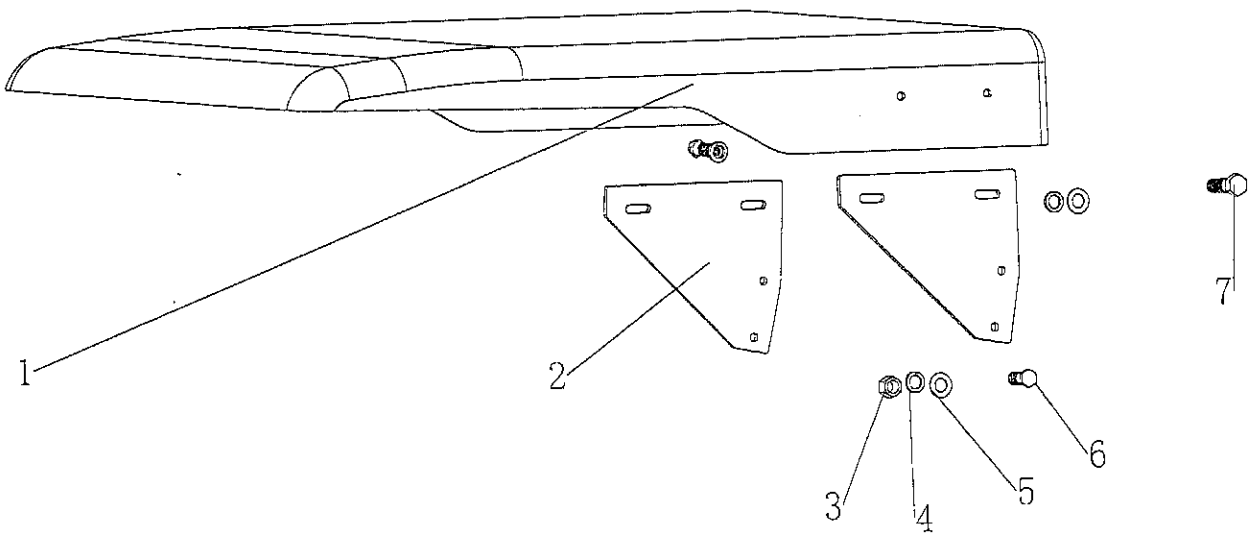
14.2 座椅总成 Seat



14.2 座椅总成 Seat

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	550.44D.001	座椅	Seat	1	
2	354-5.44.011-1	座椅支架焊合件	Seat bracket weldment	1	
3	GB6170-86	螺母 M10	Hex. nut M10	4	
4	GB97.1-85	垫圈 10	Plain washer 10	4	
5	GB93-87	垫圈 10	Spring lock washer 10	4	
6	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	4	
7	GB5783-86	螺栓 M8×20	Hex. head bolt M8×20	4	
8	GB93-87	垫圈 8	Spring lock washer 8	4	
9	GB97.1-85	垫圈 8	Plain washer 8	2	

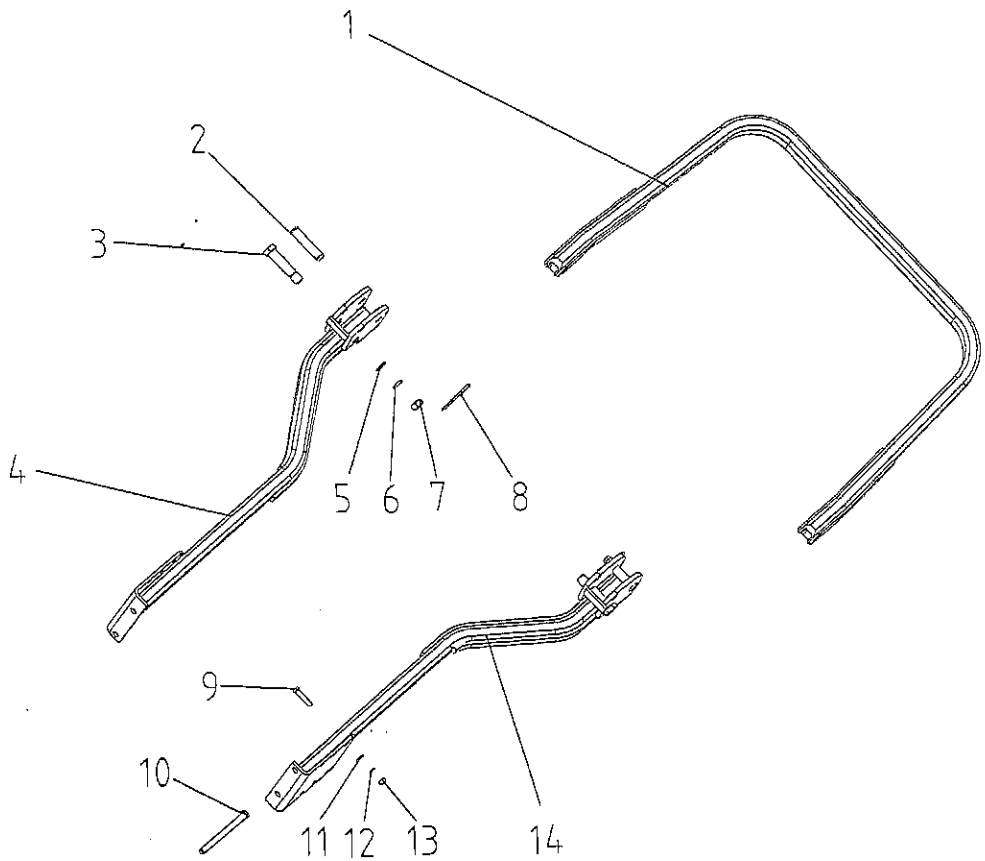
15 遮阳棚总成 Sunshade



15 遮阳棚总成 Sunshade

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.45.011	遮阳棚镶合件	Sunshade	1	
2	300.45.102	连接板	Connecting board	2	
3	GB6170-86	螺母M12	Hex. nut M12	8	
4	GB93-87	垫圈12	Spring lock washer 12	8	
5	GB97.1-85	垫圈12-140HV	Plain washer 12-140HV	16	
6	GB5782-86	螺栓M12×65	Hex. head bolt M12×65	4	
7	GB5782-86	螺栓M12×35	Hex. head bolt M12×35	4	

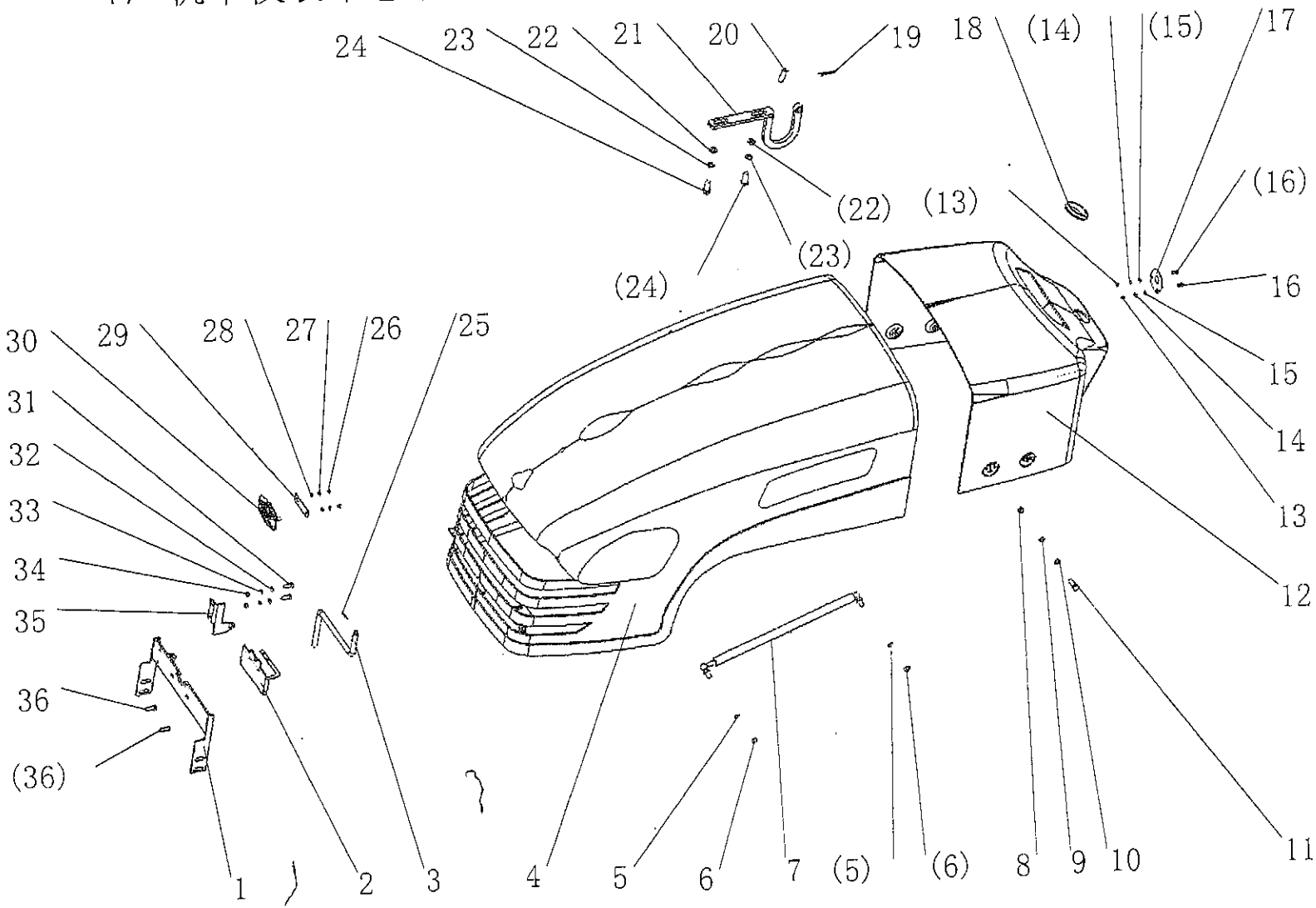
16 折叠式安全驾总成 Folding Safety Frame



16 折叠式安全架总成 Folding Safety Frame

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	280.46D.012	安全架上框焊合件	Upper frame weldment	1	
2	280.46D.108	锁销	Lock Pin	1	
3	GB5782-86	螺栓M24x100	Hex. head bolt M24x100	2	
4	354-5.46.011	安全架左撑杆焊合件	Left support frame	1	
5	GB97.1-85	垫圈24	Plain washer 24	4	
6	GB93-87	垫圈24	Spring lock washer 24	2	
7	GB6170-86	螺母24	Hex. nut M24	2	
8	300.46D.114	弹簧锁销	Spring lock pin	2	
9	GB5783-86	螺栓M12x60	Hex. head bolt M12x60	6	
10	GB5782-86	螺栓M16x175	Hex. head bolt M16x175	4	
11	GB97.1-85	垫圈12	Plain washer 12	6	
12	GB93-87	垫圈12	Spring lock washer 12	6	
13	GB6170-86	螺母12	Hex. nut M12	6	
14	354-5.46.012	安全架右撑杆焊合件	Right support frame	1	

17 机罩仪表罩总成（AU07） Hood and panel (AU07)



17 机罩仪表罩总成 （AU07） Hood and Panel (AU07)

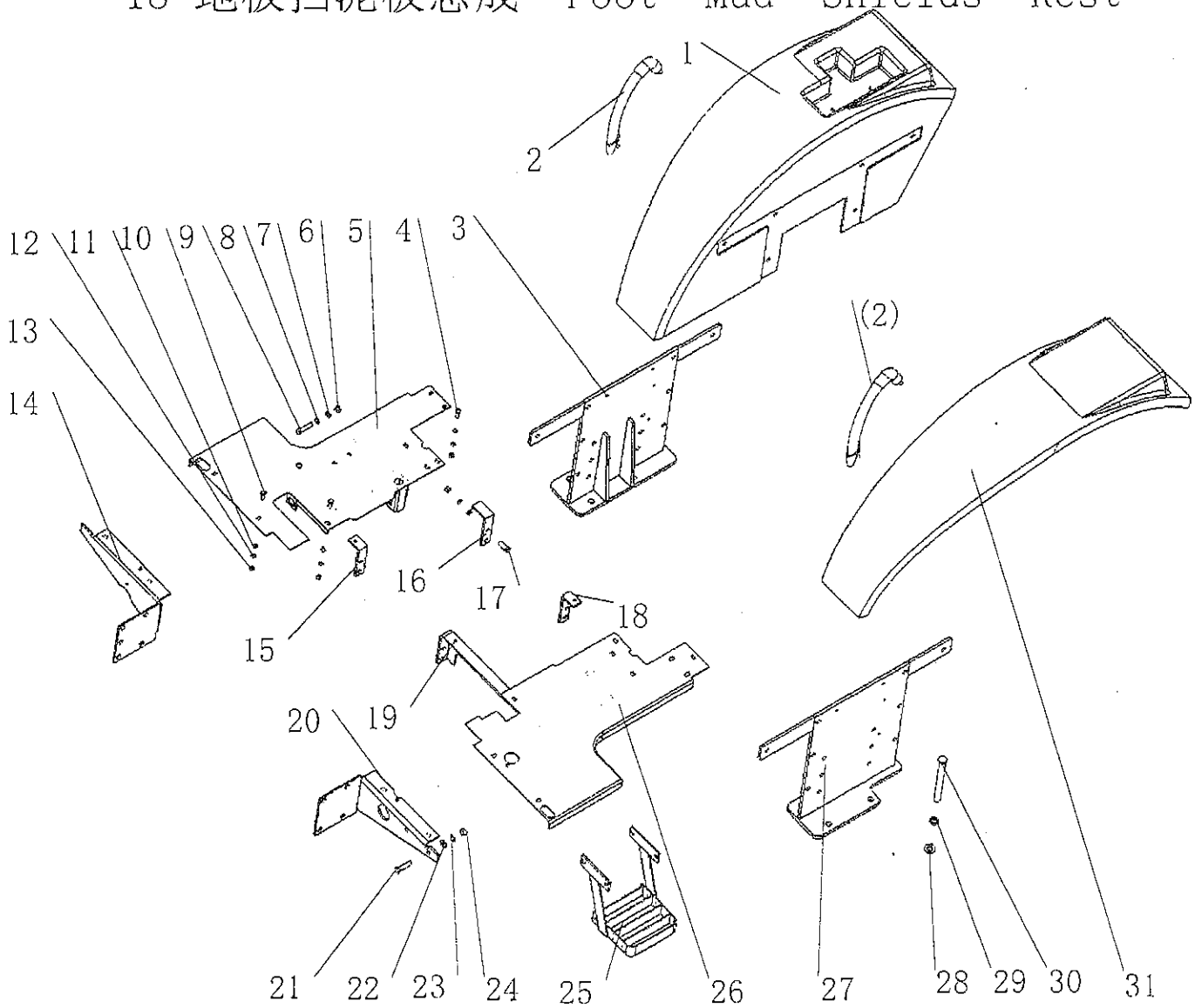
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300-6.47.014	锁安装架焊合件	Lock bracket	1	For 390 /490engine
	354-5.47.013	锁安装架焊合件	Lock bracket	1	For 395 engine
2	800.47.026	机罩锁	Hood lock	1	
3	254G2.47C.101	机罩开启杆	Hood open haulm	1	For 390 /490engine
	354-1.47A.101	机罩开启杆	Hood open haulm	1	For 395 engine
4	354-5.47.011	机罩合件	Engine Hood	1	For 390 /395engine
	404-5.47.011	机罩合件	Engine Hood	1	For 490 engine
5	GB93-87	垫 圈8	Spring Lock washer8	2	
6	GB6170-86	螺母M8	Hex .nut M8	2	
7	QD16-690×290×200-BB	气弹簧总成	Gas spring	2	
8	GB6170-86	螺母M8	Hex .nut M8	2	
9	GB93-87	垫 圈8	Spring Lock washer8	2	
10	GB97.1-85	垫 圈8	Plain washer 8	4	
11	GB5783-86	螺栓M8x30	Hex.head bolt M8x30	4	
12	354-5.47.012	仪表罩合件	Engine Hood	1	
13	GB6170-86	螺母M5	Hex .nut M5	2	
14	GB93-87	垫 圈5	Spring Lock washer5	2	
15	GB97.1-85	垫 圈5	Plain washer 5	2	
16	GB818-85	螺钉 M5×25	Philips pan head screw M5×2	2	
17	280.47B.118	电锁安装板	Installation plate switch	1	
18	200.47.120	橡胶圈	Rubber ring	1	
19	GB91-86	销 3. 2x30	Split pin 3.2x30	1	
20	GB882-86	销B 10x35	Split pin B10x35	1	
21	250-1.47A.014	机罩铰链焊合件	Hood gemel bracket	1	
22	GB97.1-85	垫 圈10	Plain washer 10	8	

续表

17 机罩仪表罩总成 （AU07） Hood and Panel (AU07)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
23	GB93-87	垫 圈10	Spring Lock washer10	8	
24	GB5783-86	螺栓M10x25	Hex.head bolt M10x25	4	
25	GB91-86	销 1.6x20	Split pin 1.6x20	1	
26	GB6170-86	螺母M5	Hex .nut M5	2	
27	GB93-87	垫 圈5	Spring Lock washer5	2	
28	GB97.1-85	垫 圈5	Plain washer 5	2	
29	300.47.113	标牌安装板	Scutcheon bracket	1	
30	300.47.106A-1	东风标牌	Dong feng scutcheon	1	
31	GB5783-86	螺栓M6x20	Hex.head bolt M6x20	2	
32	GB97.1-85	垫 圈6	Plain washer 6	6	
33	GB93-87	垫 圈6	Spring Lock washer6	6	
34	GB6170-86	螺母M6	Hex .nut M6	6	
35	254G2.47C.105	固定座	Immobility	1	
36	GB5783-86	螺栓M6x35	Hex.head bolt M6x35	4	

18 地板挡泥板总成 Foot Mud Shields Rest



18 地板挡泥板总成 Foot Mud Shields Rest

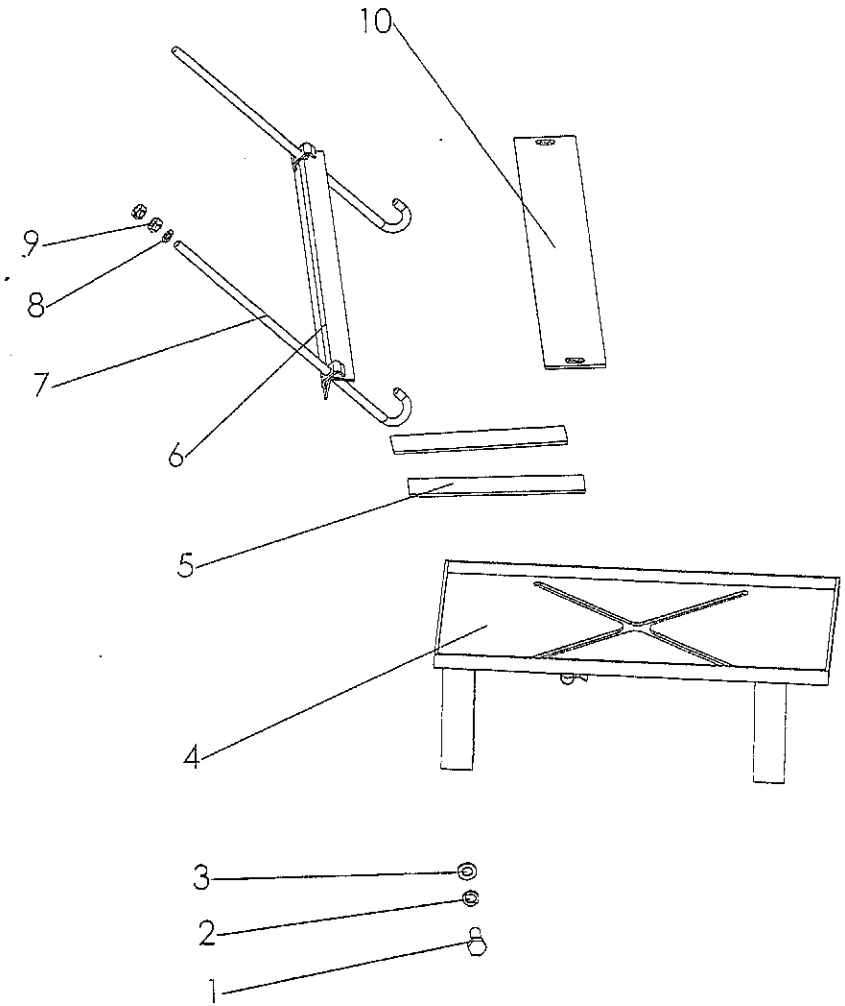
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	354-7.51.101	右地板前支架焊合件	Right-front foot bracket rest	1	
2	GB5783-86	螺栓M8X30	Hex.head bolt M8x30	4	
3	GB97.1-85	垫圈8	Plain washer 8	27	
4	GB93-87	垫圈 8	Spring lock washer 8	27	
5	GB6170-86	螺母M8	Hex. nut M8	15	
6	354-7.51.014	右地板焊合件	Right foot rest	1	
7	354-7.51.114	右地板橡胶板	Plank of right floor rubber	1	
8	354-7.51.106	右前支承板	Rinht-front bracket joint	1	
9	GB5783-86	螺栓M8X20	Hex.head bolt M8x20	8	
10	GB5783-86	螺栓M8X25	Hex.head bolt M8x25	7	
11	354-7.51.109	右盖板防护罩	Right cover plate protection hood	1	
12	354-7.51.107	右后支承板	Right-back bracket joint	1	
13	354-7.51.031	右支架焊合件	Right bracket rest	1	
14	354-7.51.104	挡板（二）	Limit blank(II)	1	
15	GB5783-86	螺栓M6X14	Hex.head bolt M6x14	12	
16	GB97.1-85	垫圈6	Plain washer 6	15	
17	GB93-87	垫圈6	Spring lock washer 6	15	
18	GB6170-86	螺母M6	Hex nut M6	15	
19	354-7.51.106	固定板（II）	Fix the plank(II)	2	
20	354-7.51.105	固定板（I）	Fix the plank(I)	2	
21	354-7.51.101	座椅架	Seat bracket	1	
22	354-7.51.102	座椅架连接垫板	Seat bracket weldment	1	
23	354-7.51.017	围板支架焊合件	Round the plank bracket joint	1	
24	GB5783-86	螺栓M12X45	Hex head bolt M12x45	16	
25	GB97.1-85	垫圈12	Plain washer 12	16	
26	GB93-87	垫圈 12	Spring lock washer 12	16	

18 地板挡泥板总成 Foot Mud Shields Rest

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
27	GB6170-86	螺母M12	Hec nut M12	16	
28	GB5783-86	螺栓M8X16	Hex.head bolt M8x16	8	
29	GB5783-86	螺栓M16X175	Hex head bolt M16x175	8	
30	GB97.1-85	垫圈16	Plain washer 16	8	
31	GB93-87	垫圈16	Spring lock washer 16	8	
32	GB6170-86	螺母M16	Hex nut M16	8	
33	354-7.51.103	挡板（一）	Limit blank(Ⅰ)	1	
34	GB5783-86	螺栓M6X20	Hex head bolt M6x20	3	
35	354-7.51.021	左支架焊合件	Left bracket rest	1	
36	354-7.51.105	挡板（三）	Limit blank(Ⅲ)	1	
37	354-7.51.110	左盖板防护罩	Left cover plate protection hood	1	
38	354-7.51.108	左后支承板	Left-back bracket joint	1	
39	354-7.51.113	左地板橡胶板	Plank of left floor rubber	1	
40	354-7.51.018	左前支承板焊合件	Left-front bracket joint	1	
41	354-7.51.013	左地板焊合件	Left foot rest	1	
42	354-7.51.012	左地板前支架焊合件	Left-front foot bracket joint	1	
43	254-7.51.019	左档泥板	Left mud shields rest	1	
44	254-7.51.018	右档泥板	Right mud shields rest	1	

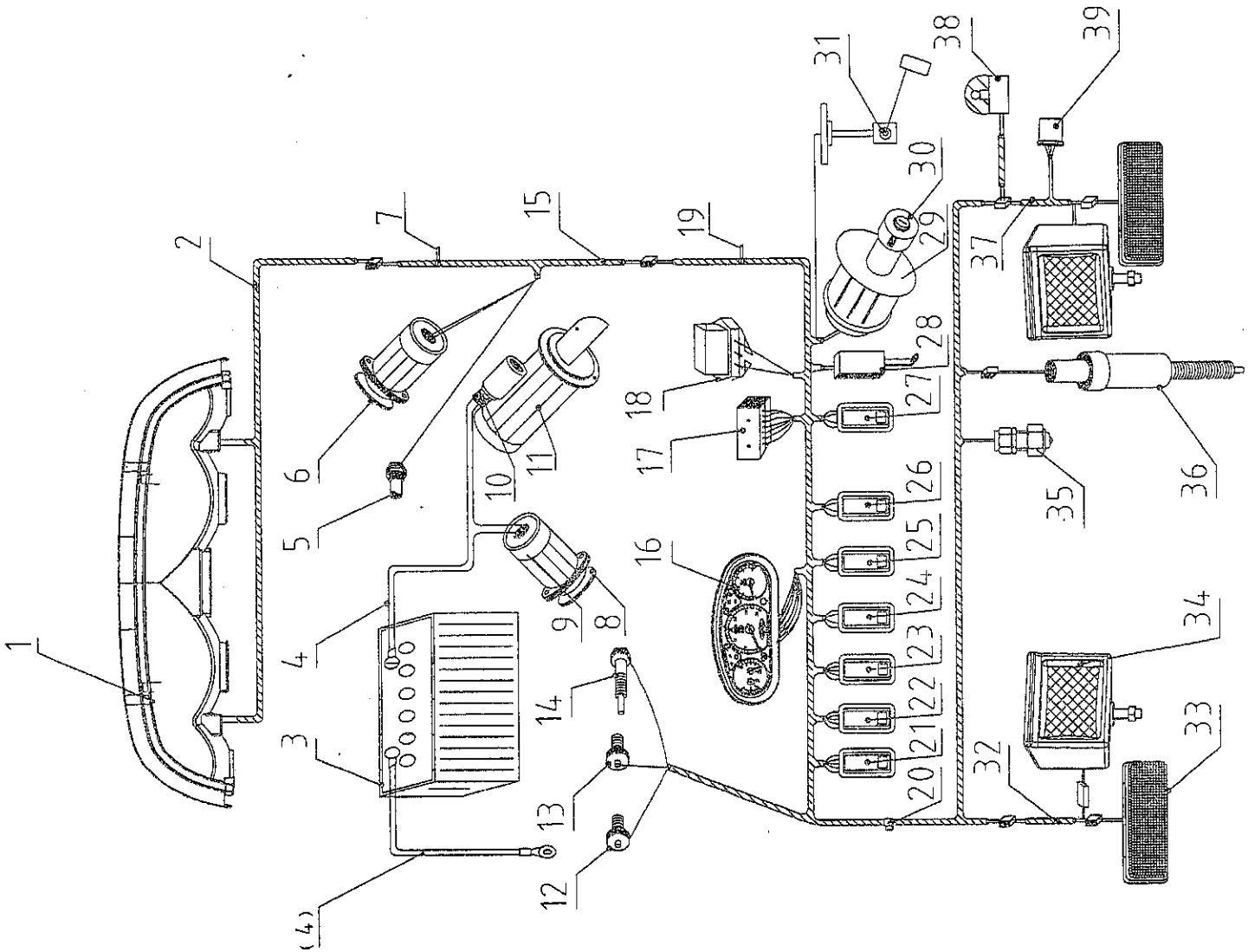
19 电瓶架 Battery Bracket



19 电瓶架 Battery Bracket

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M10x20	Hex.head bolt M10x20	6	
2	GB93-87	垫圈 10	Spring lock washer 10	6	
3	GB97.1-85	垫圈 8	Plain washer 8-140HV	6	
4	284.30B.013-1	电瓶架焊合件	Battery bracket	1	For 390 engine
	350.47.013C	电瓶架焊合件	Battery bracket	1	For 395 engine
	400B.47.013-2	电瓶架焊合件	Battery bracket	1	For 490 engine
5	300.47.143	电瓶胶垫	Rubber pad,battery	2	
6	300.47.019	电瓶压箍	Clamping angle iron,battery	1	
7	300.47.139	电瓶螺杆	Hook bolt	2	
8	GB97.1-85	垫圈 8	Plain washer 8-140HV	4	
9	GB6170-86	螺母 M8	Hex.nut M8	4	
10	300.47.142	压箍胶垫	Rubber pad,battery	1	

20 电气系统总成(配AU07机罩) Electrical System(For AU07 Hood)



20 电气系统总成(配AU07机罩)　　Electrical System（For AU07 hood）

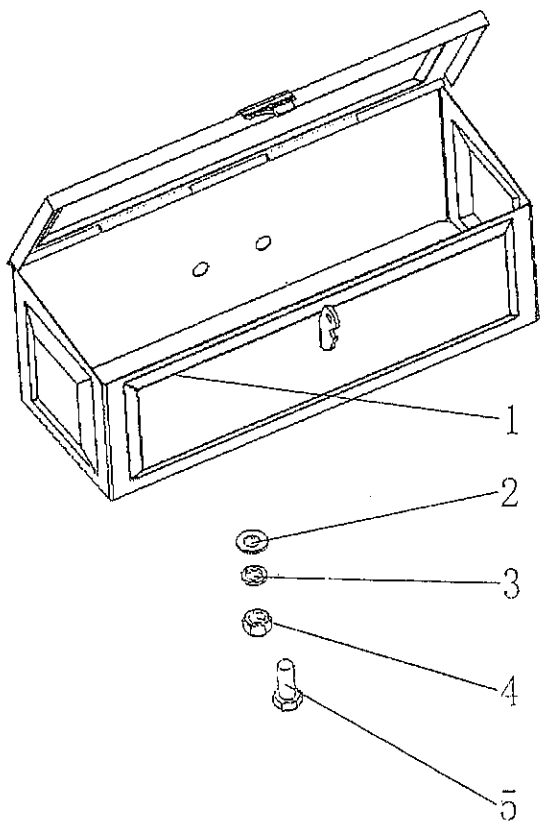
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	254-5.48.101	DY组合前照灯	DZ550 combination head lam	1	
2	354-1.48.011	前线束	Front wiring harness	1	
3	6-QW-80L	免维护蓄电池	Battery	1	
4	350.48B.015	蓄电池电缆线	Battery cable	1	
5		水温传感器	Water temperature sensor	1	From combination meter
6		发电机	Generator	1	From engine
7	ZD300X8	可松开式锁式扎带	Clingulum	2	
8	192型	起动继电器	Starting relay	1	
9	250-1.48A.110	继电器托板	Relay splint	1	
10	250D.48.101	电缆接头护套	Cable splice jacket	1	
11		起动电机	Starting motor	1	From engine
12		转速传感器（M18X1.5）	Rotation speed senser	1	From combination meter
13		油压传感器	Oil pressure sensor	1	From combination meter
14	10-12-55	电热塞	Pre-heating plug	1	From engine
15	354-1.48A.012	主线束	Main wiring harness	1	
16	300-6.48.027	ZB103-7A组合仪表（109齿）	ZB103-7A Combination mete	1	
17	AX102	保险丝盒	Fuse box	1	
18	FT111	电压调节器	Voltage ragulater	1	
19	ZD150X8	可松开式锁式扎带	Clingulum	10	
20	200.48B.108	线夹	Wire clip	3	
21	JK938A	前照灯开关	Head lamp switch	1	
22	JK938A	驻车闪光开关	Parking flasher	1	
23	JK938A	慢速警报灯开关	Slow caution light swich	1	
24	JK938A	左转向开关	Left turning swich	1	
25	JK938A	右转向开关	Right turning swich	1	

20 电气系统总成(配AU07机罩)　　Electrical System（For AU07 hood）

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	JK938A	后照灯开关	Tail lamp switch	1	
27	JK938A	后照灯开关	Tail lamp switch	1	
28	SG152	电子闪光器	Flasher	1	
29	300.48B.107	启动开关标牌	Starting scutcheon	1	
30	JK406B	预热起动开关	Pre-heating starting switch	1	
31		油量传感器	Oil level sensor	1	
32	354-1.48A.013	左挡泥板线束	Left-rear wiring harness	1	
33	450.48A.019	052型组合后灯	Combination rear signal lamp	2	
34	250D.48.018	后照灯	Tail lamp	2	
35	JB1041	起动安全开关	Security switch	1	
36	JK231B	制动灯开关	Brakelight switch	1	
37	354-1.48A.014	右挡泥板线束	Right-rear wiring harness	1	
38	300-6.48.018	02型警示灯	Caution light	1	
39	JB3762-84	拖车插座	Trailer socket	1	选装

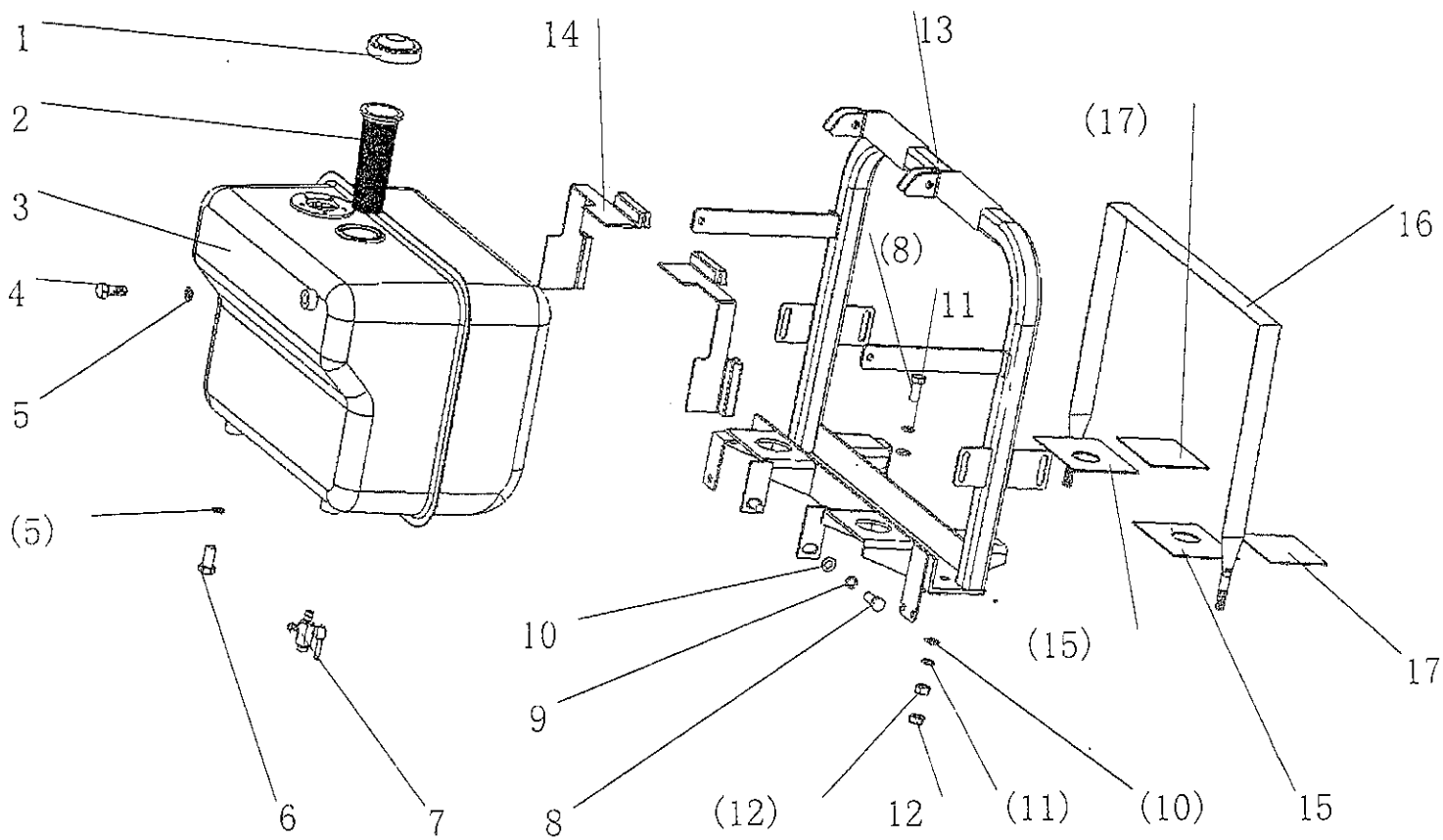
21　工具箱总成　Tool Box



21 工具箱总成 Toolbox

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	450.49.001	工具箱	Toolbox	1	
2	GB97.1-85	垫圈 10	Plain washer 10-140HV	2	
3	GB93-87	垫圈 10	Spring lock washer 10	2	
4	GB6170-86	螺母 M10	Hex. nut M10	2	
5	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	2	

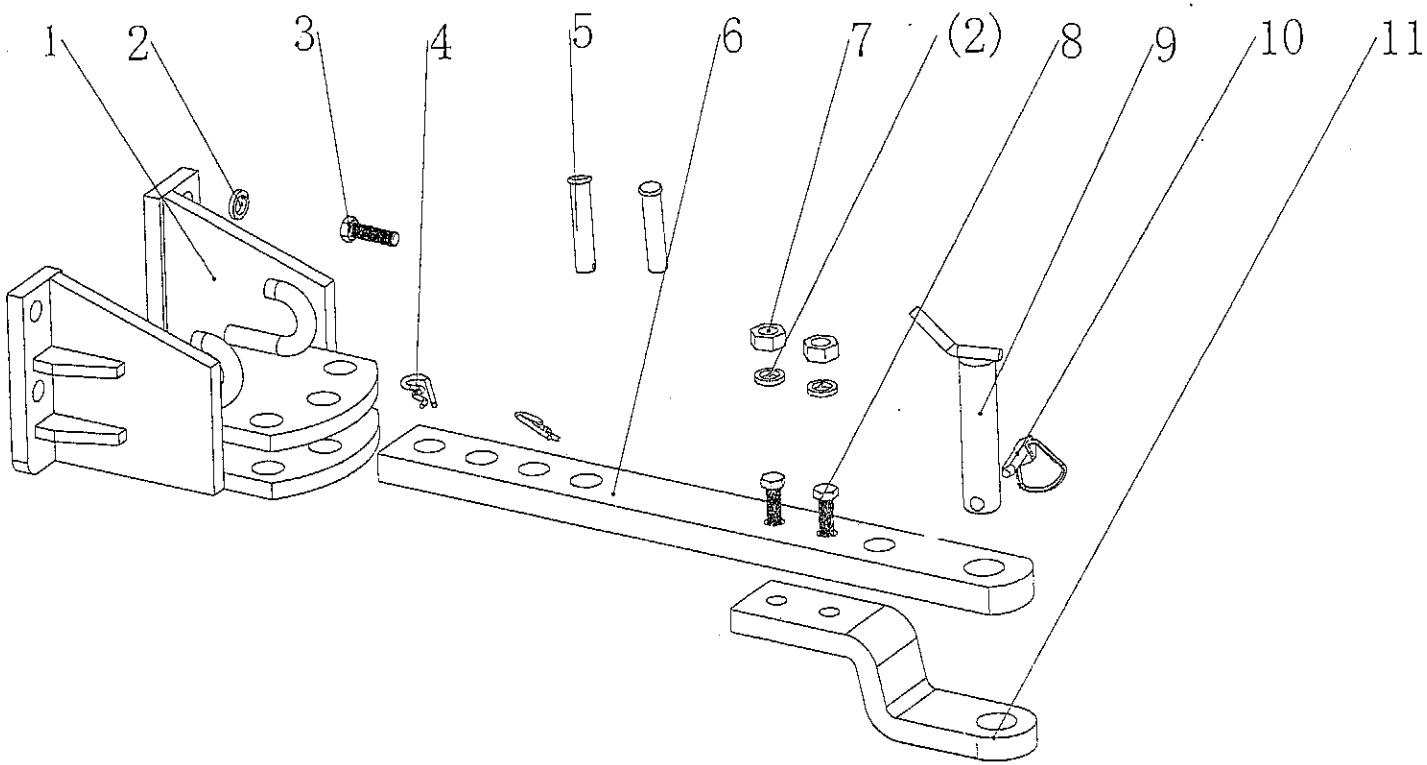
22 燃油箱总成 Fuel tank



22 燃油箱总成 Fuel Tank

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.50.011	油箱盖组合件	Fuel tank cap	1	
2	200.50.012	滤网杯总成	Fuel strainer	1	
3	354-1.50.014	燃油箱焊合件	Fuel tank	1	
4	GB3451-83	铰接螺栓 M12×1.25	Hollow hex.head bolt M12×1.	1	
5	GB3541-83	垫圈12	Washer 12	4	
6	GB5786-86	螺栓 M12×1.25×16	Hex.head bolt M12×1.25×16	1	
7	300.50.015A	燃油输油管路总成	Fuel delivery pipe	1	
8	GB5783-86	螺栓 M10×20	Hex. head bolt M8×20	4	
9	GB93-87	垫圈 10	Spring lock washer 10	4	
10	GB97.1-85	垫圈 10-140HV	Plain washer 10	6	
11	GB6172-86	垫圈10	Spring lock washer 10	2	
12	GB6170-86	螺母 M10	Hex. nut M10	4	
13	354-1.50.012A	托板焊合件	Fuel tank cradle	1	
14	200.50.101	上橡胶垫	Upper Rubber pad	2	
15	200.50.106	前橡胶垫	Front rubber pad	2	
16	354-1.50.022A	紧箍带焊合件	Fule tank strap	1	
17	200.50.107	橡胶垫	Rubber pad	2	

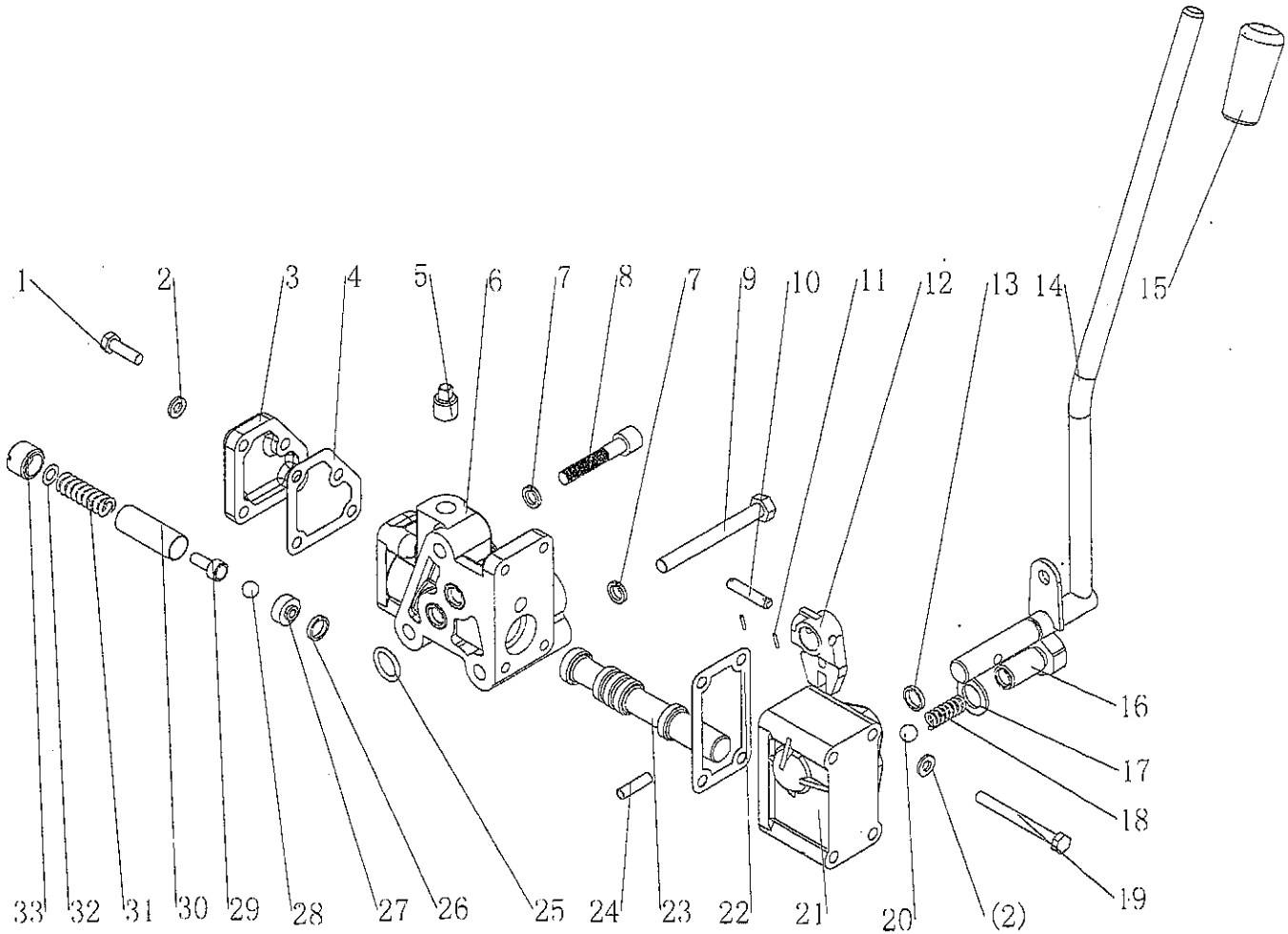
23 摆式牵引杆总成 Swing Drawbar Frame



23 摆式牵引杆总成 Swing Drawbar Frame

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.53A.012-1	摆杆式牵引焊合件	Rocker drawbar frame	1	
2	GB93-87	垫圈 16	Spring lock washer 16	6	
3	GB5783-86	螺栓 M16×40	Hex. head bolt M16×40	4	
4	300.53.102	牵引 R销	R-pin	2	
5	GB882-86	销轴 B16×75	Spindle B16×75	2	
6	300.53A.103	牵引板	Drawbar plate	1	
7	GB6170-86	螺母 M16	Hex. nut M16	2	
8	GB5782-86	螺栓 M16×65	Hex. head bolt M16×65	2	
9	300.53.011	销轴焊合件	Spindle	1	
10	200.56.023	锁销总成	Lock pin	1	
11	300.53.104-1	牵引卡	Drawbar clamping plate	1	

24 分配器总成 Hydrulic Oil Distrubutor



24 分配器总成 Hydraulic Oil Distributor

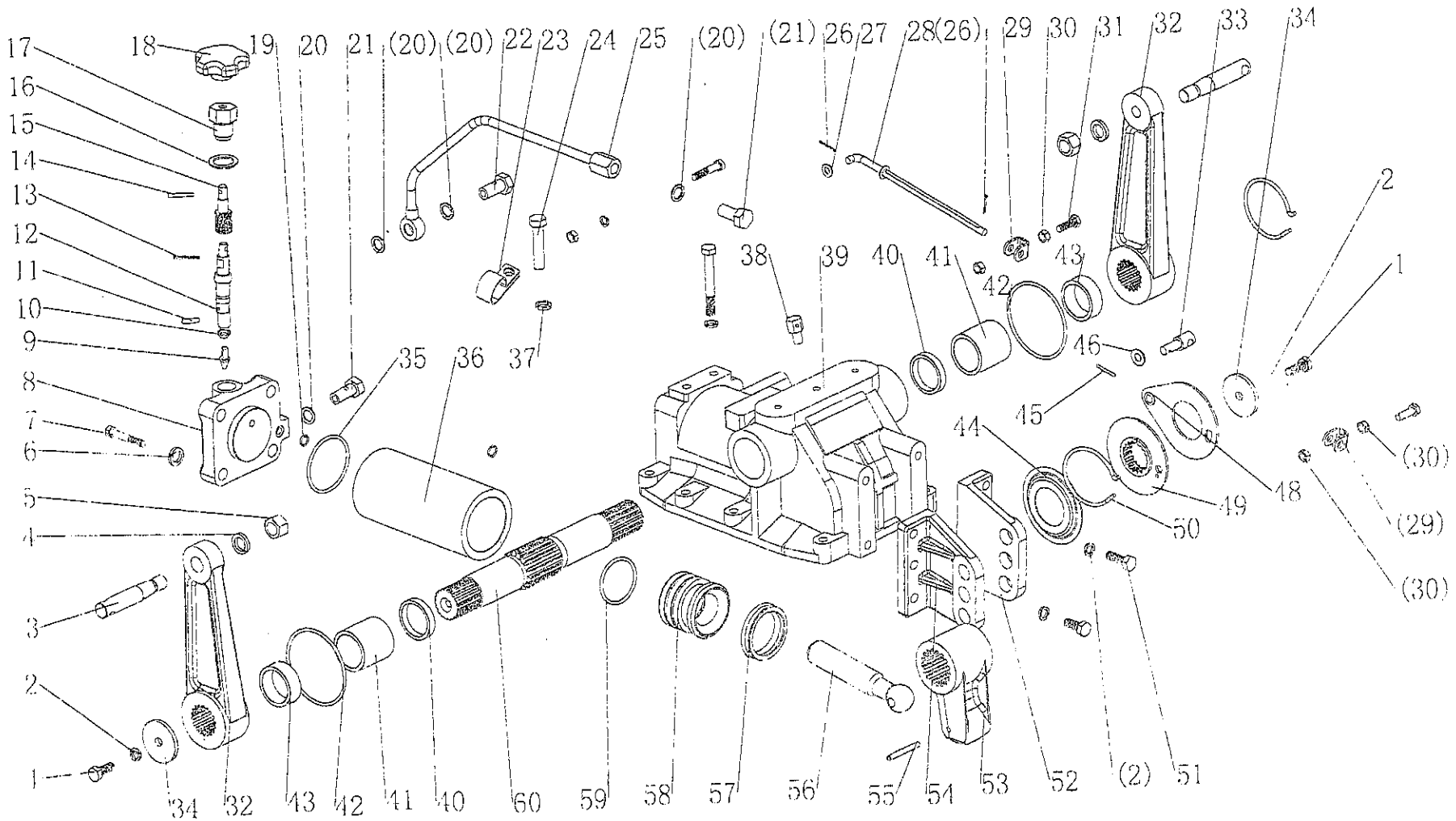
序号 Ser.No.	代号 Part No.	名称及规格	Name & specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓M6x20	Hex. head bolt M6x20	4	
2	GB97.1-85	垫圈6-140HV	Plain washer 6-140HV	8	
3	200.55.131	端盖	End cover	1	
4	200.55.132	端盖纸垫	Paper gasket	1	
5	GB3289.31-82	外方管堵R1/4	Square head oil plug R1/4	1	
6	200.55.126-A	分配器壳体	Distributor body	1	
7	GB93-87	垫圈8	Spring lock washer8	3	
8	GB70-85	螺钉M8x25	Hex.socked cap screw	2	
9	GB5782-86	螺栓M8x75	Hex. head bolt M8x75	1	
10	GB880-86	销6x30	Pin 6×30	1	
11	GB91-86	销1.6x10	Split pin 1.6×10	2	
12	200.55.128	拔叉	Fork	1	
13	GB3452.1-82	O形圈10.6x1.8	O-ring seal 10.6×1.8	1	
14	200.55.018-1	手柄焊合件	Handle assy	1	
15	200.55.149	塑料把	Handle	1	
16	200.55.130	定位螺钉	Positioning bolt	1	
17	GB3541-83	垫圈14	Copper washer 14	1	
18	200.55.135	定位弹簧	Positioning spring	1	
19	GB5782-86	螺栓M6x60	Hex. head bolt M6×60	1	
20	GB308-86	钢球9.5	Steel ball 9.5	1	
21	200.55.123	拔叉盒	Fork box	1	
22	200.55.125	拔叉盒纸垫	Paper gasket	1	
23	200.55.127	操纵阀	Sliding valve	1	
24	GB879-86	销6x22	Slotted spring pin 6×22	1	
25	GB3452.1-82	O形圈15x2.65	O-ring seal 15×2.65	2	

续表

24 分配器总成 Hydraulic Oil Distributor

序号 Ser.No.	代号 Part No.	名称及规格	Name & specifications	数量 Quantity	备注 Remarks
26	GB3452.1-82	O形圈10.6x2.65	O-ring seal 10.6×2.65	1	
27	200.55.138	垫块	Pad	1	
28	GB308-84	钢球9	Steel ball dia.9	1	
29	200.55.137	球座	Ball seat	1	
30	200.55.136	套管	Sleeve	1	
31	200.55.135	安全阀弹簧	Safty valve Spring	1	
32	200.55.134	调节垫片	Adjusting shims	2～5	
33	200.55.133	螺塞	Plug	1	

25 提升器总成 Hydraulic Power Lift



25 提升器总成 Hydraulic Power Lift

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	2	
2	GB93-87	垫圈 10	Spring washer 10	6	
3	200.55.105	提升臂销	Lift arm pin	2	
4	GB93-87	垫圈 16	Spring washer 16	2	
5	GB6170-86	螺母 M16	Hex. nut M16	2	
6	GB93-87	垫圈 14	Spring washer 14	4	
7	GB5782-86	螺栓 M14×45	Hex. head bolt M14×60	4	
8	300.55.114-1	油缸盖	Cylinder cover	1	
9	300.55.125	调节阀	adjust valve	1	
10	GB3452.1-82	O形密封圈 11.8×2.65	O-ring seal 11.8×2.65	2	
11	GB119-76	销4x12	Pin 4x12	1	
12	300.55.127	调节阀杆下端	The lower end of adjust valve	1	
13	GB879-86	销4x16	Slotted spring pin 4x16	1	
14	GB879-86	销5x24	Slotted spring pin 5x24	1	
15	300.55.122	调节阀杆上端	The lower top of adjust valve	1	
16	JB1002-77	垫圈 22	Washer 22	1	
17	300.55.130	阀杆螺母	Valve -pole nut	1	
18	300.55.020	手轮胶合件	Handwheel	1	
19	GB3452.1-82	O形密封圈 10.6×1.8	O-ring seal 10.6×1.8	2	
20	GB3541-83	垫圈 14	Washer 14	4	
21	JB1000-77	螺塞 M14×1.5	Plug M14×1.5	2	
22	200.55.124	铰接螺栓 M14×1.5	Hex. head bolt M14×1.5	1	
23	200.55.165	夹紧板	Pressing Plate	1	
24	GB5782-86	螺栓 M12×50	Hex. head bolt M12×50	1	
25	200.55.022-1	输出油管焊合件	Out-let pipe	1	

25 提升器总成 Hydraulic Power Lift

续表

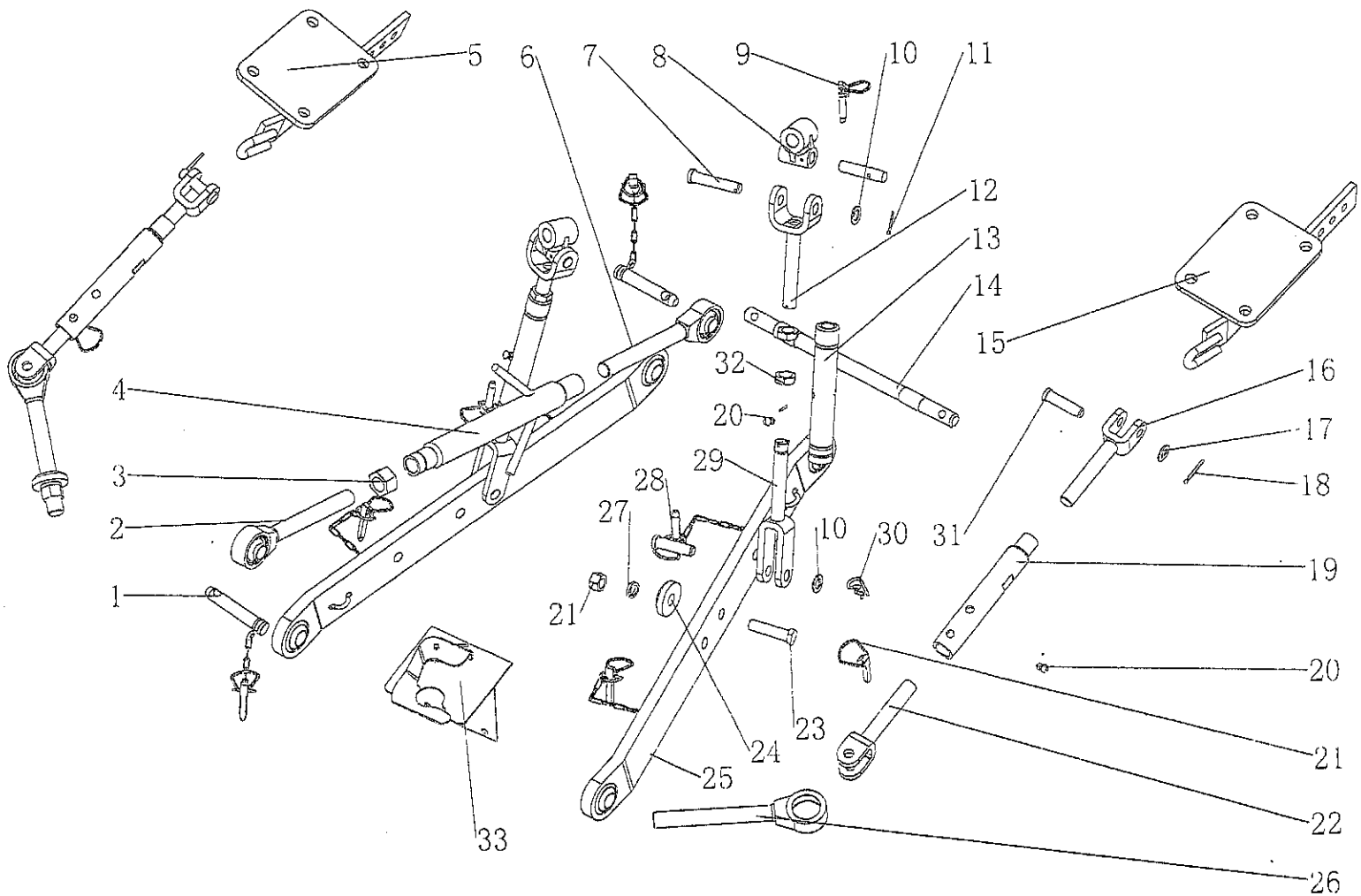
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	GB91-86	销 2×16	Split pin 2×16	2	
27	GB97.1-85	垫圈 8-140HV	Plain washer 8-140HV	1	
28	200.55.013	联动杆焊合件	Linkage rod	1	
29	200.55.119-1	挡块	Limit spot	2	
30	GB6170-86	螺母 M8	Hex. nut M8	3	
31	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	2	
32	200.55.106	外提升臂	Lift arm	2	
33	200.55.120	联动销	Linkage pin	1	
34	200.55.107	压板	Clamping plate	2	
35	GB3452.1-82	O形密封圈 92.5×5.3	O-ring seal 92.5×5.3	1	
36	300.55.115	油缸	Cylinder	1	
37	GB93-87	垫圈 12	Spring washer 8	1	
38	200.55.111-1	通气管	Vent tube	1	
39	300.55.101-1	提升器壳体	Lift case	1	
40	200.55.102	隔套	Spacer sleeve	2	
41	200.55.103-1	衬套	Bush	2	
42	GB3542.1-82	O形密封圈 38.7×5.3	O-ring seal 38.7×5.3	2	
43	200.55.104	挡圈	Retainer ring	2	
44	200.55.122	挡盘	Retainer plate	1	
45	GB91-86	销 3.2×20	Split pin 3.2×20	1	
46	GB97.1-85	垫圈 10-140HV	Plain washer 10-140HV	1	
48	200.55.014	拨盘焊合件	Driven plate	1	
49	200.55.016	传动盘焊合件	Drive plate weldment	1	
50	200.55.121	扭簧	Torsion spring	1	

25 提升器总成 Hydraulic Power Lift

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
51	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	4	
52	300.55.024	右挂接板焊合件	Right Hitching plate	1	
53	200.55.108-1	内提升臂	Inner lift arm	1	
54	300.55.025	左挂接板焊合件	Left Hitching plate	1	
55	GB879-86	销 6×50	Slotted spring pin 6×50	1	
56	200.55.109	活塞顶杆	Piston push rod	1	
57	200.55.117-1	YX形密封圈 D65	YX-seal D65	1	
58	200.55.116	活塞	Piston	1	
59	GB3452.1-82	O形密封圈69×3.55	O-ring seal 69×3.55	1	
60	200.55.110	提升轴	Lift shaft	1	

26 悬挂装置总成 Suspension Mechanism



26 悬挂装置总成 Suspension Mechanism

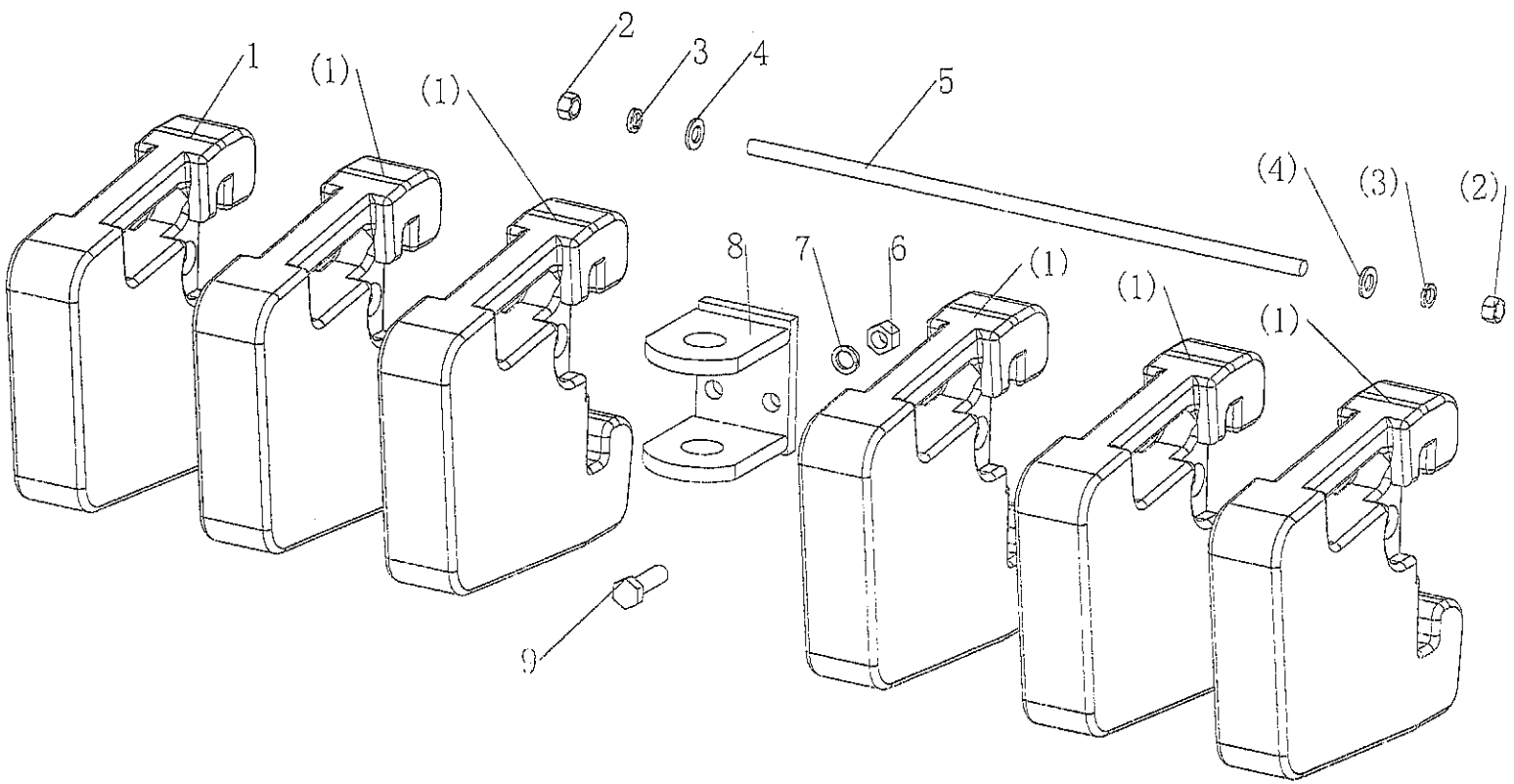
序号 Ser. No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.56.016	上拉杆连接销总成	Coupling pin of upper link	2	
2	300.56.020-1	上拉杆后调节杆总成	Upper link rear adjusting rod	1	
3	GB6170-86	螺母 M24	Hex .nut M24	1	
4	300.56.019	调节螺管焊合件	Turn buckle of upper link	1	
5	300.56.029-1	左前限位链焊合件	Left-front check chain	1	
6	300.56.018-1	上拉杆前调节杆总成	Upper link front adjusting rod	1	
7	GB882 -86	销16x80	Clevis pin with head B16×80	2	
8	300.56.113	提升杆十字接头	Cross joint of lift rod	2	
9	200.56.011	锁销组合件	Kock pin	2	
10	GB97.1-85	垫圈 16	Plain washer 16	2	
11	GB91-86	开口销 3.2×26	Split pin 3.2×26	2	
12	300.56.022-1	提升杆上吊耳焊合件	Lift rod up clevis	2	
13	300.56.034	提升螺管焊合件	Lift rod upper clevis	2	
14	200.56.103	下拉杆连接轴	Lower link shaft	1	
15	300.56.026-1	右前限位链焊合件	Right-front check chain	1	
16	300.56.032-1	前限位链焊合件	Front check chain	2	
17	GB97.1-85	垫圈 12	Plain washer 12	2	
18	GB91-86	开口销 4x20	Split pin 4×20	2	
19	300.56.155-1	调节套	Adjusting sleeve	2	
20	GB1152-89	油杯 M10x1	Grease nipple M10x1	4	
21	GB6170 -86	螺母 M16	Hex.nut M16	4	
22	300.56.027-2	后限位链焊合件	Rear check chain	2	
23	GB5782-86	螺栓 M16×65	Hex. head bolt M16×65	2	
24	300.56.157	圆板	Round plate	2	
25	300.56.030	下拉杆焊合件	Lower link weldment	2	

26 悬挂装置总成 Suspension Mechanism

续表:

序号 Ser. No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	300.56.102	弹簧	Spring	1	
27	GB93-87	垫圈 16	Spring lock washer 16	2	
28	GB882-86	销轴 16×55	Clevis pin with head B16×45	2	
29	300.56.024-1	提升杆下吊耳焊合件	Lower clevis of lift rod	2	
30	200.56.101-1	R销	R-pin	2	
31	GB882-86	销轴 B12×45	Clevis pin with head B12×45	2	
32	GB6173-86	螺母 M20×2	Hex.nut M20x2	2	

27 前配重总成 Front Balance Weight

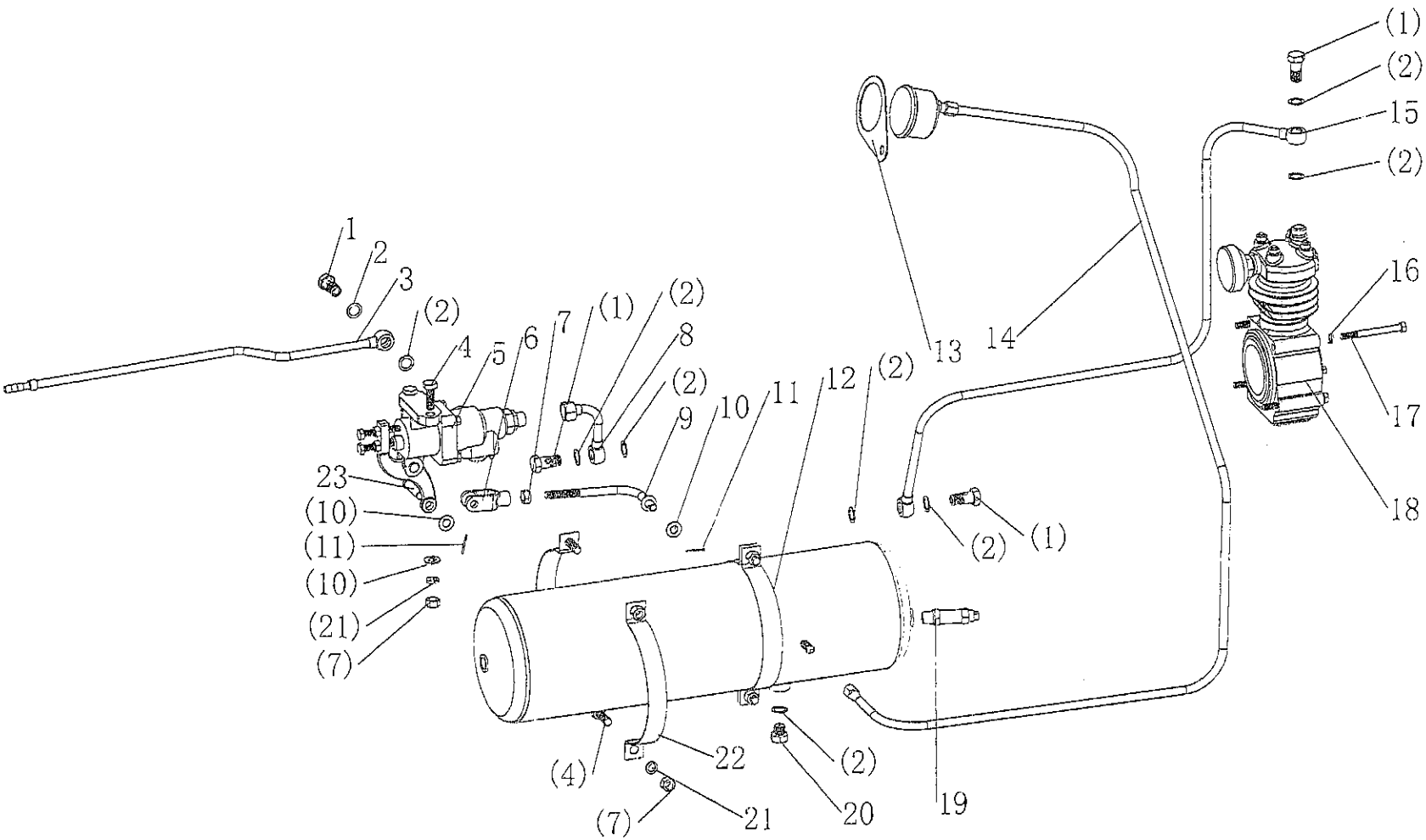


27 前配重总成 Front Balance Weight

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	250.73.101-1	配重	Balance weight block	6	
2	GB6170-86	螺母M12	Hex.nut M12	2	
3	GB93-87	垫圈12	Spring lock washer 12	2	
4	GB97.1-85	垫圈12	Plain washer 12	2	
5	GB953-88	等长双头螺柱M12x480	Clamping-type double stud M12x48	1	
6	GB6170-86	螺母M14	Hex.nut M14	1	
7	GB93-87	垫圈14	Spring lock washer 14	1	
8	300.73.011	牵引板焊合件	Front drawbar weldment	1	
9	GB5783-86	螺栓M12x45	Hex.bolt M14x45	1	

28 前置式挂车气刹装置总成

Air Brake Installations for Trailer



28 前置式挂车气刹装置总成　　Air Brake Installations for Trailer

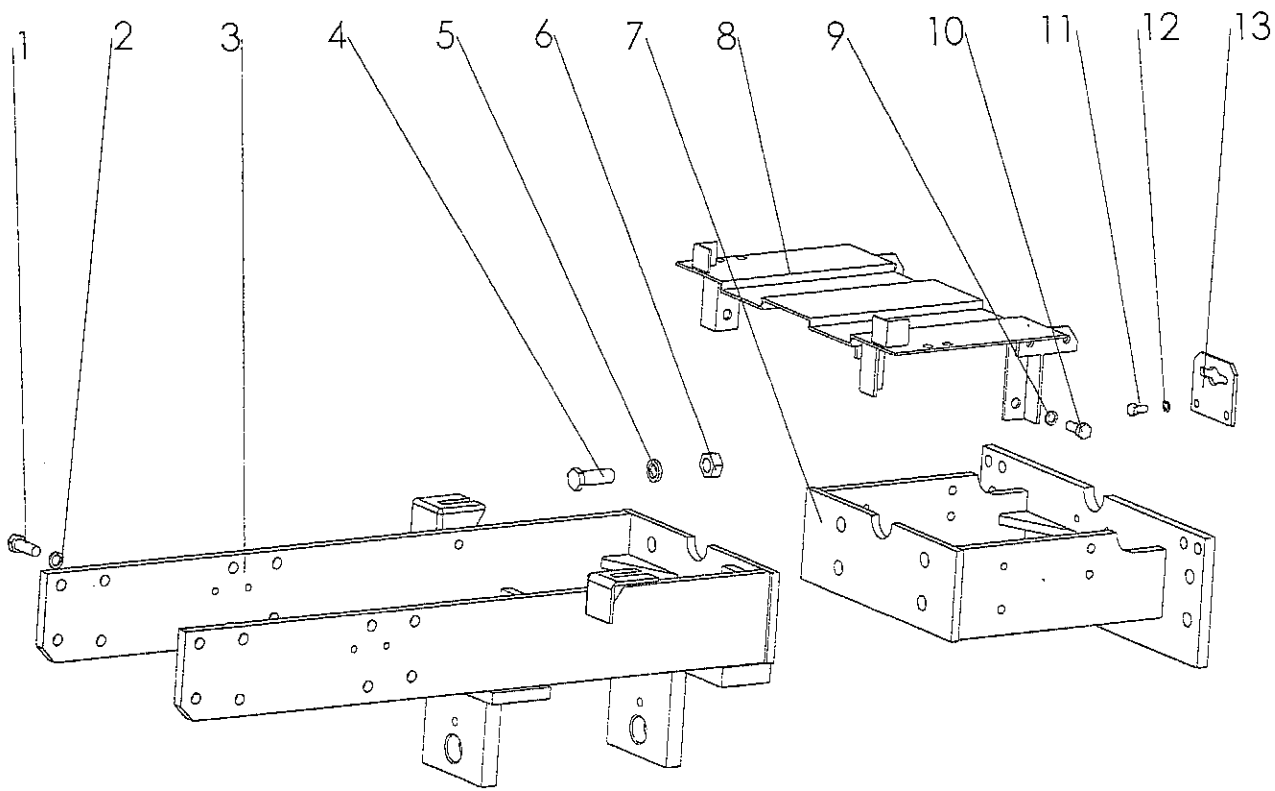
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.80.101	管接头螺钉	Hollow Bolt	4	
2	300.80.102	铝垫片	Aluminum washer	9	
3	300.80.018	制动阀出气管合件总成	Outlet pipe, brake valve	1	
4	GB5783-86	螺栓M10×30	Hex. head bolt M10×30	6	
5	300.80.016	制动阀总成	Brake valve	1	Aerate Brake
	YZ50-80	制动阀总成	Brake valve	1	Expire Brake
6	300.80.014	制动阀拉杆叉	Rod clevis, brake value	1	
7	GB6170-86	螺母M10	Hex. nut M10	7	
8	300.80.014	储气筒出气管焊合件	Outlet pipe, air tank	1	
9	300.80.015	推杆焊合件	Handspike	1	
	300.80.015A	推杆焊合件	Handspike	1	
	300.80B.015	推杆焊合件	Handspike	1	Expire Brake
10	GB97.1-85	垫圈10	Plain washer 10	4	
11	GB91-86	销3.2×20	Split pin 3.2×20	2	
12	300.80.012	储气筒总成	Air tank	1	012A is short
	300.80B.012	储气筒总成	Air tank	1	
13	300.80.126	气压标支架	Bracket, air-pressure gauge	1	Optinal
14	300.80.013	气压表总成	Air-pressure gauge YTQ-60	1	
15	300.80.011/011A	气泵出气管焊合件	Outlet pipe, air pump	1	Used for 390 engine
	350.80.011/011A	气泵出气管焊合件	Outlet pipe, air pump	1	Used for 395 engine
	400B.80.011	气泵出气管焊合件	Outlet pipe, air pump	1	Used for 490 engine
16	GB93-87	垫圈8	Spring lock washer 8	4	
17	GB5782-86	螺栓M8×95	Hex. head bolt M8×95	4	
18	300.80.010	空气压缩机总成	Air pump	1	
19	300.80.017	安全阀总成	Safety valve	1	
20	300.80.103	放水阀	Water drain plug	1	

28 前置式挂车气刹装置总成 Air Brake Installations for Trailer

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
21	GB93-87	垫圈10	Spring lock washer 10	6	
22	300.80.105	储气筒包箍	Air tank hoop	4	
23	GB882-86	销轴B10×30	Clevis pin with head B10×30	1	

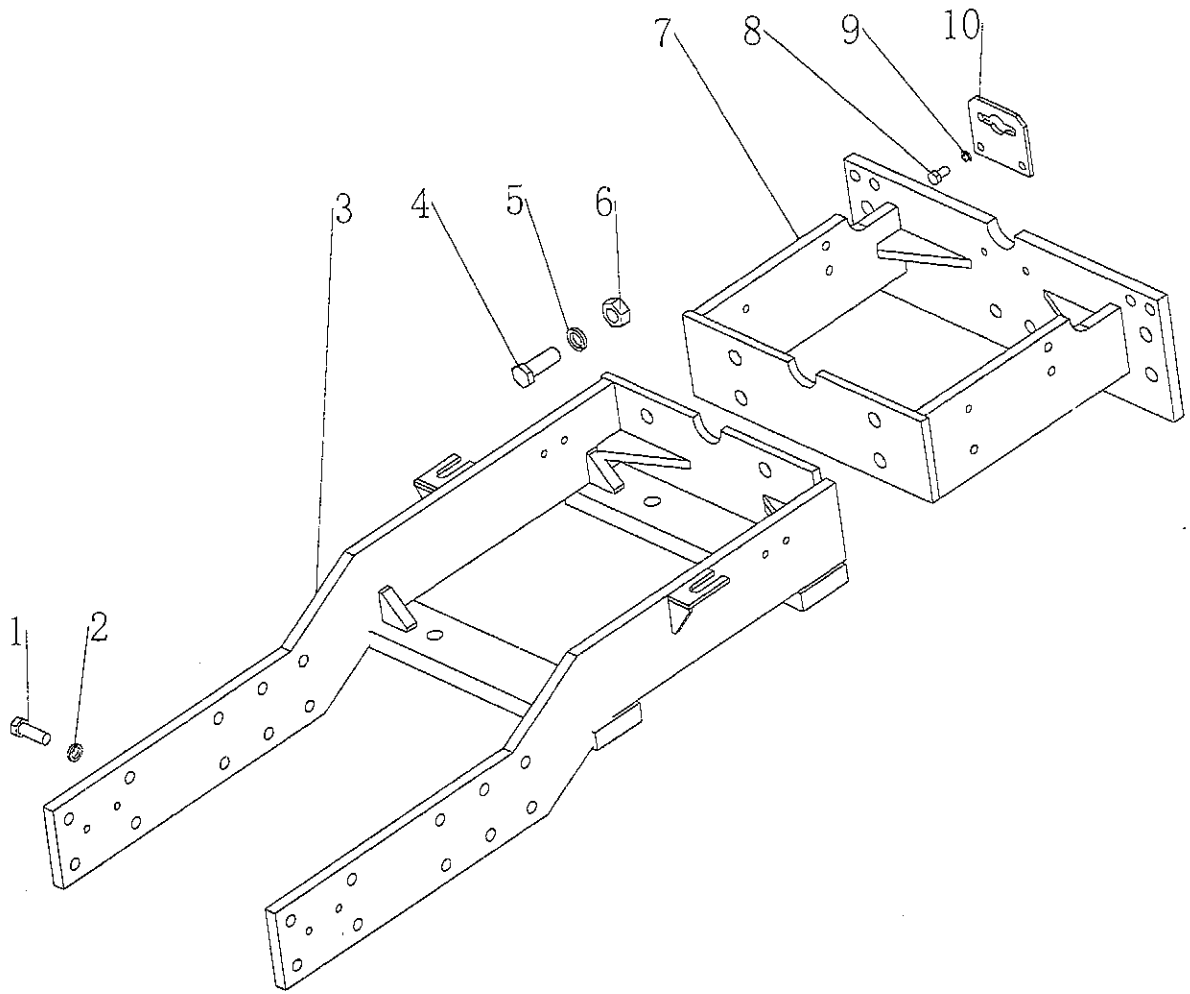
29.1 机架总成(4WD 配390发动机) Frame(4WD For 390 engine)



29.1 机架总成(4WD 配390发动机) Frame(4WD For 390 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓M12x35	Hex.head bolt M12x35	16	8.8级
2	GB93-87	垫 圈12	Spring Lock washer12	16	
3	304.30A.011	机架焊合件	Frame	1	
4	GB5783-86	螺栓M16x45	Hex.head bolt M16x45	4	
5	GB93-87	垫 圈16	Spring Lock washer16	4	
6	GB6170-86	螺母M16	Hex .nut M16	4	
7	304.30A.012	配重架焊合件	Assistant weight support	1	
8	284.30B.013	电瓶架旱合件	Battery bracket	1	
9	GB5783-86	螺栓M10x25	Hex.head bolt M10x25	6	
10	GB93-87	垫 圈10	Spring Lock washer10	6	
11	GB5783-86	螺栓M8x16	Hex.head bolt M8x16	1	
12	GB93-87	垫 圈8	Spring Lock washer8	1	
13	250.30.116	手摇起动支承板	Starting crank gate	1	

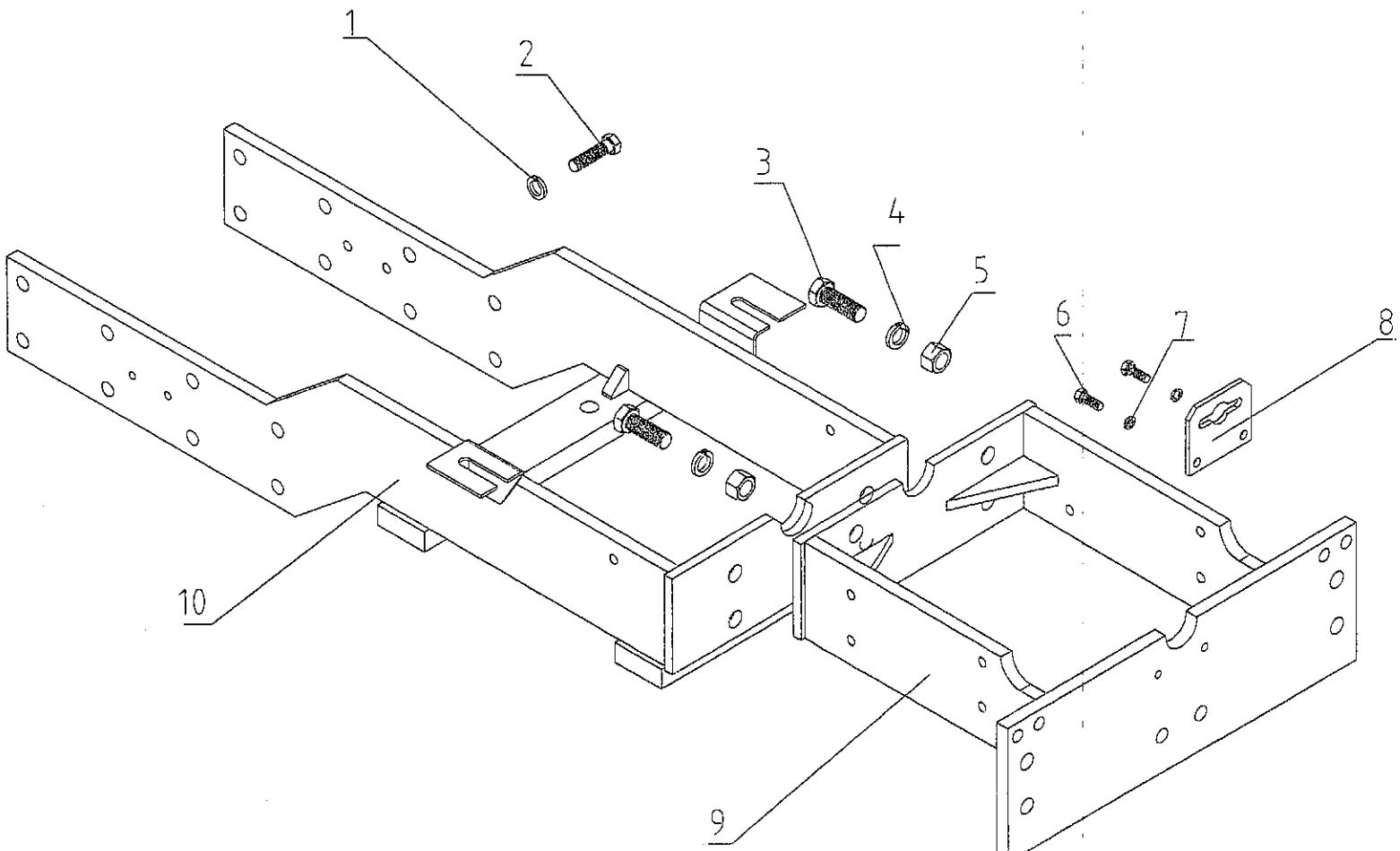
29.2 机架总成(4WD 配395发动机) Frame(4WD For 395 engine)



29.2 机架总成 (4WD 配395发动机) Frame(4WD For 395 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓M12x35	Hex.head bolt M12x35	16	8.8级
2	GB93-87	垫 圈12	Spring Lock washer12	16	
3	354.30A.011	机架焊合件	Frame	1	
4	GB5783-86	螺栓M16x45	Hex.head bolt M16x45	4	
5	GB93-87	垫 圈16	Spring Lock washer16	4	
6	GB6170-86	螺母M16	Hex .nut M16	4	
7	354.30A.012	配重架焊合件	Assistant weight support	1	
8	GB5783-86	螺栓M8x16	Hex.head bolt M8x16	1	
9	GB93-87	垫 圈8	Spring Lock washer6	1	
10	250.30.116	手摇起动支承板	Starting crank gate	1	

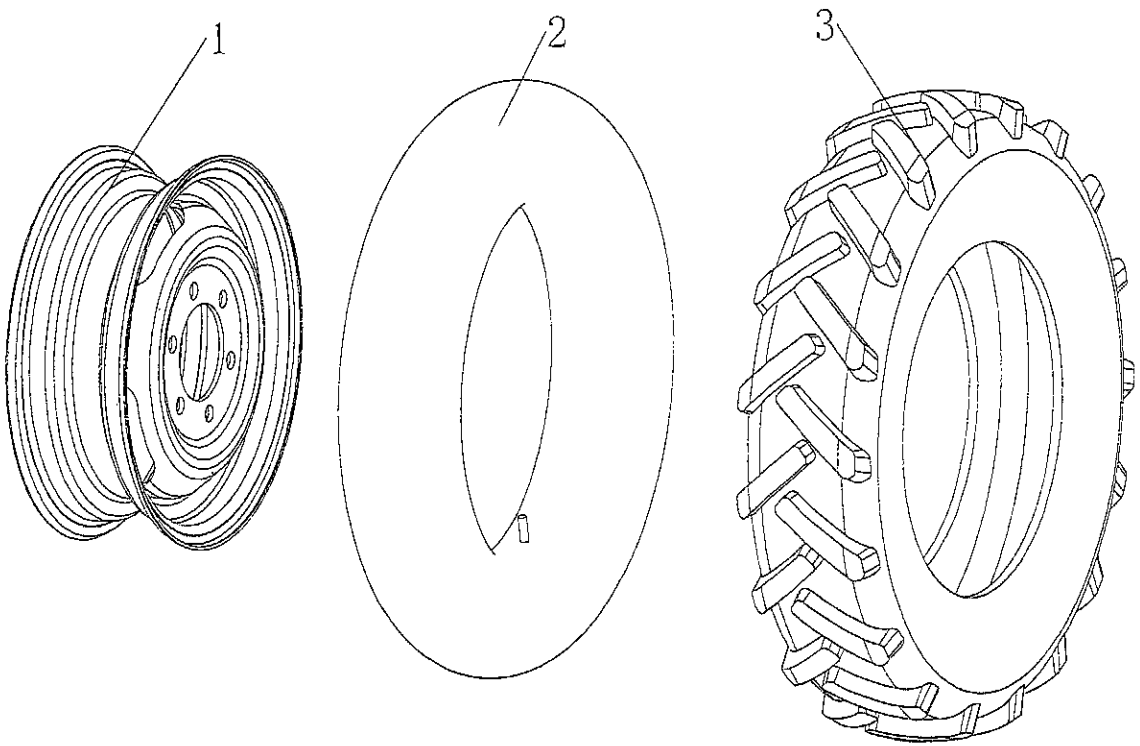
29.3 机架总成(4WD 配490发动机) Frame(4WD For 490 engine)



29.3 机架总成(4WD 配490发动机) Frame (4WD For 490 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB93-87	垫 圈14	Spring Lock washer14	16	
2	GB5783-86	螺栓M14x35	Hex.head bolt M14x35	16	8.8级
3	GB5783-86	螺栓M16x45	Hex.head bolt M16x45	4	8.8级
4	GB93-87	垫 圈16	Spring lock washer16	4	
5	GB6170-86	螺母M16	Hex .nut M16	4	8级
6	GB5783-86	螺栓M8x16	Hex.head bolt M8x16	2	
7	GB93-87	垫 圈8	Spring Lock washer8	2	
8	250.30.116	手摇起动支承板	Starting crank gate	1	
9	404B.30A.012	配重架焊合件	Balance weight frame	1	
10	400.30A.011	机架焊合件	Frame	1	

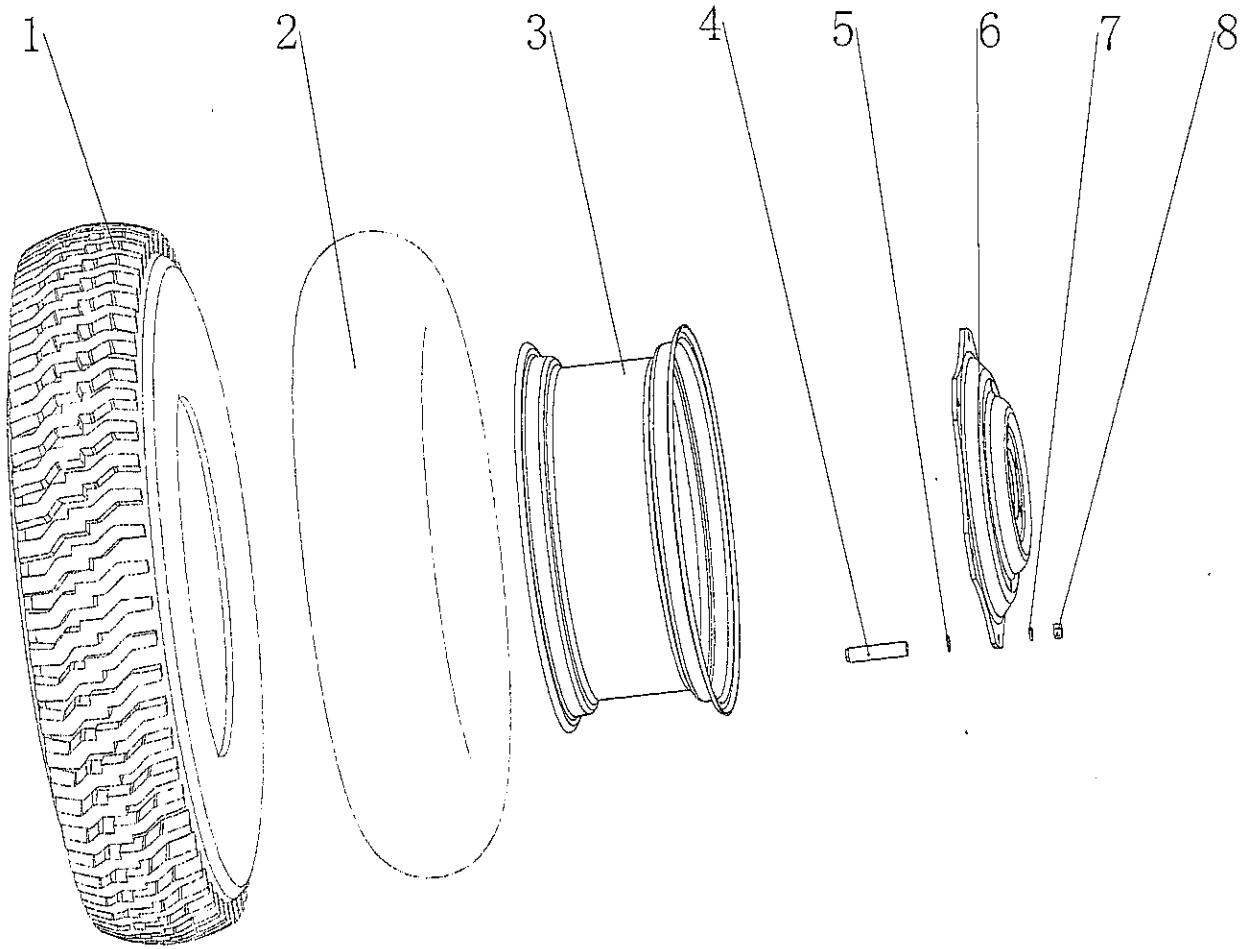
30.1 前驱动轮总成 Front Drive Wheel



30.1 前驱动轮总成 Front Drive Wheel

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	304.32.011	前驱动轮轮辋总成	Rim,Front drive wheel	1×2	
2	GB/T2979-1999	驱动轮内胎 6.5-16	Inner Tube 6.5-16	1×2	
		驱动轮内胎 7.5-16	Inner Tube 7.5-16	1×2	Used for 490 engine
3	GB/T2979-1999	驱动轮外胎 6.5-16	Tyre 6.5-16	1×2	
		驱动轮外胎 7.5-16	Tyre 7.5-16	1×2	Used for 490 engine

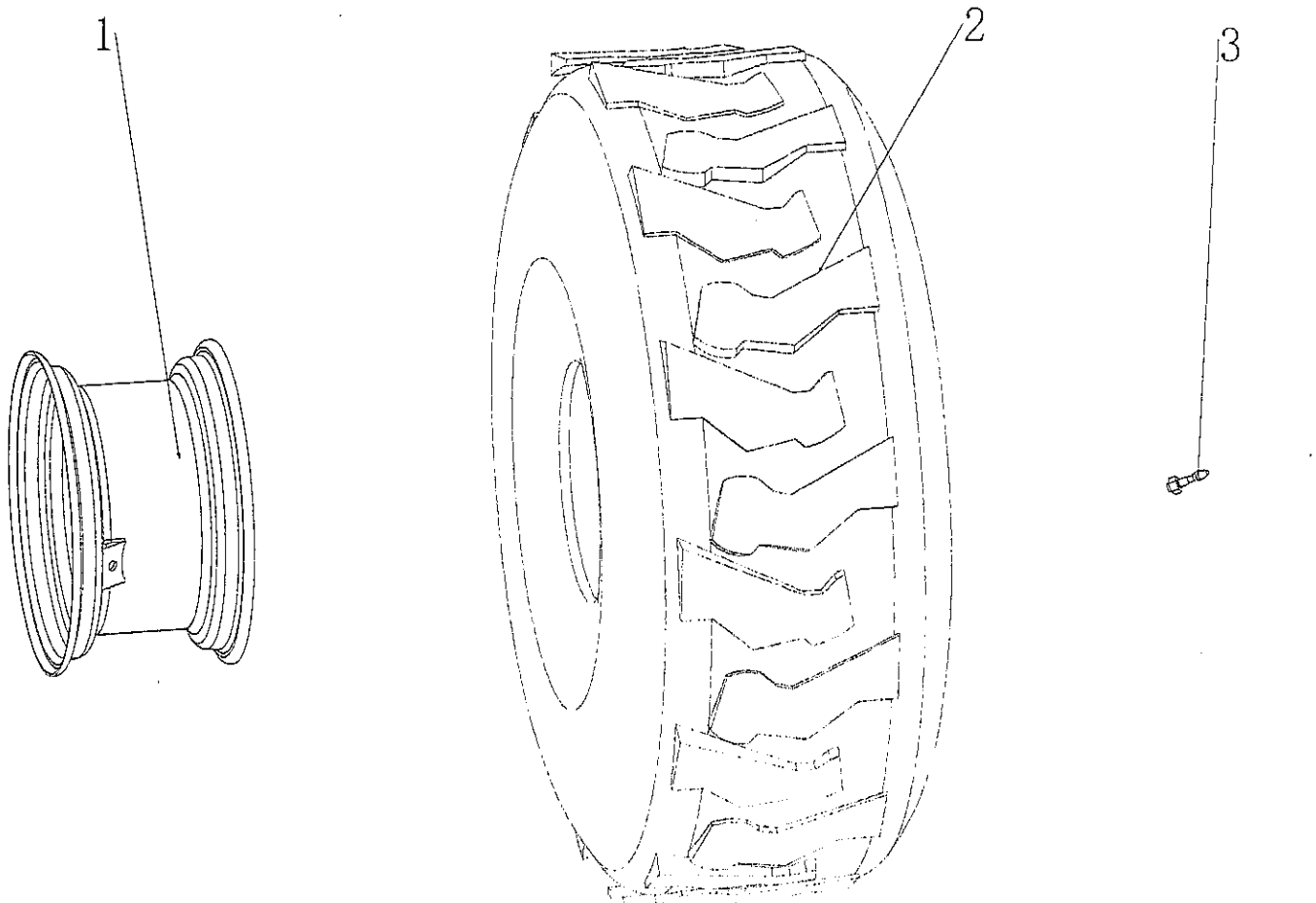
30.2 驱动轮总成（草地胎） Drive Wheel(Turf tyre)



30.2 草地胎前轮 Front Wheel（Turf tyre）

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	304.32.011	轮辋总成（16×5.00F）	Front wheel rim （16×5.00F）	1×2	
2	GB2979-91	外胎 7.5-16	Tire 7.5-16	1×2	
3	GB2979-91	内胎 7.5-16	Tube 7.5-16	1×2	

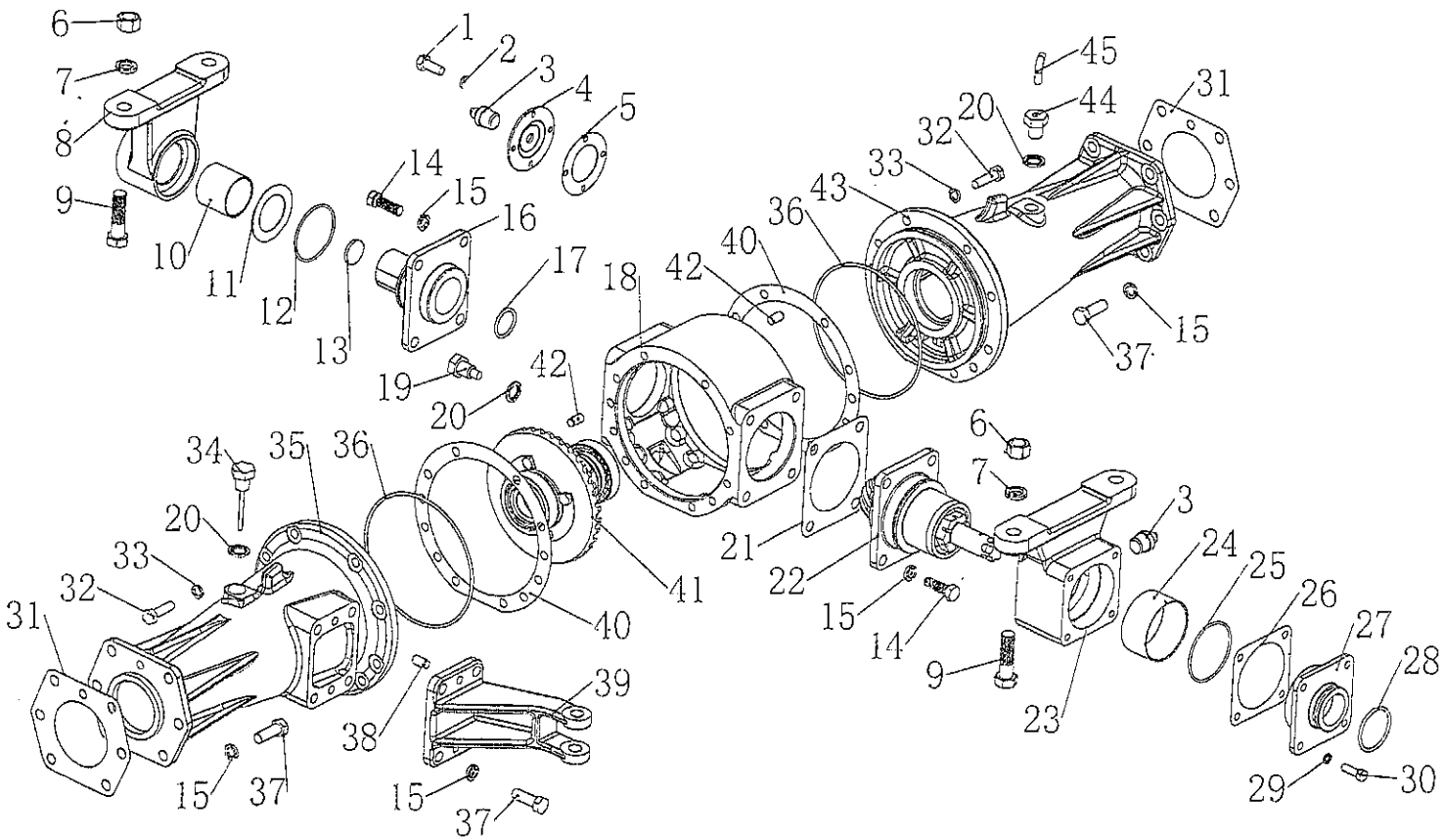
30.3 前轮总成（工业胎） Front Wheel (Industrial tyre)



30.3 前轮总成（工业胎） Front Wheel（Industrial tyre）

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	354.32.011	轮辋总成	Front wheel rim	1×2	
2	10-16.5	工业前轮胎	Industrial tyre	1×2	
3	TR501	气门嘴	Valve	1×2	

31 前驱动桥总成（中）Front Wheel Drive Axle(middle)



31 前驱动桥总成（中）Front Wheel Drive Axle (middle)

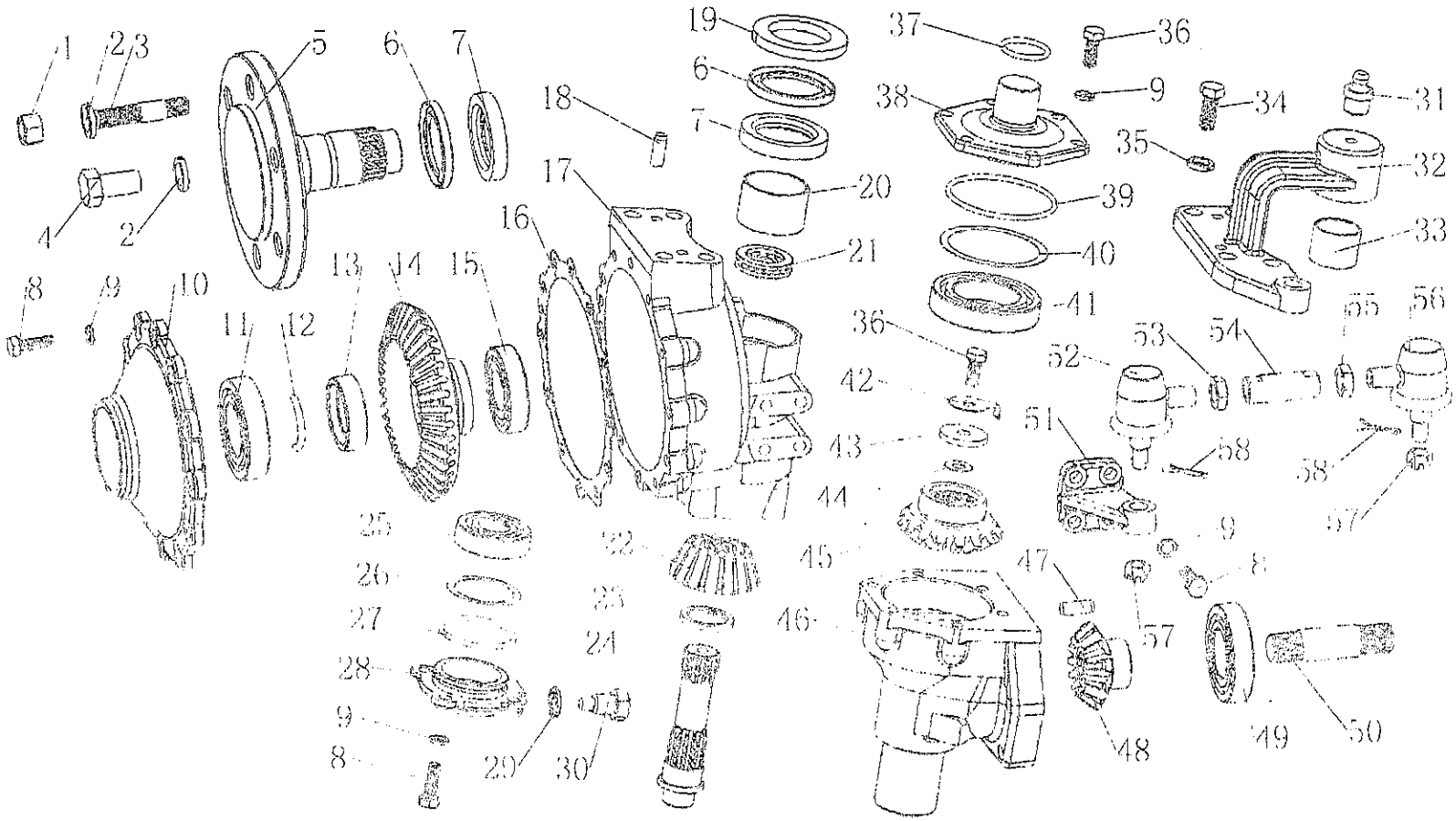
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M6×12	Hex. head bolt M6×12	4	
2	GB93-87	垫圈 6	Spring lock washer 6	4	
3	GB1152-89	油杯 M10×1	Grease cup M10×1	2	
4	304.31.019	前支座端盖组合件	End cover of front pedestal	1	
5	304.31.122	端盖垫片	End cover gasket	1	
6	GB6170-86	螺母 M16	Hex. nut M16	4	
7	GB93-87	垫圈 16	Spring lock washer 16	4	
8	304.31.220-2	前支座	Front pedestal	1	
9	GB27-88	螺栓 M16×65	Hex. head bolt M16×65	4	
10	304.31.219-1	前支座衬套	Front pedestal bush	1	
11	304.31.123-1	前摆轴垫片	Shims for front swing axle	1组 one set	1组每种各1片 one pcs for each size
12	GB3452.1-82	O型圈 65×2.65	O-ring seal 65×2.65	1	
13	ZB T32003-88	碗形塞片 24	Casing cap	1	
14	GB5786-86	螺栓 M12×1.5×35	Hex. head bolt M12×1.5×35	8	
15	GB93-87	垫圈 12	Spring lock washer 12	24	
16	304.31.124-2	前摆轴	Front swing axle	1	
17	GB3452.1-82	O型圈 69×3.55	O-ring seal 69×3.55	1	
18	304.31.116-2	主传动壳体	Main drive case	1	
19	200.38.024	放油螺塞总成	Oil drain plug	1	
20	12.37.149	组合密封垫圈	Combined seal washer	3	
21	304.31.125-1	轴承座垫片	Shims for bearing seat	1组 one set	1组每种各2片 two pcs for each size
22	304.31.022-1	主动锥齿轮总成	Bevel drive pinion assembly	1	
23	304.31.222-2	后支座	Rear pedestal	1	
24	304.31.221-1	后支座衬套	Rear pedestal bush	1	

续表

31 前驱动桥总成（中）Front Wheel Drive Axle (middle)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	GB3452.1-82	O型圈 69×2.65	O-ring seal 69×2.65	1	
26	304.31.126	后支座盖垫片	Gasket for end cover	1	
27	304.31.127-1	后支座盖	End cover of rear pedestal	1	
28	GB3452.1-82	O型圈 48.7×3.55	O-ring seal 48.7×3.55	1	
29	GB93-87	垫圈 8	Spring lock washer 8	4	
30	GB5783-86	螺栓 M8×25	Hex. Head bolt M8×25	4	
31	304.31.128-1	立轴套管垫片	Gasket for Upright shaft housing	2	
32	GB5783-86	螺栓 M10×35	Hex. head bolt M10×35	20	
33	GB93-87	垫圈10	Spring lock washer 10	20	
34	304.31.013-1	量油尺合件	Oil dipstick	1	
35	304.31.233-1	左半轴套管	Left half shaft housing	1	
36	GB3452.1-82	O型圈 160×3.55	O-ring seal 160×3.55	2	
37	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	16	
38	GB119-86	销 A10×20	Straight pin A10×20	2	
39	304.31.234	转向油缸座	Power steering cylinder bracket	1	
40	304.31.117-1	主传动壳体垫片	Shims for main drive case	2组 two set	1组每种各2片 Two pcs for each size
41	304.31.014-1	差速器总成	Differential assembly	1	with two Planet gear
	304.31.014A	差速器总成	Differential assembly	1	with four Planet gear
42	GB119-86	销 A10×16	Straight pin A10×16	2	
43	304.31.115-1	右半轴套管	Right half shaft housing	1	
44	304.31.118-1	通气螺塞	Vent plug	1	
45	304.31.119-1	通气管	Vent pipe	1	

32 前驱动桥总成（左边减速）
Front Wheel Drive Axle(Left Side-Slowdown)



32 前驱动桥总成（左边减速）Front Wheel Drive Axle (Left Side-Slowdown)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6176-86	螺母 M18×1.5	Hex. nut M18×1.5	2	
2	GB93-87	垫圈 18	Spring lock washer 18	6	
3	304.31.179	螺柱	Double screw bolt	2	
4	GB5786-86	螺栓 M18×1.5×35	hex. head bolt M18×1.5×35	4	
5	304.31.101-2	驱动轴	Drive shaft	1	
6	HG4-692-67	油封 W50×72×7	Oil-seal W50×72×7	2	
7	HG4-692-67	油封 PD50×72×12	Oil-seal PD50×72×12	2	
8	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	20	
9	GB93-87	垫圈 10	Spring lock washer 10	26	
10	304.31.104-3	驱动轴盖	Drive shaft cover	1	
11	GB276-89	轴承 209	Ball bearing 209	1	
12	304.31.102-2	驱动轴固定圈	Fixing ring of drive shaft	2	
13	304.31.103-2	驱动轴垫圈	Drive shaft sleeve	1	
14	304.31.132-2	末减速被动齿轮	Driven bevel gear of final drive	1	
15	GB276-89	轴承 207	Ball bearing 207	1	
16	304.31.105-1	驱动轴盖垫片	Gasket for drive shaft cover	1	
17	304.31.228-4	左边减速壳体	Left final drive housing	1	
18	GB119-86	销 A10×28	Straight pin A10×28	2	
19	304.30.130	毛毡圈	Felt washer	1	
20	304.31.217-1	边减速壳体衬套	Final drive housing bushing	1	
21	GB301-84	轴承 8106	Thrust ball bearing 8106	1	
22	304.31.131-2	末减速主动齿轮	Driving bevel gear of final drive	1	
23	304.31.140	隔套	Spacer	1	
24	304.31.107-3	立轴	Upright shaft	1	
25	GB276-89	轴承 305	Ball bearing 305	1	
26	304.31.139	末端传动调整垫片	Adjusting shims for final drive	1组 one set	1组每种各2片 Two pcs for each size

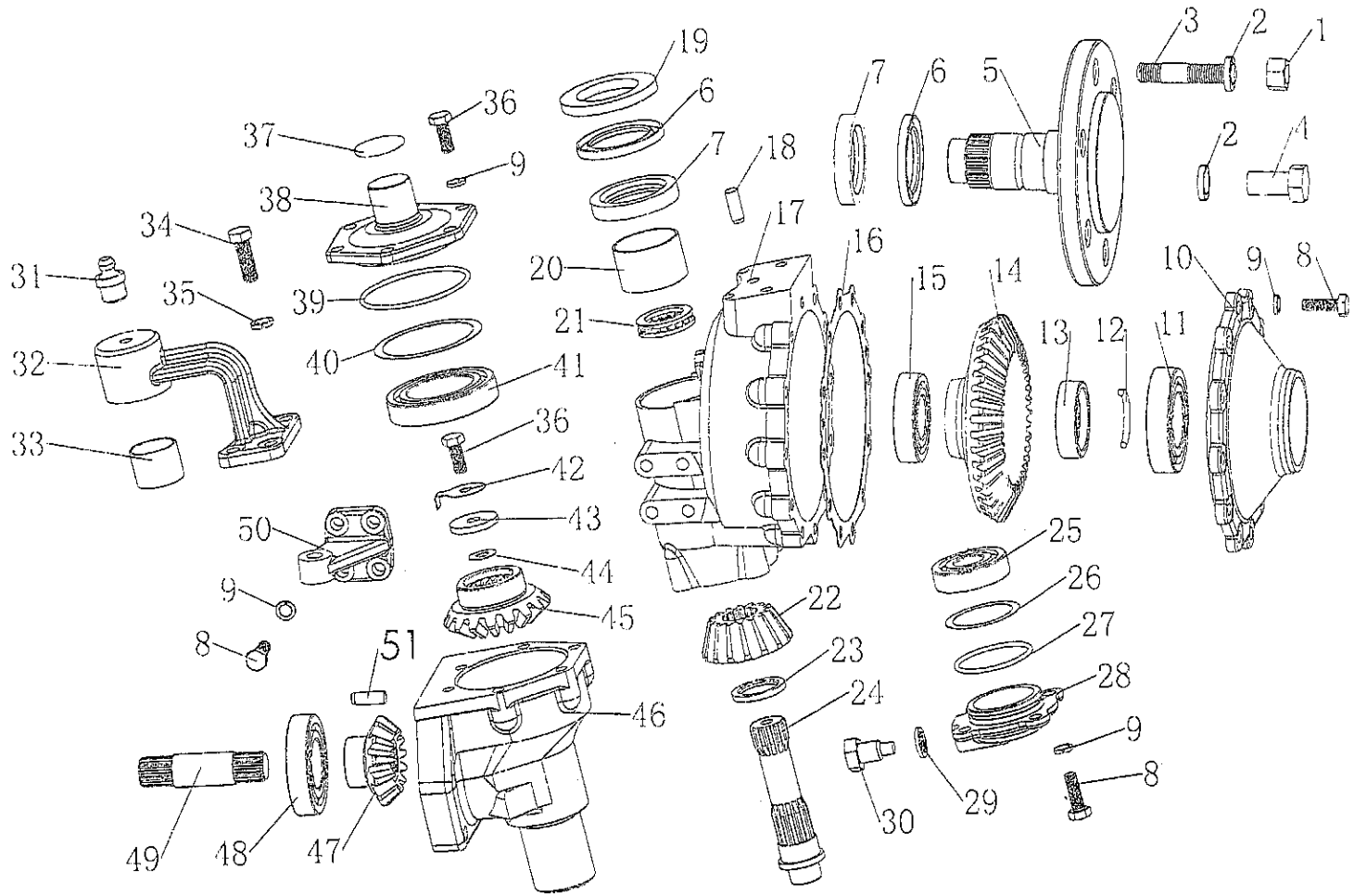
续表 32 前驱动桥总成（左边减速）Front Wheel Drive Axle (Left Side-Slowdown)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
27	GB3452.1-82	O形圈 56×2.65	O-ring seal 56×2.65	1	
28	304.31.137-2	下轴承盖	Lower bearing cover	1	
29	12.37.149	组合密封垫圈	Combined seal washer	1	
30	200.38.024	放油螺塞总成	Oil drain plug	1	
31	GB1152-89	油杯 M10×1	Grease cup M10×1	1	
32	304.31.201-3	左转向臂	Left steering arm	1	
33	304.31.202-1	联接转向臂衬套	Steering arm bushing	1	
34	GB5783-86	螺栓 M12×40	Hex. head bolt M12×35	4	
35	GB93-87	垫圈 12	Spring lock washer 12	4	
36	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	7	
37	GB3452.1-82	O型圈 34.5×2.65	O-ring seal 34.5×2.65	1	
38	304.31.111-3	上轴承盖	Upper bearing cover	1	
39	GB3452.1-82	O形圈 85×2.65	O-ring seal 85×2.65	1	
40	304.31.133	中间传动调整垫片	Adjusting shims for the first driv	1组 one set	1组每种各2片 Two pcs for each size
41	GB276-89	轴承 111	Ball bearing 111	1	
42	304.31.138	锁紧垫片	Lock washer	1	
43	304.31.110-1	立轴挡圈	Blocking ring of upright shaft	1	
44	304.31.112-2	调整垫片	Adjusting shims	1组 one set	1组每种各2片 Two pcs for each size
45	304.31.113-1	中间传动被动齿轮	Driven bevel gear of the first driv	1	
46	304.31.108-3	立轴套管	Upright shaft housing	1	
47	GB119-86	销 A10×20	Straight pin A10×20	1	
48	304.31.129-1	中间传动主动齿轮	Driving bevel gear of the first dri	1	
49	GB276-89	轴承 208	Ball bearing 208	1	
50	304.31.114-2	半轴	Half shaft	1	
51	304.31.120-2	左梯形臂	Left steering trapezoid arm	1	

续表 32 前驱动桥总成（左边减速）Front Wheel Drive Axle (Left Side-Slowdown)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
52	300.31.026	转向接头总成(左)	Linkage ball joint (Left)	1	
53	GB6173-86	螺母 M16×1.5-左	Hex.thin nut M16×1.5-Left	1	
54	304.31.232	横拉杆	Steering tie rod	1	
55	GB6173-86	螺母 M16×1.5	Hex.thin nut M16×1.5	1	
56	300.31.027	转向接头总成(右)	Linkage ball joint (Right)	1	
57	GB6181-86	螺母 M12	Hex. thin slotted nut M12	2	
58	GB91-86	销 3.2×22	Split pin 3.2×22	2	

33 前驱动桥总成（右边减速）
Front Wheel Drive Axle(Right side-Slowdown)



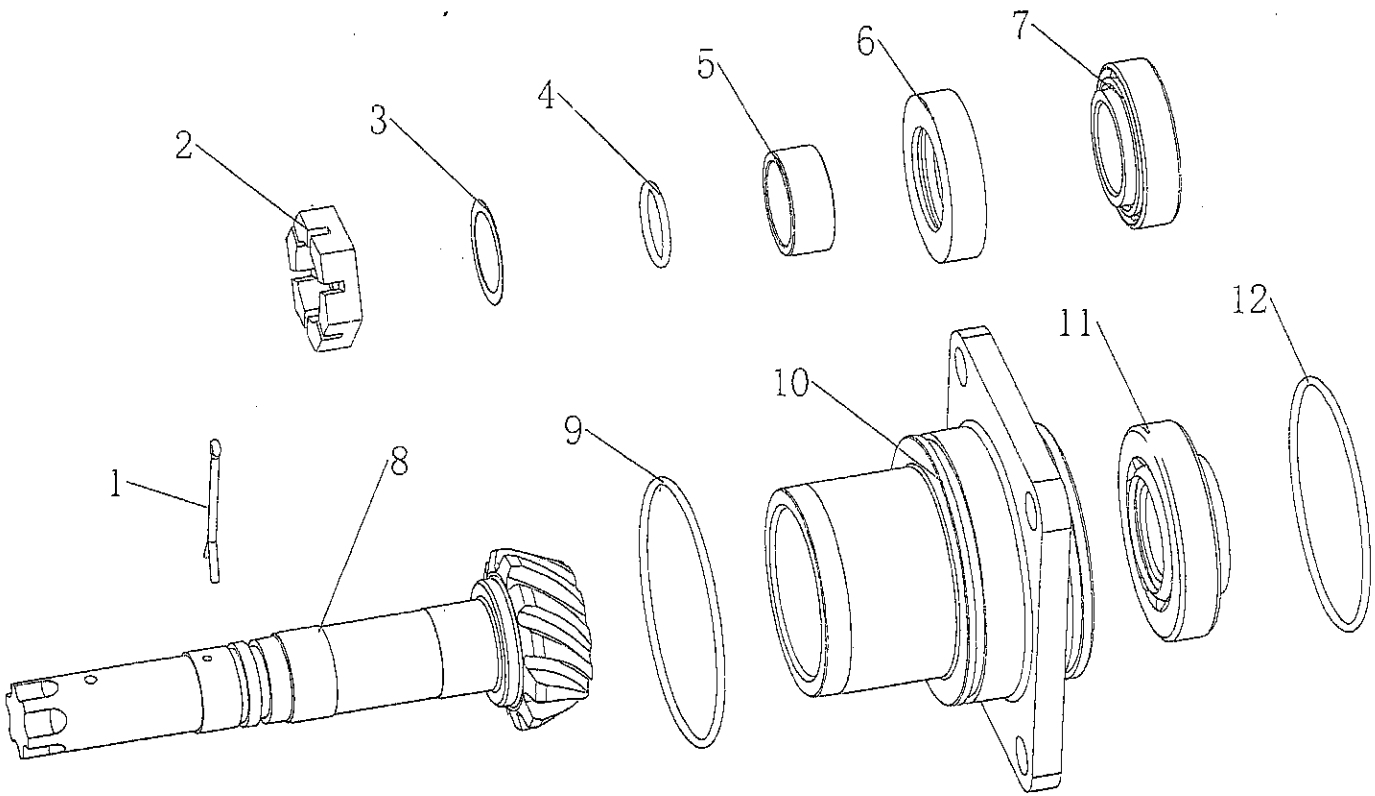
33 前驱动桥总成（右边减速）Front Wheel Drive Axle (Right side-Slowdown)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB6176-86	螺母 M18×1.5	Hex. nut M18×1.5	2	
2	GB93-87	垫圈 18	Spring lock washer 18	6	
3	304.31.179	螺柱	Double screw bolt	2	
4	GB5786-86	螺栓 M18×1.5×35	hex. head bolt M18×1.5×35	4	
5	304.31.101-2	驱动轴	Drive shaft	1	
6	HG4-692-67	油封 W50×72×7	Oil-seal W50×72×7	2	
7	HG4-692-67	油封 PD50×72×12	Oil-seal PD50×72×12	2	
8	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	20	
9	GB93-87	垫圈 10	Spring lock washer 10	26	
10	304.31.104-3	驱动轴盖	Drive shaft cover	1	
11	GB276-89	轴承 209	Ball bearing 209	1	
12	304.31.102-2	驱动轴固定圈	Fixing ring of drive shaft	2	
13	304.31.103-2	驱动轴垫圈	Drive shaft sleeve	1	
14	304.31.132-2	末减速被动齿轮	Driven bevel gear of final drive	1	
15	GB276-89	轴承 207	Ball bearing 207	1	
16	304.31.105-1	驱动轴盖垫片	Gasket for drive shaft cover	1	
17	304.31.216-4	右边减速壳体	Right final drive housing	1	
18	GB119-86	销 A10×28	Straight pin A10×28	2	
19	304.30.130	毛毡圈	Felt washer	1	
20	304.31.217-1	边减速壳体衬套	Final drive housing bushing	1	
21	GB301-84	轴承 8106	Thrust ball bearing 8106	1	
22	304.31.131-2	末减速主动齿轮	Driving bevel gear of final drive	1	
23	304.31.140	隔套	Spacer	1	
24	304.31.107-3	立轴	Upright shaft	1	
25	GB276-89	轴承 305	Ball bearing 305	1	
26	304.31.139	末端传动调整垫片	Adjusting shims for final drive	1组 one set	1组每种各2片 Two pcs for each

续表 33 前驱动桥总成（右边减速）Front Wheel Drive Axle (Right side-Slowdow

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
27	GB3452.1-82	O形圈 56×2.65	O-ring seal 56×2.65	1	
28	304.31.137-2	下轴承盖	Lower bearing cover	1	
29	12.37.149	组合密封垫圈	Combined seal washer	1	
30	200.38.024	放油螺塞总成	Oil drain plug	1	
31	GB1152-89	油杯 M10×1	Grease cup M10×1	1	
32	304.31.215-3	右联接臂	Right linking arm	1	
33	304.31.202-1	联接转向臂衬套	Steering arm bushing	1	
34	GB5783-86	螺栓 M12×35	Hex. head bolt M12×35	4	
35	GB93-87	垫圈 12	Spring lock washer 12	4	
36	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	7	
37	GB3452.1-82	O型圈 34.5×2.65	O-ring seal 34.5×2.65	1	
38	304.31.111-3	上轴承盖	Upper bearing cover	1	
39	GB3452.1-82	O形圈 85×2.65	O-ring seal 85×2.65	1	
40	304.31.133	中间传动调整垫片	Adjusting shims for the first driv	1组 one set	1组每种各2片 Two pcs for each
41	GB276-89	轴承 111	Ball bearing 111	1	
42	304.31.138	锁紧垫片	Lock washer	1	
43	304.31.110-1	立轴挡圈	Blocking ring of upright shaft	1	
44	304.31.112-2	调整垫片	Adjusting shims	1组 one set	1组每种各2片 Two pcs for each
45	304.31.113-1	中间传动被动齿轮	Driven bevel gear of the first driv	1	
46	304.31.108-3	立轴套管	Upright shaft housing	1	
47	304.31.129-1	中间传动主动齿轮	Driving bevel gear of the first dri	1	
48	GB276-89	轴承 208	Ball bearing 208	1	
49	304.31.114-2	半轴	Half shaft	1	
50	304.31.121-2	右梯形臂	Right steering trapezoid arm	1	
51	GB119-86	销 A10×20	Straight pin A10×20	2	

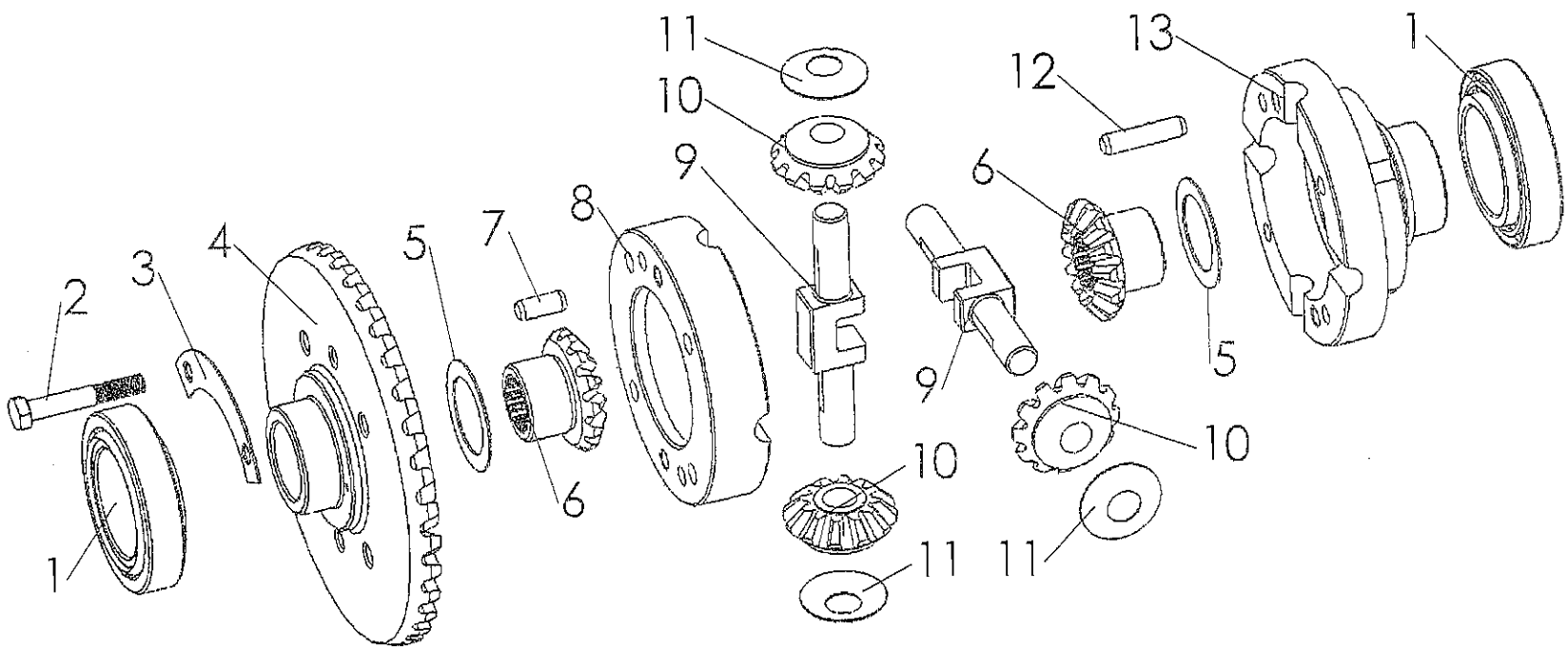
34 前驱动桥总成（304.31.022-1部件）
Front Wheel Drive Axle(304.31.022-1 Assembly)



34 前驱动桥总成（304.31.022-1部件）Front Wheel Drive Axle (304.31.022-1 Assembly)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB91-86	销 3.2×50	Split pin 3.2×50	1	
2	304.31.223-1	槽形螺母	Castle nut	1	
3	304.31.224-1	调整垫片	Adjusting shims	1组 one set	1组每种各1片 one pcs for each
4	GB3452.1-82	O形圈 23.6×2.65	O-ring seal 23.6×2.65	1	
5	304.31.225-1	主动锥齿轮油封座圈	Oil-seal seat	1	
6	HG4-692-67	油封 SD35×56×12	Oil-seal SD35×56×12	1	
7	GB297-84	轴承 2007106	Taper roller bearing 2007106	1	
8	304.31.227	主动圆锥齿轮	Bevel drive pinion	1	
9	GB3452.1-82	O形圈 85×2.65	O-ring seal 85×2.65	1	
10	304.31.226	主动锥齿轮轴承座	Bearing seat	1	
11	GB297-84	轴承 27306	Taper roller bearing 27306	1	
12	GB3452.1-82	O形圈 80×2.65	O-ring seal 80×2.65	1	

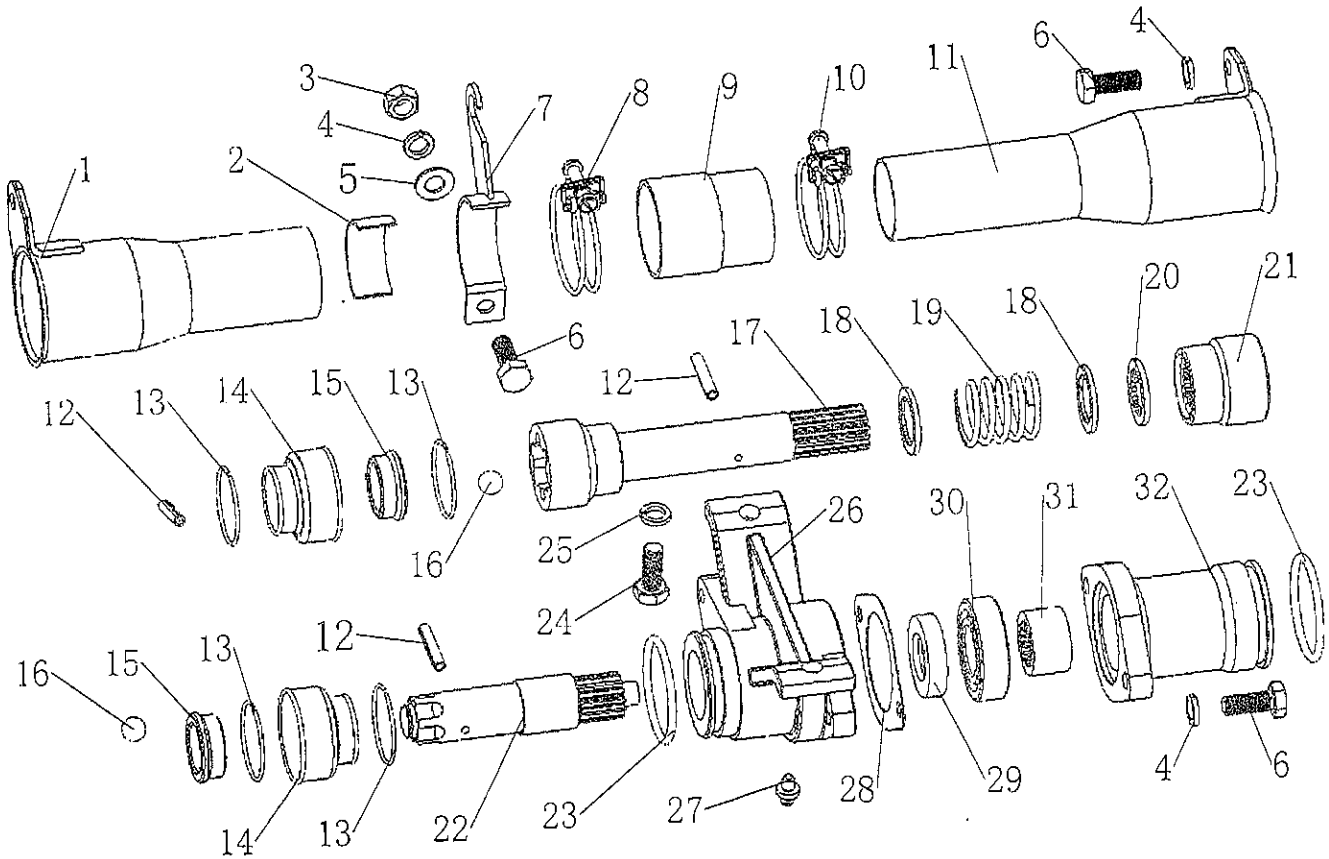
35 前驱动桥总成（304.31.014A部件）
Front Wheel Drive Axle(304.31.014A Assembly)



35 前驱动桥总成（304.31.014A部件）Front Wheel Drive Axle (304.31.014A Assembly)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB297-84	轴承 2007109	Taper roller bearing 200710	2	
2	GB5782-86	螺栓 M8×50	Hex. head bolt M8×50	4	
3	304.31.206	被动圆锥齿轮锁紧片	Lock washer for crown gear	2	
4	304.31.207	被动圆锥齿轮	Crown gear	1	
5	304.31.210A	半轴齿轮垫圈	Half shaft gear washer	2	
6	304.31.211A	差速器半轴齿轮	Half shaft gear	2	
7	GB119-86	销 A8×20	Straight pin A8×20	2	
8	304.31.235	左差速器壳体	Left differential housing	1	
9	304.31.208A	行星齿轮轴	Planet gear shaft	2	
10	304.31.205A	差速器行星齿轮	Planet gear	4	
11	304.31.209A	行星齿轮垫圈	Planet gear washer	4	
12	GB119-86	销 A8×35	Straight pin A8×35	2	
13	304.31.236	右差速器壳体	Right differential housing	1	

36 传动轴总成 Transmission shaft



36 传动轴总成 Transmission shaft

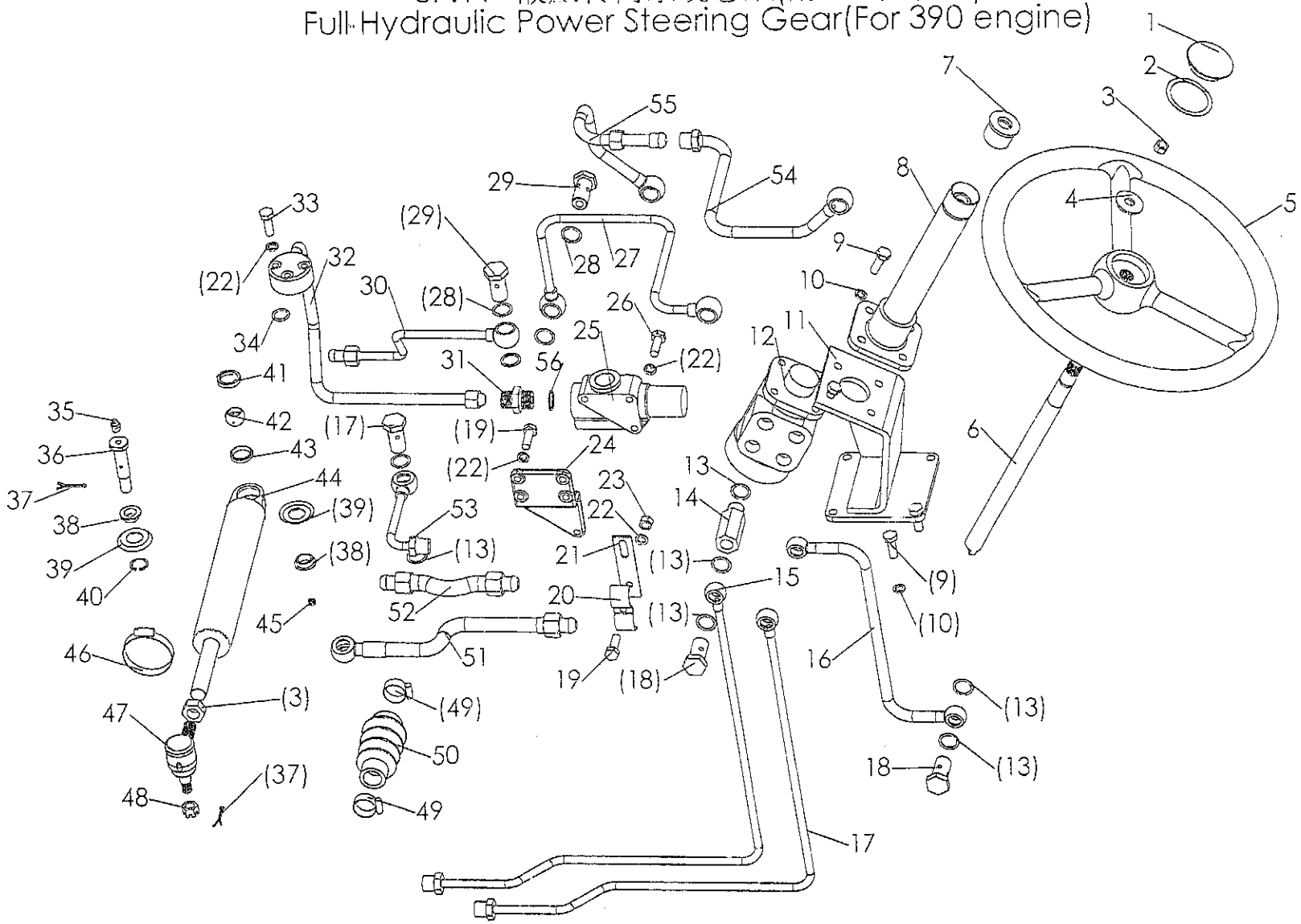
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	304.36.012	前套管焊合件	Front housing	1	Used For 390 engnie
	354.36.012	前套管焊合件	Front housing	1	Used For 395 engnie
	404.36.012	前套管焊合件	Front housing	1	Used For 490 engnie
2	304.36.114	橡胶垫	Rubber pad	1	
3	GB6170-86	螺母 M8	Hex. nut M8	1	
4	GB93-87	垫圈 8	Spring lock washer 8	4	
5	GB97.1-85	垫圈 8-140HV	Flat washer 8-140HV	1	
6	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
7	304.36.013-1	固定架焊合件	Fixing bracket	2	
8	304.36.014	环箍 φ53总成	Hoop φ53	1	
9	304.36.103	密封套	Seal sleeve	1	
10	304.36.015	环箍 φ48总成	Hoop φ48	1	
11	304.36.016	后套管焊合件	Rear housing	1	
12	GB879-86	销 4×30	Slotted spring pin 4×30	3	
13	GB3081-82	热镀锌钢丝I-1.4	Steel wire I-1.4	按需 need	
14	304.36.108	橡胶护罩	Rubber cover	2	
15	304.36.101	支承套	Support sleeve	2	
16	GB308-89	钢球 9	Steel ball 9	12	
17	304.36.011	传动轴焊合件	Transmission shaft	1	Used For 390 engnie
	354.36.011	传动轴焊合件	Transmission shaft	1	Used For 395 engnie
	404B.36.011	前球形连接套焊合件	Transmission shaft	1	Used For 490 engnie
18	304.36.104	挡圈（二）	Blocking ring (2)	2	
19	304.36.105	弹簧	Spring	1	
20	304.36.106	密封挡圈	Seal blocking ring	1	
21	304.36.107	后球形连接套	Rear connecting-sleeve	1	
22	304 .36.112	后中轴	Rear mid-shaft	1	

续表

36 传动轴总成 Transmission shaft

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
23	GB3452.1-86	O型圈 48.7×3.55	O-ring seal 48.7×3.55	2	
24	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	2	
25	GB93-87	垫圈 10	Spring lock washer 10	2	
26	304.36.109	中轴座	Mid-shaft seat	1	
27	GB1152-89	油杯 M10×1	Grease cup M10×1	1	
28	304.36.110	纸垫	Paper gasket	1	
29	HG4-692-67	油封 PG25×42×10	Oil seal PG25×42×10	1	
30	GB278-89	轴承 60205	Ball bearing with shields 6020	1	
31	304.36.113	接合套	Connecting sleeve	1	
32	304.36.111	中轴套管	Mid-shaft housing	1	

37.1、液压转向系统总成(配390发动机)
Full Hydraulic Power Steering Gear(For 390 engine)



37.1 液压转向系统总成(配390发动机) Full Hydraulic Power Steering Gear(For 390 engnie)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注Remarks
1	200.40.111	螺盖	Screw cover	1	
2	200.40.112	橡胶垫圈	Rubber washer	1	
3	GB6173-86	螺母 16×1.5	Hex. nut M16×1.5	2	
4	GB97.2-85	垫圈 16	Plain washer 16	1	
5	300.10.012	方向盘组件	Steering wheel assy	1	
6	304.40.113	转向轴	Steering shaft	1	
7	304.40.112	橡胶轴承	Rubber sleeve	1	
8	304.40.026	转向管柱合件	Steering column weldment	1	
9	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	8	
10	GB93-87	垫 圈 10	Spring lock washer 10	8	
11	304.40.027-1	转向器支架焊合件	Bracket weldment	1	
12	BZZ1-E80	转向器总成	Full hydraulic steering gear	1	
13	JB982-1977	垫圈 16	Washer 16	14	
14	304.40A.102	接管	Connector	4	
15	304.40A.014	转向油缸油管焊合件（一）	Steering cylinder pipe(1)	1	
16	304.40A.012	转向器回油管总成	Oil return pipe assy	1	
17	304.40A.015	转向油缸油管焊合件（二）	Steering cylinder pipe(2)	1	
18	250D.40.150	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	7	
19	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	7	
20	304.40A.104	固定夹压板	Pressure plate of fixed clip	1	
21	304.40A.105	固定夹底板	Base plate of fixed clip	1	
22	GB93-87	垫圈 8	Spring lock washer 8	13	
23	GB6170-86	螺母 M8	Hex. nut M8	1	
24	304.40.109-1	垫板	Pad	1	

37.1 液压转向系统总成(配390发动机) Full Hydraulic Power Steering Gear(For 390 engnie)

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注Remarks
25	FLD-F6-H	分流阀总成	Distributary valve assy	1	
26	GB5782-86	螺栓 M8×50	Hex. head bolt M8×50	3	
27	304.40A.013	转向器进油管总成	Oil delivery pipe weldment	1	
28	JB982-1977	垫圈 20	Copper washer 20	8	
29	254D.40.165	铰接螺栓 M20×1.5	Hollow bolt M20×1.5	2	
30	304.40A.016	分流阀回油管总成	Out-let pipe assy	1	
31	304.40A.103	油管接头	Connector	1	
32	304.40A.018	分流阀进油管总成	Inlet pipe assy	1	
33	GB5783-86	螺栓 M8×35	Hex. head bolt M8×35	3	
34	GB3452.1-82	O形圈 18×2.65	O-ring seal 18×2.65	1	
35	GB1153-89	油杯45°M10×1	Grease nipple 45° M10×1	1	
36	304.40.127	销	Pin	1	
37	GB91-86	销 3.2×24	Split pin 2×12	2	
38	304.40.130	挡圈	Circlip stop ring	2	
39	304.40.128	防尘罩	Dustproof cover	2	
40	GB893.1-86	挡圈 30	Circlip for shaft 30	1	
41	304.40.126	上球头座	Upper ball seat	1	
42	304.40.129	球接头	Ball connector	1	
43	304.40.125	下球头座	Lower ball seat	1	
44	304.40.033	转向油缸总成	Steering cylinder assy	1	
45	GB9459-88	螺母 M14×1.5	Hex. nut M14×1.5	1	
46	JB/T8870-99	喉箍 2A (44-64)	Hoop 2A (44-64)	1	
47	300.31.027	转向接头总成(右)	Connector assy (Right)	1	

37.1 液压转向系统总成(配390发动机) Full Hydraulic Power Steering Gear(For 390 engnie)

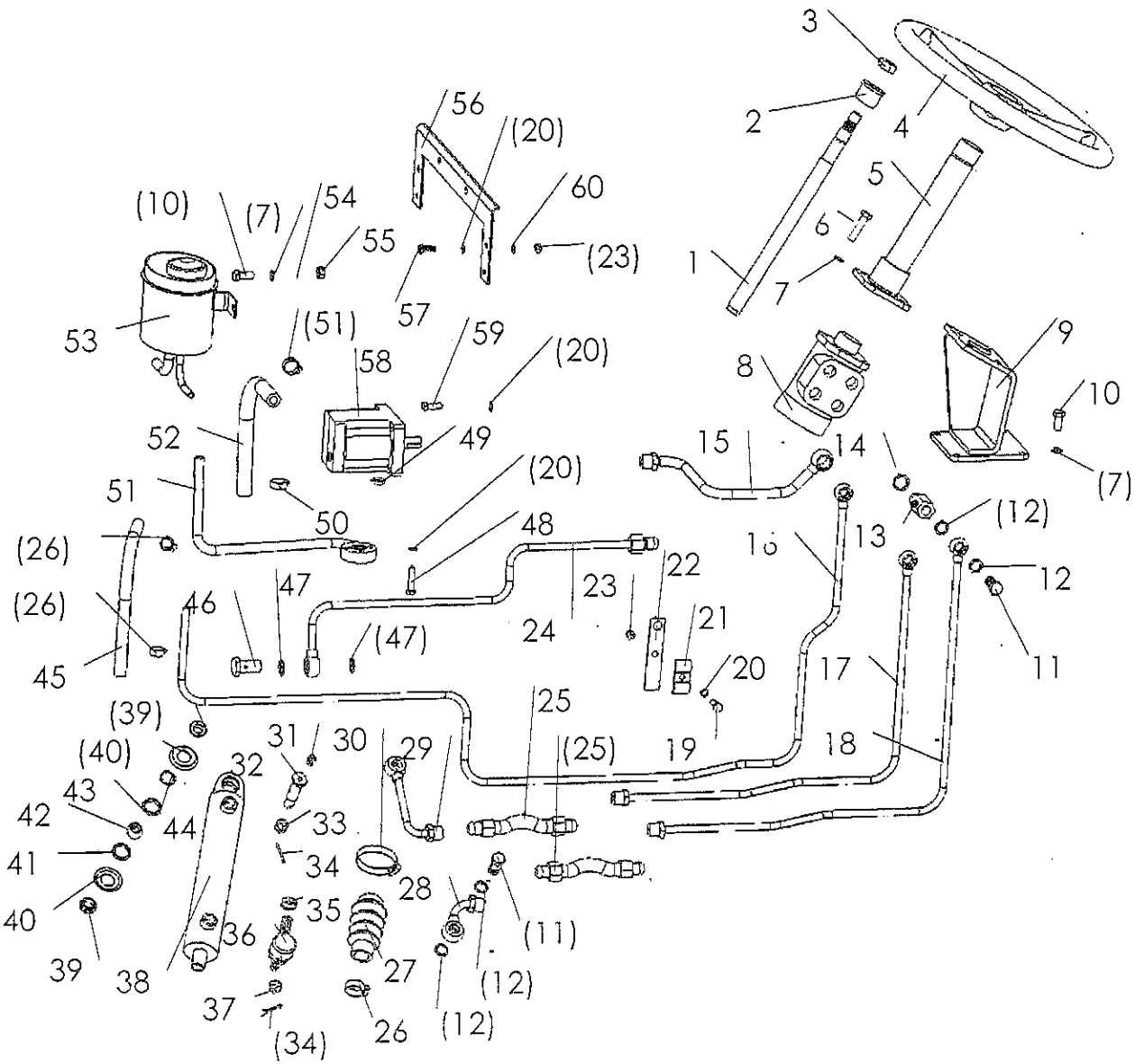
续表

序号 Ser No	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注Remarks
48	GB6181-86	螺母 M12	Hex. nut M12	1	
49	JB/T8870--99	喉箍 2A （13-20）	Hoop 2A （13-20）	2	
50	304.40A.132	橡胶护套	Rubber jacket	1	
51	304.40A.011	软管总成	Hose assy	1	
52	304.40A.017	软管总成	Hose assy	1	
53	304.40A.019	转向油缸引伸油管焊合件	Extended pipe	1	
54	304.40A.025	转向器进油管后段焊合件	Oil delivery pipe-front part	1	
55	304.40A.024	转向器进油管前段焊合件	Oil delivery pipe-rear part	1	
56	GB3541-83	垫圈24	Copper washer 20	1	

Remark: Parts No. 54,55 can replace part No. 27.

37.2 液压转向系统总成(配395发动机)

Full Hydraulic Power Stering Gear(For 395 engine)



37.2 液压转向系统总成(配395发动机) Full Hydraulic Power Steering Gear System(For 395 enguie)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications.	数量 Quantity	备注 Remarks
1	304.40.113	转向轴	Steering shaft	1	
2	304.40.112	橡胶轴承	Rubber sleev	1	
3	GB6171-86	螺母 M16X1.5	Hex. nut M16X1.5	1	
4	300.40.012	方向盘总成	Steering wheel assy	1	
5	304.40.026	转向管柱焊合件	Steering column weldment	1	
6	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	4	
7	GB93-87	垫圈10	Spring lock washer 10	10	
8	BZZ1-E80	转向器总成	Full hydraulic steering gear	1	
9	304.40.027-1	转向支架焊合件	Bracket weldment	1	
10	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	6	
11	250D.40.150	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	6	
12	JB982-1977	垫圈 16	Washer 16	12	
13	304.40A.102	接管	Connector	4	
14	JB982-1977	垫圈 20	Washer 20	4	
15	354.40A.024	转向器进油管后段焊合件	Oil delivery pipe back weldmen	1	
16	354.40C.015	转向器回油管焊合件	Oil return pipe assy	1	
17	304.40A.014	转向油缸油管焊合件（一）	Steering cylinder pipe(1)	1	
18	304.40A.015	转向油缸油管焊合件（二）	Steering cylinder pipe(2)	1	
19	GB5783-86	螺栓M8×25	Hex. head bolt M8×25	1	
20	GB93-87	垫圈8	Spring lock washer8	12	
21	304.40A.104	固定夹压板	Pressure plate of fixed clip	1	
22	354.40A.101	固定夹底板	Base plat of fixed clip	1	
23	GB6170-86	螺母 M8	Hex. nut M8	5	
24	354.40C.021	转向器进油管前段焊合件	Oil delivery pipe before weldme	1	
25	304.40A.017	软管总成	Hose assy	1	

37.2 液压转向系统总成(配395发动机) Full Hydraulic Power Steering Gear System(For 395 engnie

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	JB/T8870-99	喉箍 2A （13-20）	Hoop 2A （13-20）	3	
27	304. 40A. 132	橡胶护套	Rubber jacket	1	
28	304.40A.020	转向油缸引伸油管焊合件(二)	Extended pipe	1	
29	304.40A.019	转向油缸引伸油管焊合件(一)	Extended pipe	1	
30	JB/T8870-99	喉箍 2A （44-64）	Hoop 2A （44-64）	1	
31	GB1153-89	油杯45° M10×1	Grease nipple 45°M10×1	1	
32	304.40.127	销	Slotted spring pin	1	
33	GB9459-88	螺母 M14x1. 5	Hex. nut M14x1.5	1	
34	GB91-86	销3.2x24	Split pin 3.2x24	2	
35	GB6173-86	螺母 M16x1. 5	Hex. nut M16x1.5	1	
36	300.31.027	转向接头总成(右)	Connector assy(Right)	1	
37	GB6181-86	螺母 M12	Hex. nut M12	1	
38	304.40.033	转向油缸总成	Steering cylinder assy	1	
39	304.40.130	挡圈	Circlip stop ring	2	
40	304.40.128	防尘罩	Dustproof cover	2	
41	304.40.125	下球头座	Lower ball seat	1	
42	304.40.129	球接头	Ball connector	1	
43	304.40.126	上球头座	Upper ball seat	1	
44	GB893.1-86	挡圈 30	Circlip for hole 30	1	
45	JB/T6015-1992	胶管10-390	Rubber pipe10-390	1	
46	250D.58.118	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
47	JB982-1977	垫圈18	Washer 18	3	
48	GB5783-86	螺栓M8×30	Hex. head bolt M8×30	3	
49	GB3542.1-82	O形圈18×2.65	O-ring seal 18×2.65	1	
50	JB/T8870-99	喉箍 2A （16-25）	Hoop 2A （16-25）	2	
51	354.40C.011	油泵进油管焊合件	Inlet pipe assy	1	

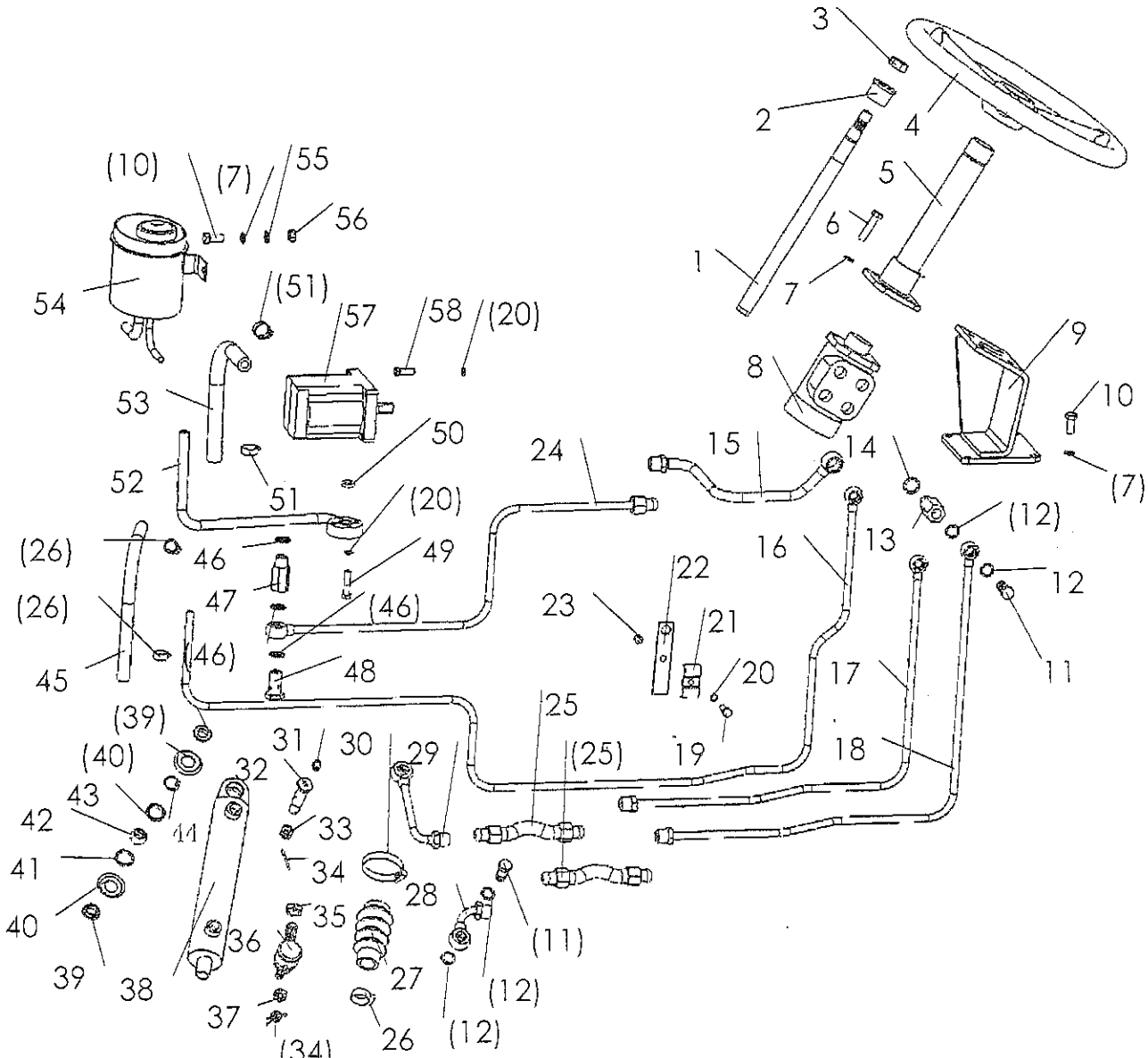
37.2 液压转向系统总成(配395发动机) Full Hydraulic Power Steering Gear System(For 395 engu

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
52	Jb/T6015-1992	胶管13-390	Rubber pipe13-390	1	
53	354.40B.011-1	转向油箱总成	Steering tank assy	1	
54	GB97.1-85	垫圈 10	Flat washer 10	2	
55	GB6170-86	螺母 M10	Hex. nut M10	2	
56	354.40B.101	油箱连接板	Tank connect bord	1	
57	GB5783-86	螺栓M8×20	Hex: head bolt M8×20	4	
58	HLCB-D08/06	恒流溢流泵	Compound gear pump	1	左旋花键
59	GB5783-86	螺栓M8×35	Hex. head bolt M8×35	4	
60	GB97.1-85	垫圈 8	Flat washer 8	4	

37.3 液压转向系统总成(配490发动机)

Full Hydraulic Power Stering Gear(For 490 engine)



37.3 .液压转向系统总成(配490发动机) Full Hydraulic Power Steering Gear System(For 490 engnie)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	304.40.113	转向轴	Steering shaft	1	
2	304.40.112	橡胶轴承	Rubber sleev	1	
3	GB6171-86	螺母 M16X1.5	Hex. nut M16X1.5	1	
4	300.40.012	方向盘总成	Stecring wheel assy	1	
5	304.40.026	转向管柱焊合件	Steering column weldment	1	
6	GB5783-86	螺栓 M10×30	Hex. head bolt M10×30	4	
7	GB93-87	垫圈10	Spring lock washer 10	10	
8	BZZ1-E80	转向器总成	Full hydraulic steering gear	1	
9	304.40.027-1	转向支架焊合件	Bracket weldment	1	
10	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	6	
11	250D.40.150	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	6	
12	JB982-1977	垫圈 16	Washer 16	12	
13	304.40A.102	接管	Connector	4	
14	JB982-1977	垫圈 20	Washer 20	4	
15	304.40A.024	转向器进油管后段焊合件	Oil delivery pipe back weldment	1	
16	404B.40.012	转向器回油管焊合件	Oil return pipe assy	1	
17	404B.40.017	转向油缸油管焊合件（一）	Steering cylinder pipe(1)	1	
18	404B.40.019	转向油缸油管焊合件（二）	Steering cylinder pipe(2)	1	
19	GB5783-86	螺栓M8×25	Hex. head bolt M8×25	1	
20	GB93-87	垫圈8	Spring lock washer8	4	
21	304.40A.104	固定夹压板	Pressure plate of fixed clip	1	
22	404B.40.118	固定夹底板	Base plat of fixed clip	1	
23	GB6170-86	螺母 M8	Hex. nut M8	1	
24	404B.40.021	转向器进油管前段焊合件	Oil delivery pipe beforc weldme	1	

37.3. 液压转向系统总成(配490发动机) Full Hydraulic Power Steering Gear System(For 490 engnie)

续表

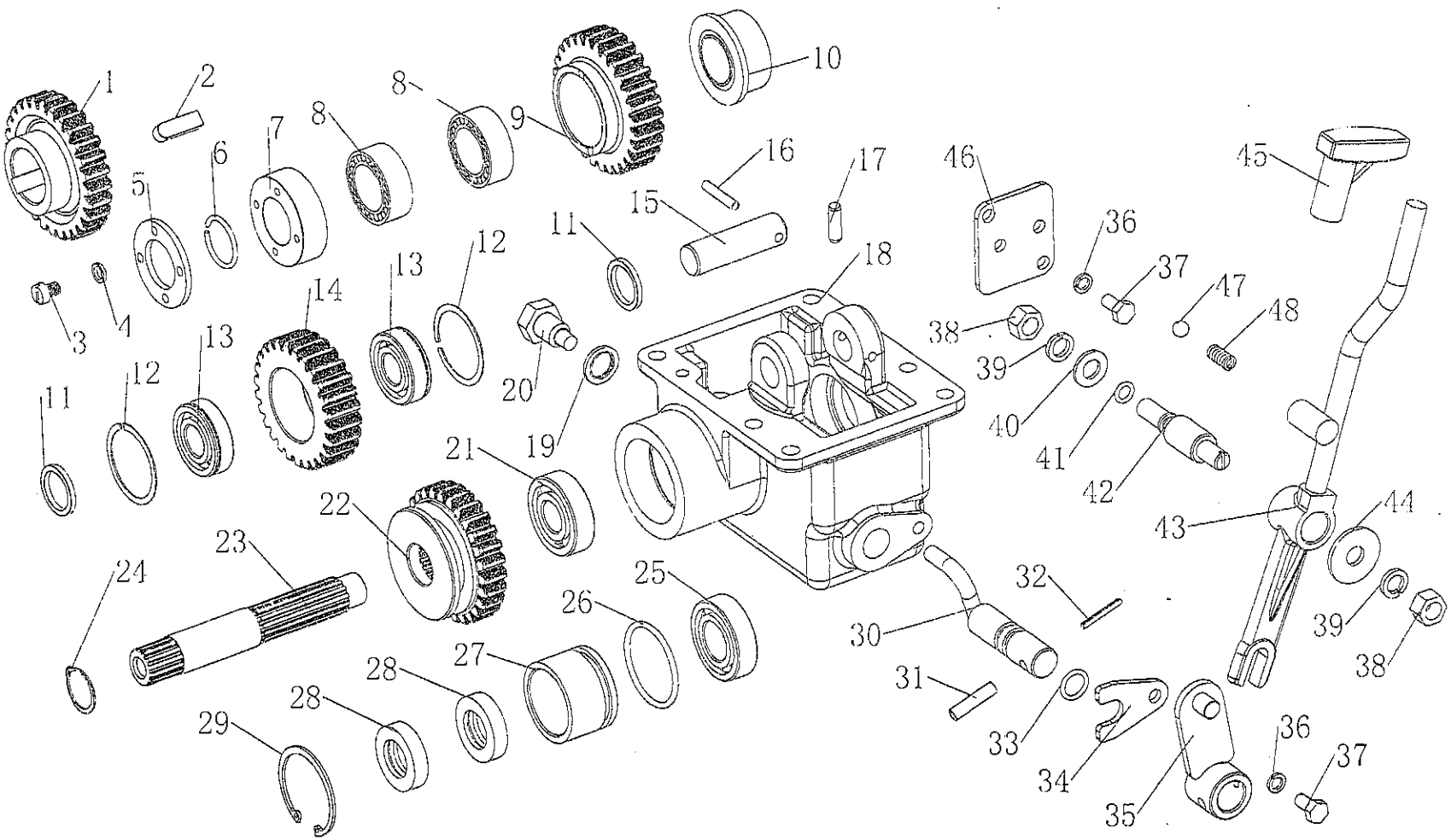
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	304.40A.017	软管总成	Hose assy	1	
26	JB/T8870-99	喉箍 2A （13-20）	Hoop 2A （13-20）	3	
27	304. 40A. 132	橡胶护套	Rubber jacket	1	
28	304.40A.020	转向油缸引伸油管焊合件(二)	Extended pipe	1	
29	304.40A.019	转向油缸引伸油管焊合件(一)	Extended pipe	1	
30	JB/T8870-99	喉箍 2A （44-64）	Hoop 2A （44-64）	1	
31	GB1153-89	油杯45° M10×1	Grease nipple 45°M10×1	1	
32	304.40.127	销	Slotted spring pin	1	
33	GB9459-88	螺母 M14x1. 5	Hex. nut M14x1.5	1	
34	GB91-86	销3.2x24	Split pin 3.2x24	2	
35	GB6173-86	螺母 M16x1. 5	Hex. nut M16x1.5	1	
36	300.31.027	转向接头总成(右)	Connector assy(Right)	1	
37	GB6181-86	螺母 M12	Hex. nut M12	1	
38	304.40.033	转向油缸总成	Steering cylinder assy	1	
39	304.40.130	挡圈	Circlip stop ring	2	
40	304.40.128	防尘罩	Dustproof cover	2	
41	304.40.125	下球头座	Lower ball seat	1	
42	304.40.129	球接头	Ball connector	1	
43	304.40.126	上球头座	Upper ball seat	1	
44	GB893.1-86	挡圈 30	Circlip for hole 30	1	
45	JB/T6015-1992	胶管10-390	Rubber pipe10-390	1	
46	JB982-1977	垫圈18	Washer 18	3	
47	404B.40.115	接管	Connector	1	
48	250D.58.118	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	1	
49	GB5783-86	螺栓M8×40	Hex. head bolt M8×40	3	

37.3. 液压转向系统总成(配490发动机)　Full Hydraulic Power Steering Gear System(For 490 engnie)

续表

序号 Ser No.	代号　Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
50	GB3542.1-82	O形圈18×2.65	O-ring seal 18×2.65	1	
49	GB5783-86	螺栓M8×40	Hex. head bolt M8×40	3	
50	GB3542.1-82	O形圈18×2.65	O-ring seal 18×2.65	1	
51	JB/T8870-99	喉箍 2A （16-25）	Hoop 2A （16-25）	2	
52	404B.40.013	油泵进油管焊合件	Inlet pipe assy	1	
53	JB/T6015-1992	胶管13-390	Rubber pipe13-390	1	
54	354.40B.011-1	转向油箱总成	Steering tank assy	1	
55	GB97.1-85	挡圈 10	Flat washer 10	2	
56	GB6170-86	螺母 M10	Hex. nut M10	2	
57	HLCB-D08/06	恒流溢流泵	Compound gear pump	1	右旋扁口
58	GB5783-86	螺栓M8×35	Hex. head bolt M8×35	4	

38 分动箱总成 Transfer case



38 分动箱总成 Transfer case

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	304.42.101/101A	中央传动分动齿轮	Power Transfer gear	1	101A used for Malaysia wide tyre
2	GB1096-79	键 C10×32	Flat key C10×32	1	
3	GB65-85	螺钉 M5×16	Cheese head screw M5×16	4	
4	GB93-87	垫圈 5	Spring lock washer 5	4	
5	304.42.133-1	限位板	Locating plate	1	
6	GB895.2-86	挡圈 30	Circlip for shaft 30	1	
7	304.42.104-1	前隔套	Front spacer	1	
8	GB5801-86	轴承 4524906	Needle bearing 4524906	2	
9	304.42.105/105A	分动上过轮	Upper idler	1	105A used for Malaysia wide tyre
10	304.42.103	后隔套	Rear spacer	1	
11	304.42.116	隔圈	Spacer	2	
12	GB305-89	止动环 52/57.9	Locating snap ring 52/57.9	2	
13	GB277-89	轴承 50205	Ball bearing with snap ring groove 50	2	
14	304.42.117/107A	分动下过轮	Lower idler	1	107A used for Malaysia wide tyre
15	304.42.118	小轴	Lower idler shaft	1	
16	GB879-86	销 6×50	Slotted spring pin 6×50	1	
17	GB119-86	销 A8×30	Straight pin A8×30	2	
18	304.42.109-1	分动箱体	Transfer case housing	1	
19	12.37.149	组合密封垫圈	Combined seal washer	1	
20	200.38.024	放油螺塞总成	Oil drain plug	1	
21	GB276-89	轴承 304	Ball bearing 304	1	
22	304.42.106-1/106A	分动箱齿轮	Sliding gear	1	106A used for Malaysia wide tyre
23	304.42.107	分动箱轴	Transfer case shaft	1	

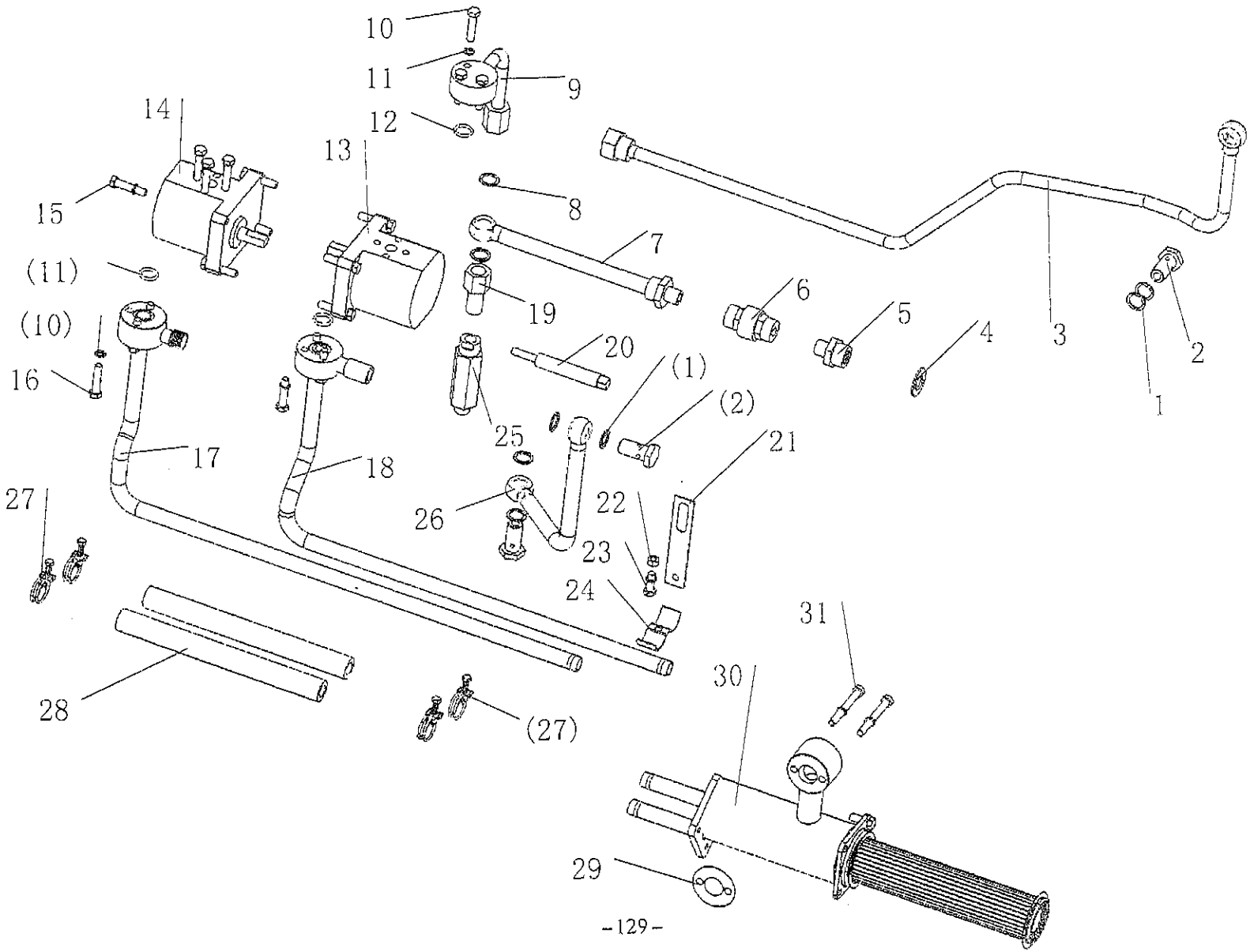
续表

38 分动箱总成 Transfer case

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
24	GB894.1-86	挡圈 24	Circlip for shaft 24	1	
25	GB276-89	轴承 205	Ball bearing 205	1	
26	GB3452.1-82	O形圈 45×33.55	O-ring seal 45×3.55	1	
27	304.42.108	油封座	Oil seal seat	1	
28	HG4-692-67	油封 PG25×42×10	Oil seal PG25×42×10	2	
29	GB893.1-86	挡圈 55	Circlip for hole 55	1	
30	304.42.012-1	拨杆焊合件	Shifter peg	1	
31	GB879-86	销 8×32	Slotted spring pin 8×32	1	
32	GB879-86	销 5×32	Slotted spring pin 5×32	1	
33	GB3452.1-82	O形圈 15×2.65	O-ring seal 15×2.65	1	
34	304.42.111	定位板	Locating plate	1	
35	304.42.013-1	摇臂焊合件	Rocker arm	1	
36	GB93-87	垫圈 8	Spring lock washer 8	3	
37	GB5783-86	螺栓 M8×16	Hex. head bolt M8×16	3	
38	GB6170-86	螺母 M12	Hex. nut M12	2	
39	GB93-87	垫圈 12	Spring lock washer 12	2	
40	GB97.1-85	垫圈 12-140HV	Plain washer 12-140HV	1	
41	GB3452.1-82	O形圈 9×2.65	O-ring seal 9×2.65	1	
42	304.42.113	支承轴	Pivot shaft	1	
43	304.42.014-1	操纵杆总成	Control lever	1	
44	GB96-85	垫圈 12-140HV	Plain washer 12-140HV	1	
45	304.42.134	分动箱操纵杆手柄	Transfer control handle	1	
46	304.42.115	垫板	Positioning plate	1	
47	GB308-84	钢球 10	Steel ball 10	1	
48	304.42.114	弹簧	Spring	1	

39.1 油泵、滤油器、油管总成(配390发动机)

Oil Pump, Filter, Pipe and Fittings(For 390 engine)



39.1 油泵、滤油器、油管总成(配390发动机) Oil Pump, Filter, Pipe and Fittings(For 390 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	JB982-1977	垫圈 14	Washer 14	4	
2	200.55.124	空心螺栓 M14×1.5	Hollow bolt M14×1.5	2	
3	354-1.58B.011	分配器进油管焊合件	Distributor inlet pipe assy	1	
4	300.58.121	尼龙垫圈	Nylon washer	1	
5	300.58.120-1	固定接头	Fixed joint	1	
6	10Q/JBMH4-1991	快换接头	Quick connector	1	
7	354-1.58A.016	联接软管总成	Hose assy	1	
8	JB982-1977	垫圈 18	Washer 18	2	
9	304G2.58.011-1	出油口接头焊合件	Flown connector weldmen	1	
10	GB5783-86	螺栓 M8×40	Hex. head bolt M8×40	6	
11	GB93-87	垫圈 8	Spring lock washer 8	24	
12	GB3452.1-82	O形圈16x2. 65	O-ring seal 18×2.65	4	
13	CBN-E314B	齿轮泵	Gear pump	1	左旋 Left circle
14	CBN-E306B	齿轮泵	Gear pump	1	右旋 Right circle
15	GB5783-86	螺栓 M8×35	Hex. head bolt M8×35	7	
16	GB5783-86	螺栓 M8×45	Hex. head bolt M8×45	3	
17	304.58A.011-1	吸油管焊合件(一)	Inlet pipe weldment(one)	1	
18	304-5.58.011	吸油管焊合件	Inlet pipe weldment	1	
19	254G2.58.101	安全阀接头	safety valve connector	1	
20	300.58.102	紧固螺栓	Fastening bolt	1	
21	300.58.119	固定夹上片	Base plate of fixed clip	1	
22	GB6170-86	螺母M8	Hex.nut M8	1	
23	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	1	
24	300.58.118	固定夹下片	Pressure plate of fixed clip	1	

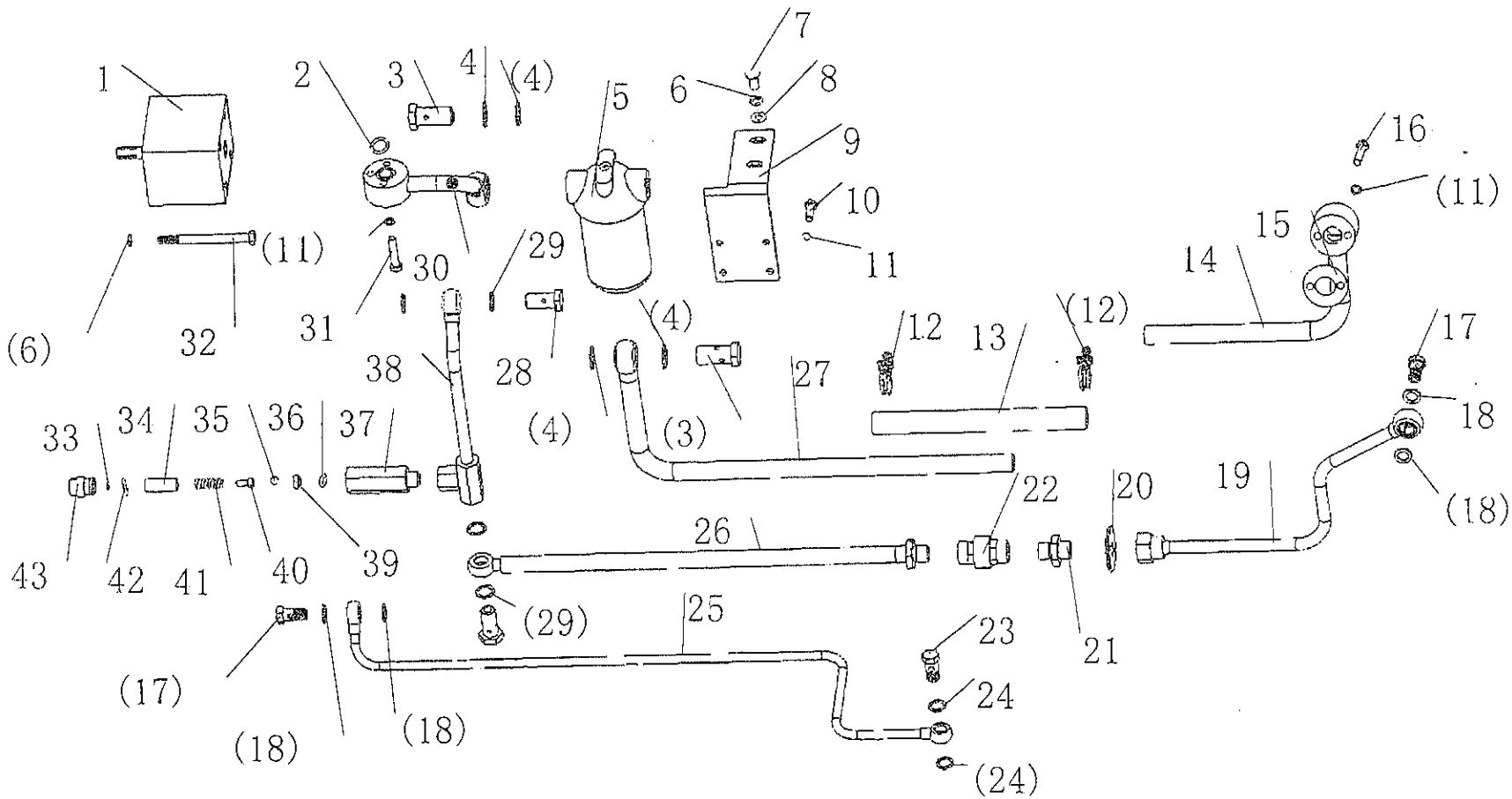
39.1 油泵、滤油器、油管总成(配390发动机) Oil Pump, Filter, Pipe and Fittings(For 390 engi

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
25	254G2.58.013	安全阀总成	safety valve assy	1	
26	GB3542-83	输油胶管10A-A-210	Hose 10A-A-210	1	
27	200.58A.012	管接头夹组合件	Hose clip	4	
28	HG4-761-74	输油胶管16×27×200	Hose 16×27×200	2	
29	304.58A.101	纸垫	Paper gasket	1	
30	304.58A.013-1	滤油器总成	Filter assy	1	
31	GB5783-86	螺栓 M8×55	Hex. head bolt M8×55	2	

39.2油泵、滤油器、 油管总成(配395发动机)

Oil pump,Filter,Pipe and Fittings(For 395 engine)



39.2. 油泵、滤油器、油管总成(配395发动机) Oil Pump, Filter, Pipe and Fittings(For 395 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	CBN-E314L	齿轮泵	Gear pump	1	左旋 Left circle
2	GB3452.1-82	O型圈 18×2.65	O-ring seal 18×2.65	1	
3	320.58.108	铰接螺栓 M22×1.5	Hollow bolt M22×1.5	2	
4	JB982-1977	垫圈 22	Washer 22	4	
5	YX0811A-0000	液压油滤清器总成	Filter	1	
6	GB93-87	垫圈 10	Spring lock washer 10	4	
7	GB5783-86	螺栓 M10×20	Hex. head bolt M10×20	2	
8	GB97.1-85	垫圈 10	Spring lock washer 10	2	
9	354.58B.116-1	滤清器支架	Filter plank	1	
10	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
11	GB93-87	垫圈 8	Spring lock washer 8	9	
12	JB/T8870-99	喉箍 2A（25-38）	Hoop 2A （25-38）	2	
13	HG4-761-74	输油胶管 19×30×270	Hose 19×30×270	1	
14	354.58B.015	滤清器进油管焊合件（一）	Filter inlet pipe weldment(one)	1	
15	304.58A.101	纸垫	Paper gasket	1	
16	GB5783-86	螺栓 M8×55	Hex. head bolt M8×55	2	
17	200.55.124	空心螺栓 M14×1.5	Hollow bolt M14×1.5	2	
18	JB982-1977	垫圈 14	Washer 14	4	
19	300.58.020	分配器进油管焊合件 I	Distributor inlet pipe	1	
	354.58C.022	多路阀进油管焊合件	Sandwich multiple control valv	1	选装
20	300.58.121	尼龙垫圈	Nylon washer	1	
21	300.58.120-1	固定接头	Fixed joint	1	
22	10Q/JBMH4-1991	快换接头	Quick connector	1	

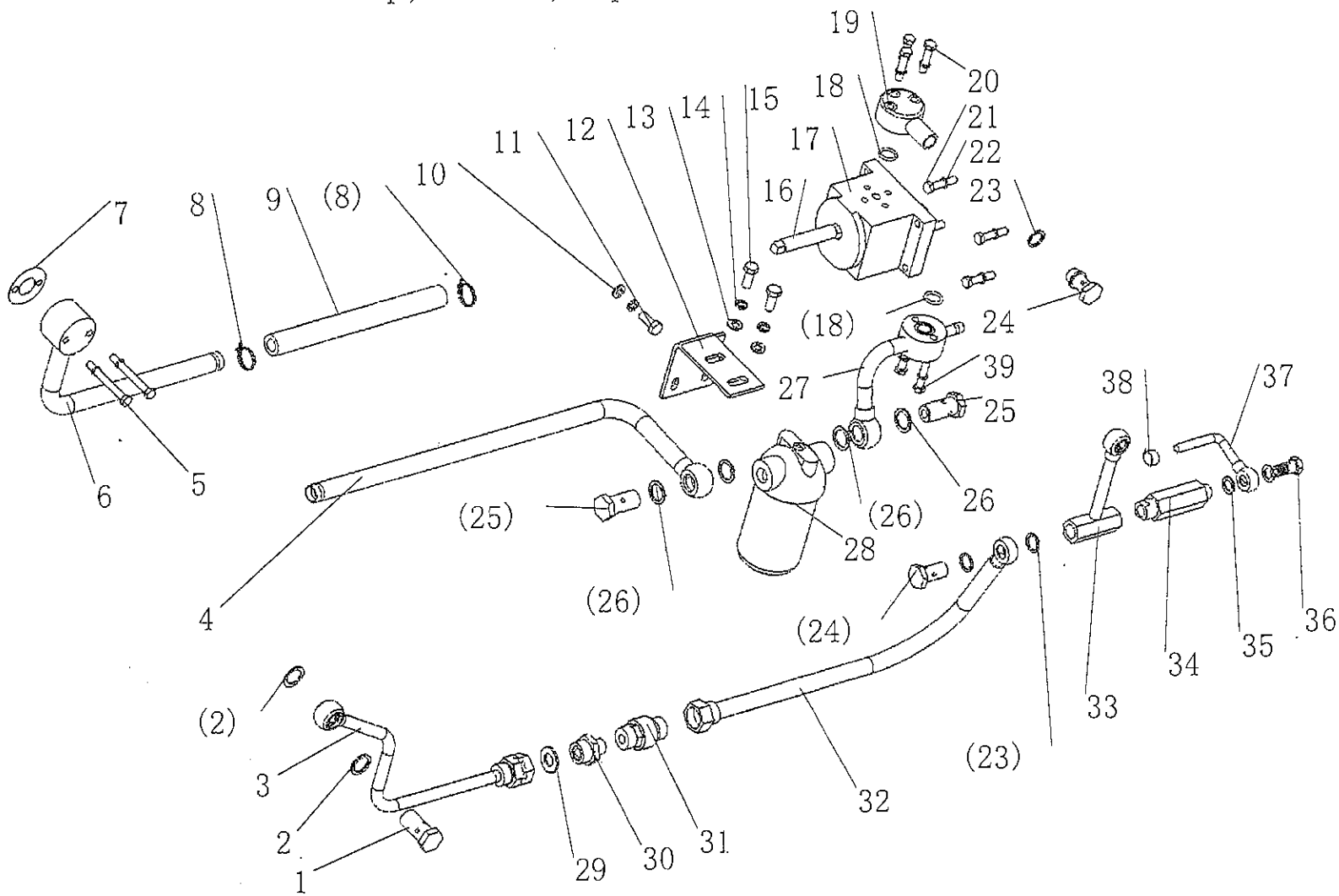
39.2. 油泵、滤油器、油管总成(配395发动机) Oil Pump, Filter, Pipe and Fittings(For 395 engine)

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
23	250D.40.150	铰接螺栓 M16×1.5	Hollow bolt M16×1.5	1	
24	JB982-1977	垫圈 16	Washer 16	2	
25	354.58F.011	安全阀回油管焊合件	Relief valve return pipe	1	
26	354-1.58A.016	联接软管总成	Hose assy	1	
27	354.58B.016	滤清器进油管焊合件（二）	Filter inlet pipe weldment（two	1	
28	250D.58.118	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	2	
29	JB982-1977	垫圈 18	Washer 18	4	
30	354.58F.013	油泵吸油管焊合件	Sunction pipe assyof gear pump	3	
31	GB5783-86	螺栓 M8×45	Hex. head bolt M8×45	3	
32	GB5782-86	螺栓 M10×115	Hex. head bolt M10×115	2	
33	200.55.134	调节垫片	Adjusting shims	2～5	
34	200.55.136	套管	Sleeve	1	
35	GB308-84	钢球9	Steel ball dia.9	1	
36	GB3452.1-82	O形圈10. 6x2. 65	O-ring seal 10.6×2.65	1	
37	254G2.58.101	阀体	Valve body	1	
38	354.58C.015	油泵出油管焊合件	Suction pipe weldment	1	
39	200.55.138	垫块	Pad	1	
40	200.55.137	球座	Ball seat	1	
41	200.55.135	安全阀弹簧	Safty valve Spring	1	
42	GB3452.1-82	O形圈16x2. 65	O-ring seal 16×2.65	1	
43	254G2.58.110	安全阀螺塞	Relief valve plug	1	

39.3 油泵　滤油器　油管总成(配490发动机)

Oil Pump, Filter, Pipe and Fittings (For 490 engine)



39.3 油泵、滤油器、油管总成(配490发动机) Oil Pump, Filter, Pipe and Fittings(For 490 engine)

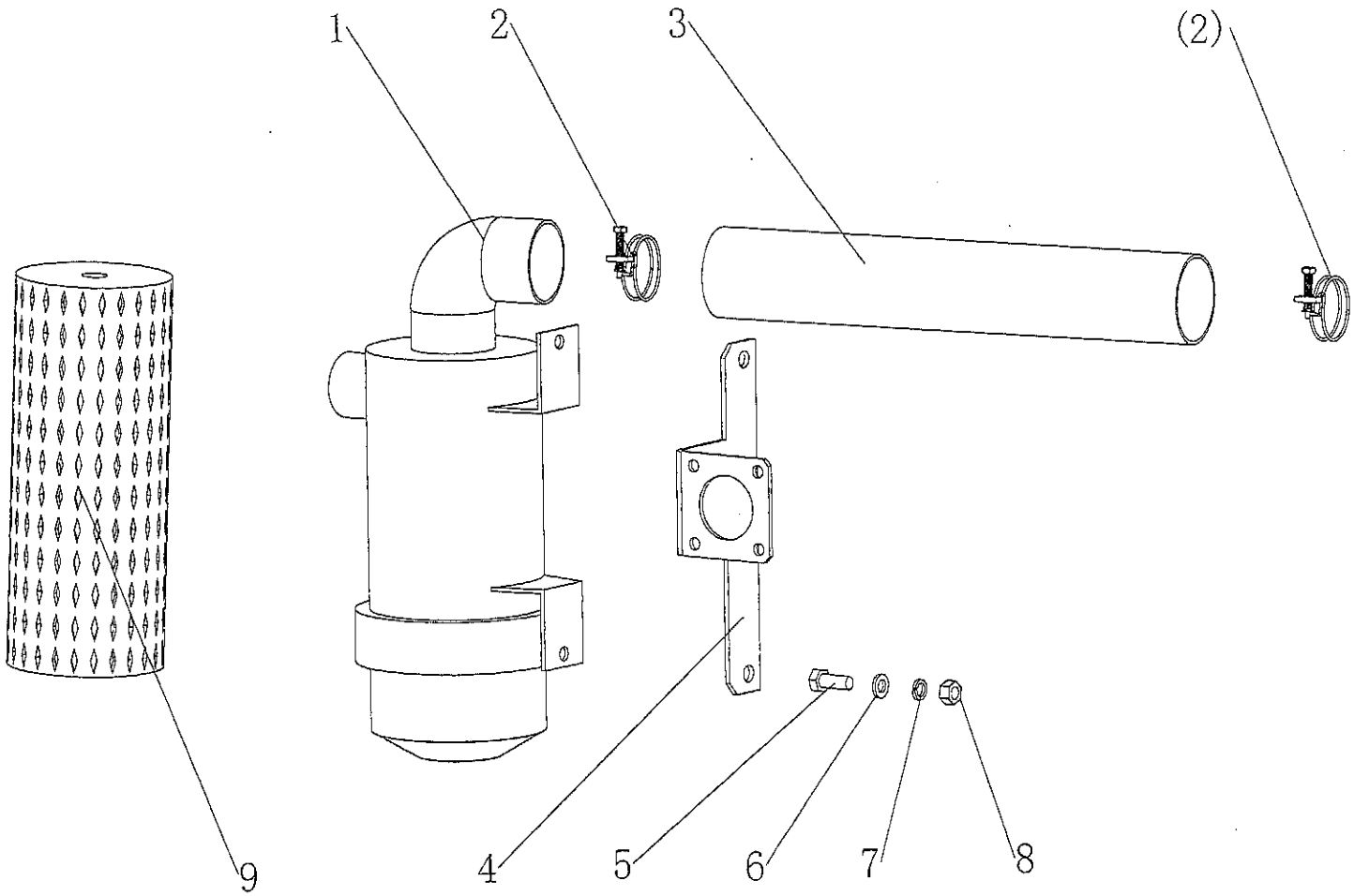
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	354.61.101	铰接螺栓	Hollow bolt	1	
2	354.61.102	垫圈	Spring lock washer	2	
3	404-1.58.016	多路阀进油管焊合件	Inlet pipe weldment	1	配多路阀
4	404B.58.015	滤清器进油管前段焊合件	Filter inlet pipe weldment	1	
5	GB5783-86	螺栓 M8×55	Hex. head bolt M8×55	2	
6	404B.58.013	滤清器进油管后段焊合件	Filter inlet pipe weldment	1	
7	304.58A.101	纸垫	Paper gasket	1	
8	JB/T8870-99	喉箍2A（25-38）	Hoop 2A (25-38)	2	
9	HG4-761-74	输油胶管 19×30×270	Hose 19×30×270	1	
10	GB97.1-85	垫圈 8	Plain washer 8-140HV	2	
11	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	2	
12	404B.58.102	滤清器支架	Filter plank	1	
13	GB97.1-85	垫圈 10	Plain washer 10-140HV	2	
14	GB93-87	垫圈 10	Spring lock washer 10	2	
15	GB5783-86	螺栓M10x20	Hex. head bolt M10x20	2	
16	300.58.102	紧固螺栓	Hollow bolt	1	
17	CBN-E310B	齿轮泵	Gear pump	1	左旋 Left circle
18	GB3452.1-82	O型圈 18×2.65	O-ring seal 18×2.65	2	
19	350.58.018	接头焊合件	joint weldment	1	
20	GB5783-86	螺栓 M8×40	Hex. head bolt M8×40	3	
21	GB5783-86	螺栓 M8×35	Hex. head bolt M8×35	3	
22	GB93-87	垫圈 8	Spring lock washer 8	13	
23	JB982-1977	组合密封垫圈18	Washer 18	4	
24	250D.58.118	铰接螺栓 M18×1.5	Hollow bolt M18×1.5	2	
25	320.58.108	铰接螺栓 M22×1.5	Hollow bolt M22×1.5	2	

39.3 油泵、滤油器、油管总成(配490发动机) Oil Pump, Filter, Pipe and Fittings(For 490 engine)

续表

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	JB982-1977	组合密封垫圈22	Washer 22	4	
27	404-1.58.011	油泵进吸管焊合件	Oil pipe	1	
28	YX0811A-0000	液压油滤清器总成	Filter	1	
29	300.58.121	尼龙垫圈	Nykon washer	1	
30	300.58.120-1	固定接头	Fixed join	1	
31	10Q/JBMH4-1991	快换接头R1/2	Quick connector	1	
32	300.58.017-1	联接软管总成	Hose assy	1	
33	404-1.58.013	三通接头焊合件	three-way pipe weldment	1	
34	254G2.58.013	安全阀总成	Safety valve	1	
35	JB982-1977	组合密封垫圈14	Washer 14	2	
36	200.55.124	空心螺栓 M14×1.5	Hollow bolt M14×1.5	1	
37	404-1.58.014	安全阀回油管合件	Safety valve return pipe weldmen	1	
38	JB/T8870-99	喉箍（13-19）	Hoop (13-19)	1	
39	GB5783-86	螺栓 M8×45	Hex. head bolt M8×45	2	

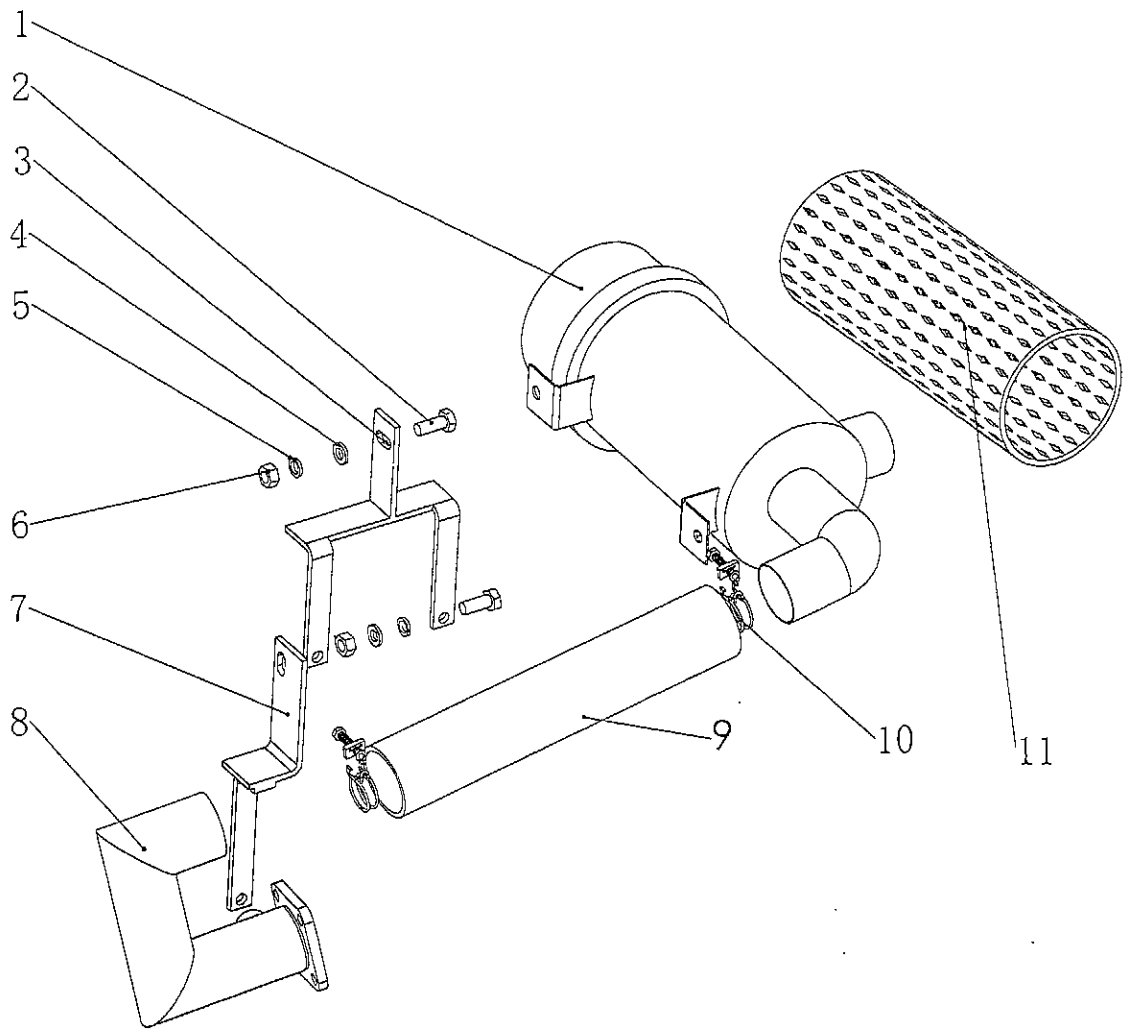
40.1 空滤器总成(配390发动机) Air Filter(For 390 engine)



40.1 空滤器总成(配390发动机)　Air Filter(For 390 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.10B.101	空气滤清器	Air filter	1	
2	ZBJ/50001-87	管箍 d70	Clip d70	2	
3	GB1186-81	空气胶管 61x550	Air rubber pipe 64x550	1	
4	300.10B.111-1	空滤器支架	Air filter bracket	1	
5	GB5783-86	螺栓 10×20	Hex. head bolt M10×20	2	
6	GB97.1-85	垫圈 10	Plain washer 10	2	
7	GB93-87	垫圈 10	Spring lock washer 10	2	
8	GB6170-86	螺母 M10	Hex. nut M10	2	
9	KW1025	滤芯	filter screen	1	

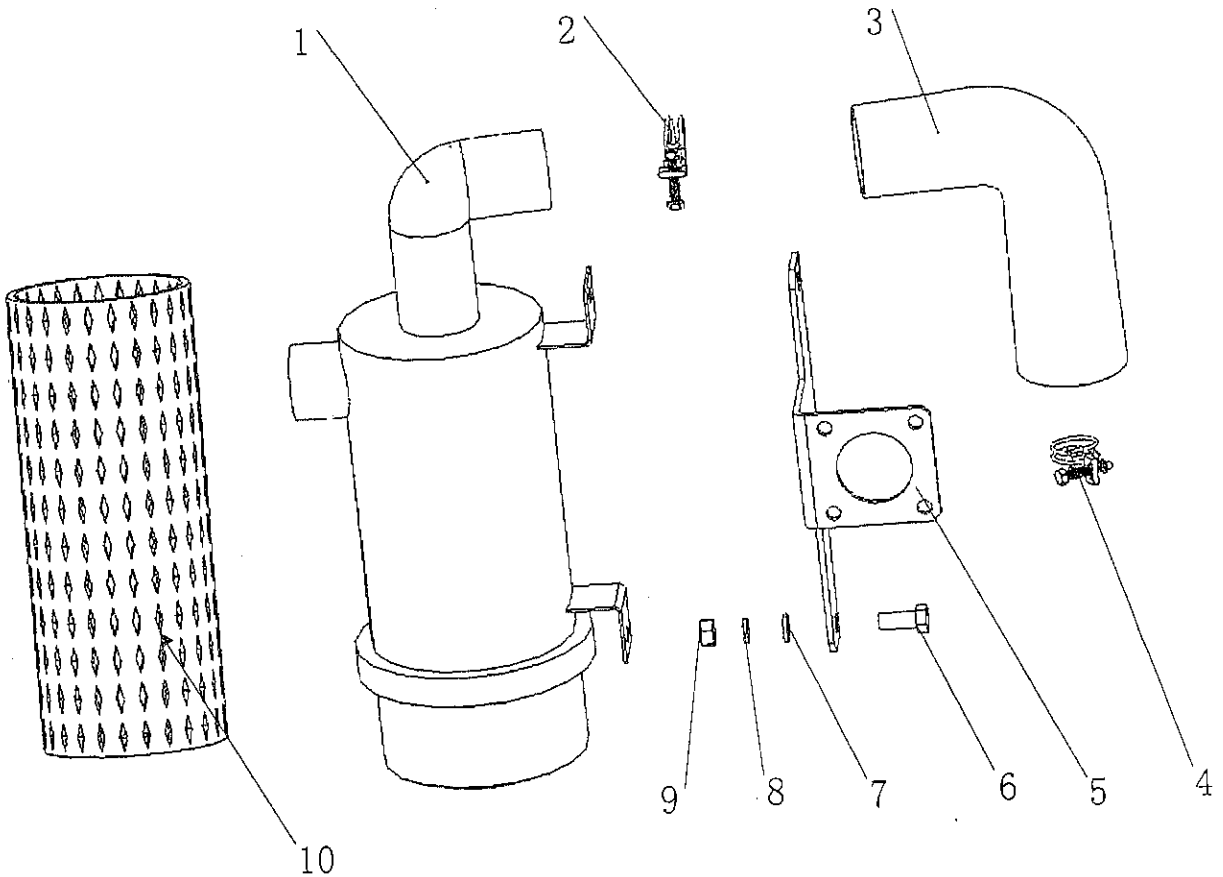
40.2 空滤器总成(配395发动机) Air Filter (For 395 engine)



40.2 空滤器总成 (配395发动机)　Air Filter (For 395 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	350·10B·101	空气滤清器	Air filter	1	
2	GB5783-86	螺栓 10×20	Hex. head bolt M10×20	2	
3	350.10B.011	空滤器支架焊合件	Air filter bracket (1)	1	
4	GB97.1-85	垫圈 10	Plain washer 10	2	
5	GB93-87	垫圈 10	Spring lock washer 10	2	
6	GB6170-86	螺母 M10	Hex. nut M10	2	
7	350.10B.012	空滤器支架 II	Air filter bracket (2)	1	
8	350.10B.013	进气管焊合件	Angle pipe	1	
9	350.10B.111	进气管	Air pipe	1	
10	ZBJ/50001-87	管箍 d62	Clip d62	2	
11	KW1025	滤芯	filter screen	1	

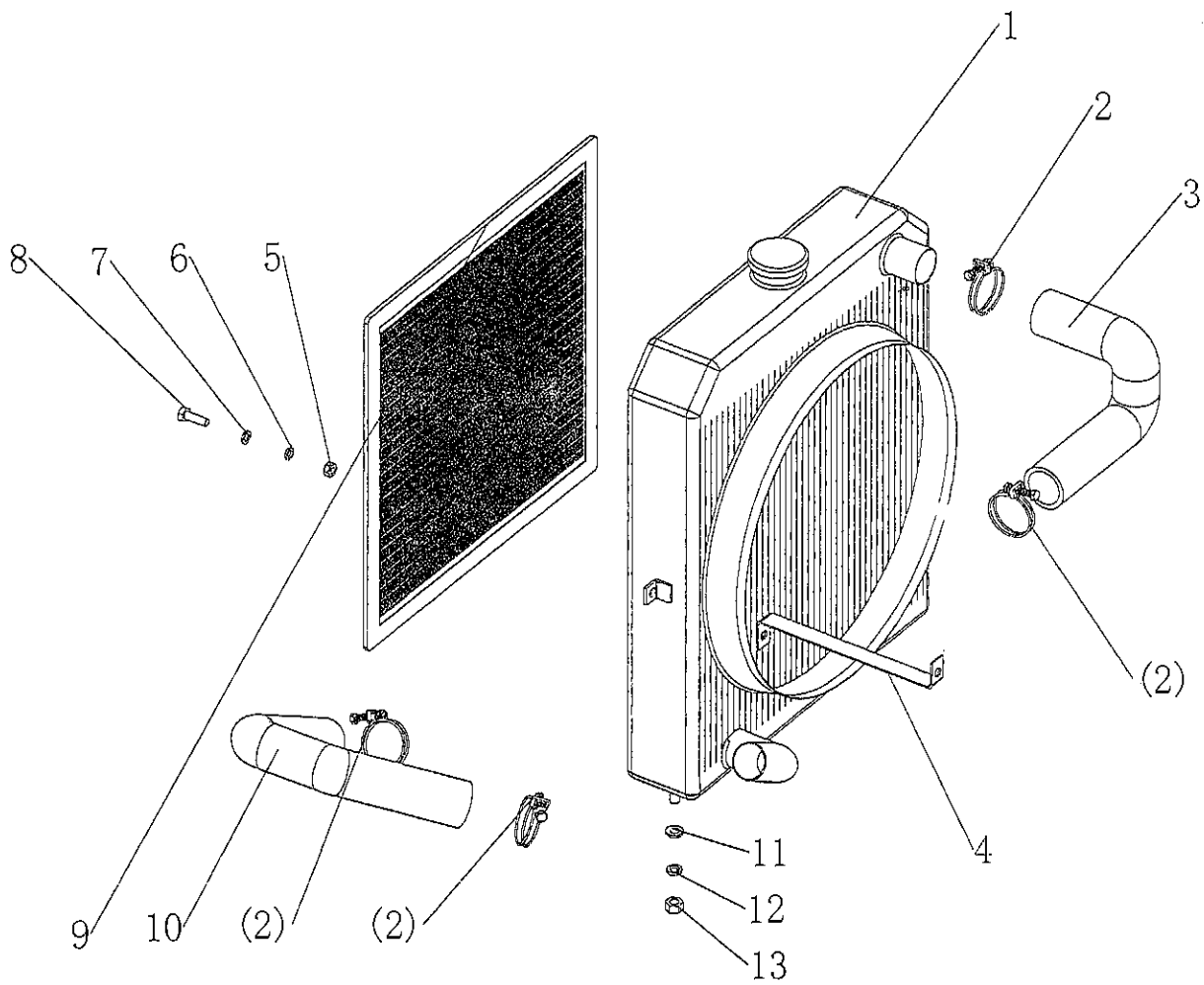
40.3 空滤器总成(配490发动机) Air Filter(For 490 engine)



40.3 空滤器总成 (配490发动机)　Air Filter (For 490 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	350.10B.101-2	空气滤清器	Air filter	1	
2	JB8870-1999	管箍 (51-70)	Clip (51-70)	1	
3	400-1.10.111	进气管	Air pipe	1	
4	JB8870-1999	管箍 (64-76)	Clip (64-76)	1	
5	300.10B.111-1	空滤器支架	Air filter bracket	1	
6	GB5783-86	螺栓 10×20	Hex. head bolt M10×20	2	
7	GB97.1-85	垫圈 10	Plain washer 10	2	
8	GB93-87	垫圈 10	Spring lock washer 10	2	
9	GB6170-86	螺母 M10	Hex. nut M10	2	
10	KW1025	滤芯	filter screen	1	

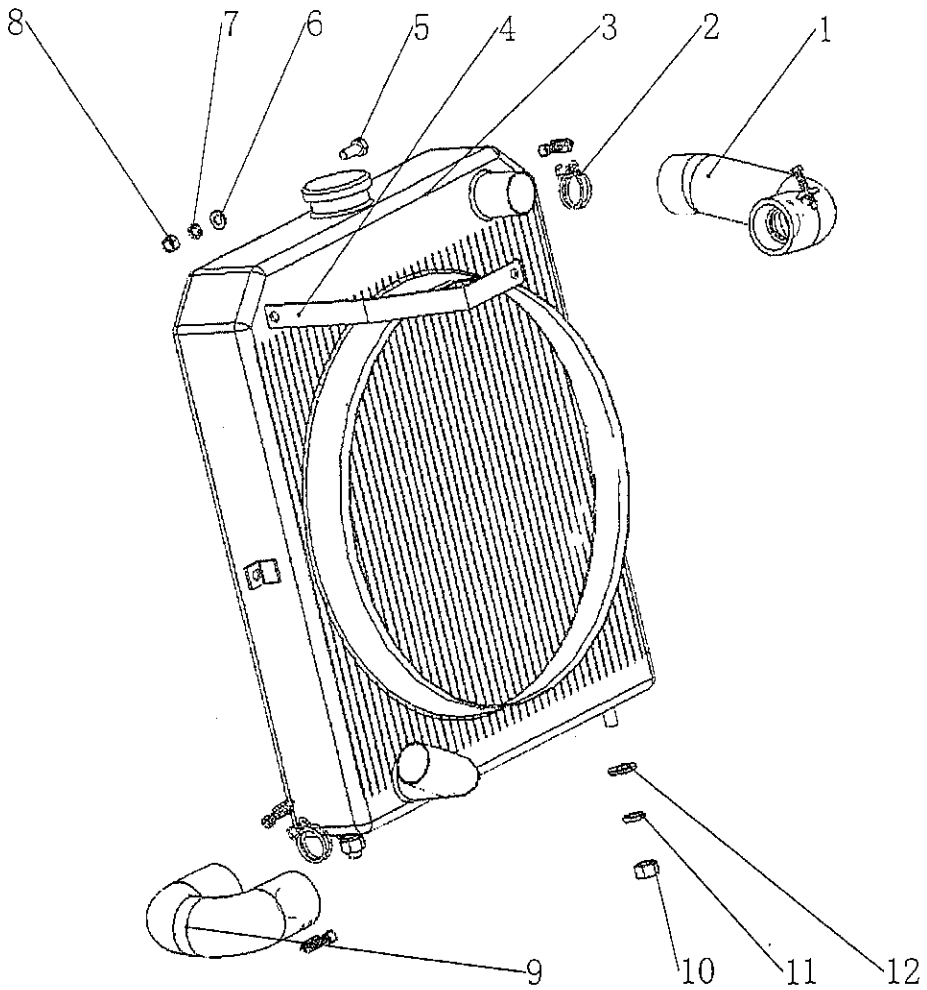
41.1 散热器总成(配390发动机) Radiator(For 390 engine)



41.1 散热器总成(配390发动机) Radiator(For 390 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300.13.011	散热器部件	Radiator	1	
2	ZBJ/50001-87	喉箍2A(35-51)	Clip 2A(35-51)	4	
3	300.13.101	上输水管	Upper water hose	1	
4	300.13.104-1	左水箱拉杆	Left securing rod, radiator	1	
5	GB6170-86	螺母 M8	Hex. Nut M8	1	
6	GB93-87	垫圈 8	Spring lock washer 8	1	
7	GB97.1-85	垫圈 8	Plain washer 8	1	
8	GB5781-86	螺栓 M8×20	Hex. head bolt M8	1	
9		网罩	Net	1	
10	300.13.102	下输水管	Lower water hose	1	
11	GB97.1-85	垫圈 10	Plain washer 10	2	
12	GB93-87	垫圈 10	Spring lock washer 10	2	
13	GB6170-86	螺母 M10	Hex. nut M10	2	

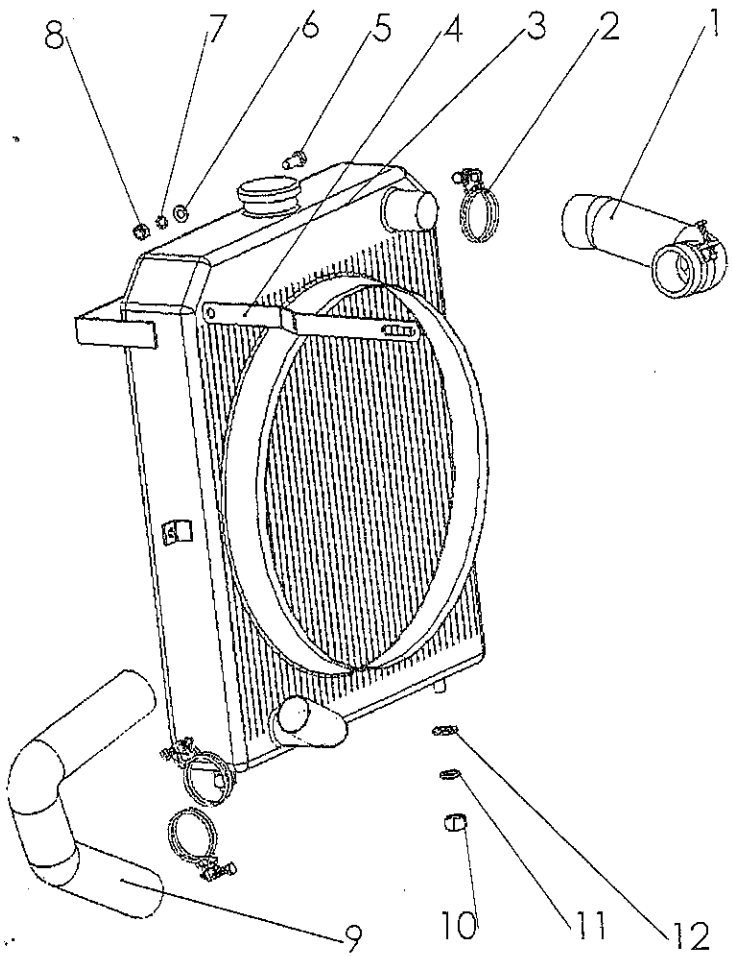
41.2 散热器总成(配395发动机) Radiator(For 395 engine)



41.2 散热器总成(配395发动机) Radiator(For 395 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	354.13.101	上输水管	Upper water hose	1	
2	ZBJ15001-87	喉箍2A(35-51)	Hose clamp 2A (35-51)	4	
3	354.13.013	散热器	Radiator	1	
4	354.13.103	水箱支撑杆	Supporting rod, radiator	1	
5	GB5783-86	螺栓 M8×20	Hex. nut bolt M8	1	
6	GB97.1-85	垫圈 8	Plain washer 8	1	
7	GB93-87	垫圈 8	Spring lock washer 8	1	
8	GB6170-86	螺母 M8	Hex. nut M8	1	
9	250C.00.302	下输水管	Lower water pipe hose	1	
10	GB6170-86	螺母 M12	Hex. nut M12	2	
11	GB93-87	垫圈 12	Spring lock washer 12	2	
12	GB97.1-85	垫圈 12	Plain washer 12	2	

41.3 散热器总成(配490发动机) Radiator(For 490 engine)

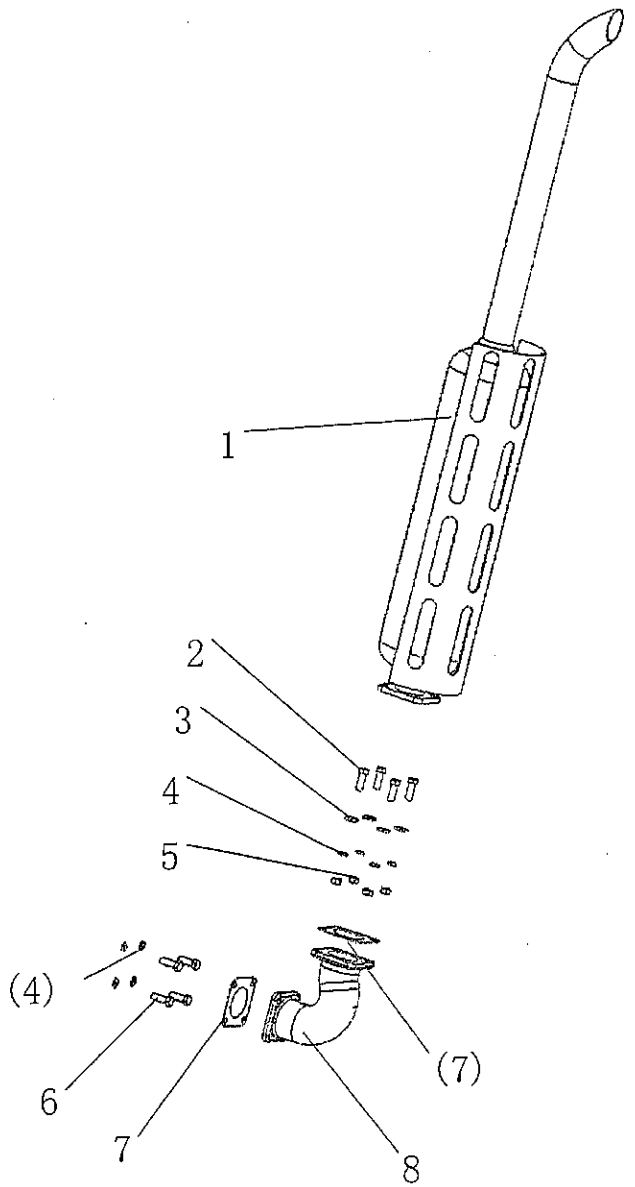


41.3 散热器总成(配490发动机) Radiator(For 490 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	404B.13.001-2	上输水管	Upper water hose	1	
2	JB8870-1999	喉箍2A(35-51)	Hose clamp 2A (35-51)	4	
3	404B.13.013-2	散热器部件	Radiator	1	
4	404B.13.101	水箱支撑杆	Supporting rod, radiator	1	
5	GB5783-86	螺栓 M8×20	Hex. nut bolt M8	2	
6	GB97.1-85	垫圈 8	Plain washer 8	2	
7	GB93-87	垫圈 8	Spring lock washer 8	2	
8	GB6170-86	螺母 M8	Hex. nut M8	2	
9	300.13.102	下输水管	Lower water pipe hose	1	
10	GB6170-86	螺母 M12	Hex. nut M12	2	
11	GB93-87	垫圈 12	Spring lock washer 12	2	
12	GB97.1-85	垫圈 12	Plain washer 12	2	

42.1 排气管总成(配390/395发动机)

Exhaust pipe(For 390/395 engine)

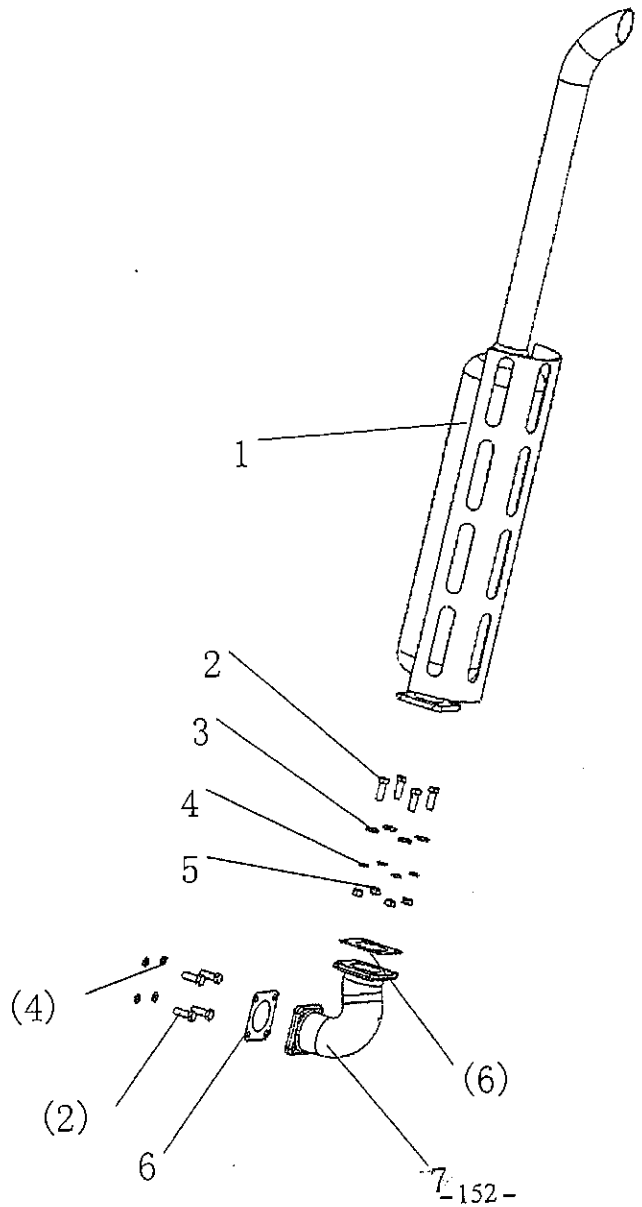


42.1 排气管总成(配390/395发动机) Exhaust pipe（For 390/395 engine）

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.021A-1	排气管组合件	Exhaust pipe (Silencer)	1	
2	GB5783-86	螺栓 M8X30	Hex. head bolt M8×30	4	
3	GB97.1-85	垫圈 8	Plain washer 8	4	
4	GB93-87	垫圈 8	Spring lock washer 8	8	
5	GB6170-86	螺母 M8	Hex. Nut M8	4	
6	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
7	300.22.101	排气管纸垫	Paper gasket	2	
8	200.00.201-B	排气支管	Exhaust bent pipe	1	

42.2 排气管总成(配490发动机)

Exhaust pipe (For 490 engine)

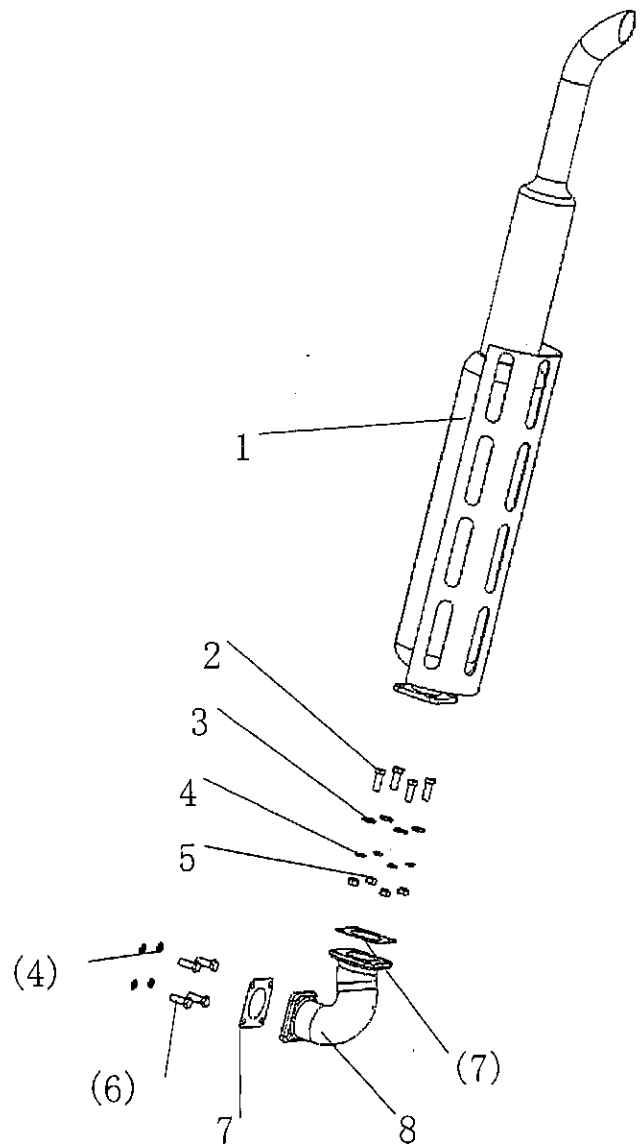


42.2 排气管总成(配490发动机)　Exhaust pipe(For 490 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	450.22.011-1	排气管组合件	Exhaust pipe	1	
2	GB5783-86	螺栓 M10X30	Hex. head bolt M10×30	8	
3	GB97.1-85	垫圈 10	Plain washer 10	4	
4	GB93-87	垫圈 10	Spring lock washer 10	8	
5	GB6170-86	螺母 M10	Hex. Nut M10	4	
6	450.22.101	排气管纸垫	Paper gasket	2	
7	450.22.102	排气支管	Exhaust bent pipe	1	

42.3 排气管总成(防火星 配390/395发动机)

Exhaust pipe (With spark arrester For 390/395 engine)



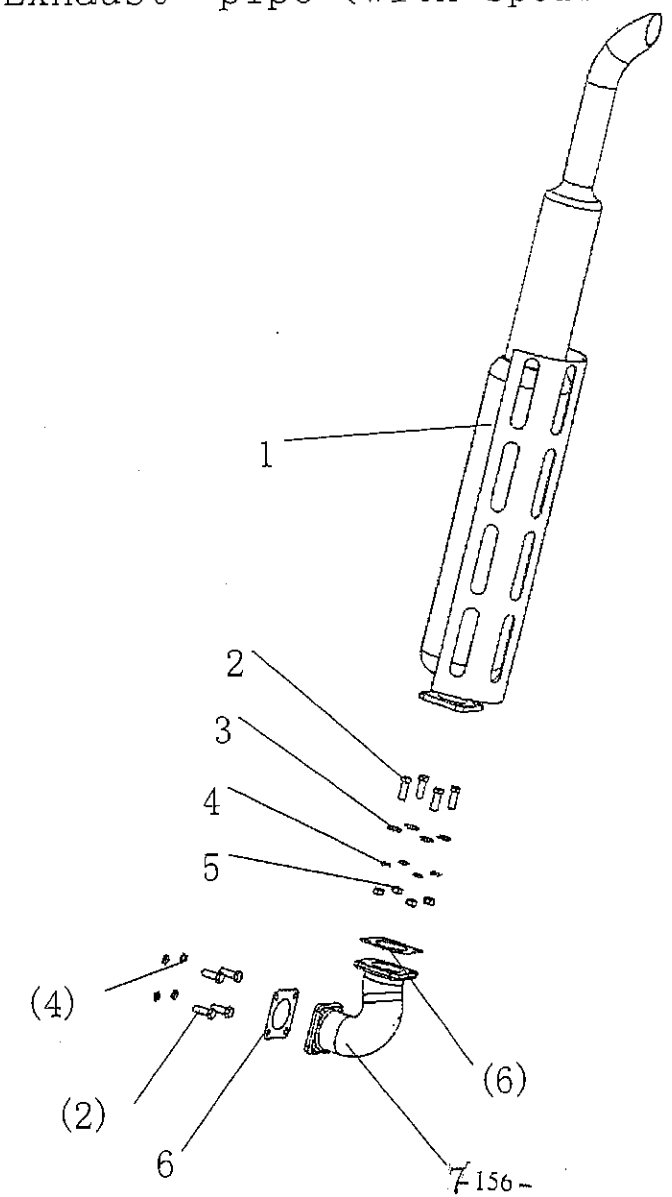
42.3 排气管总成(防火星、 配390/395发动机)

Exhaust pipe（With spark arrester, For 390/395 engine）

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	200.00.021D	排气管组合件	Exhaust pipe	1	
2	GB5783-86	螺栓 M8X30	Hex. head bolt M8×30	4	
3	GB97.1-85	垫圈 8	Plain washer 8	4	
4	GB93-87	垫圈 8	Spring lock washer 8	8	
5	GB6170-86	螺母 M8	Hex. Nut M8	4	
6	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	4	
7	300.22.101	排气管纸垫	Paper gasket	2	
8	200.00.201-B	排气支管	Exhaust bent pipe	1	

42.4 排气管总成(防火星 配490发动机)

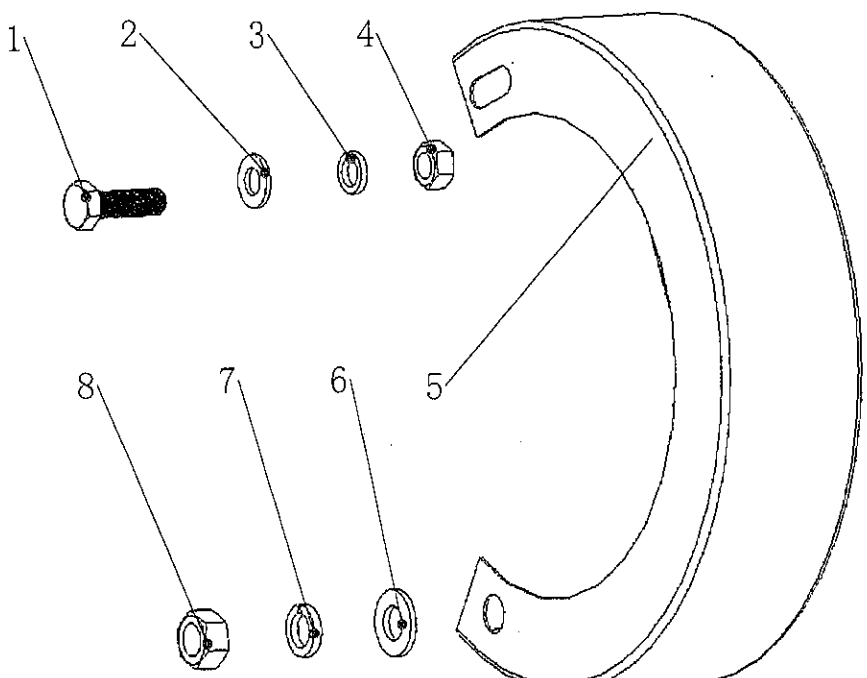
Exhaust pipe (With spark arrester For 490 engine)



42.4 排气管总成(防火星、配490发动机)
Exhaust pipe(With spark arrester,For 490 engine)

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	400B.22A.011	排气管组合件	Exhaust pipe	1	
2	GB5783-86	螺栓 M10X30	Hex. head bolt M10×30	8	
3	GB97.1-85	垫圈 10	Plain washer 10	4	
4	GB93-87	垫圈 10	Spring lock washer 10	8	
5	GB6170-86	螺母 M10	Hex. Nut M10	4	
6	450.22.101	排气管纸垫	Paper gasket	2	
7	450.22.102	排气支管	Exhaust bent pipe	1	

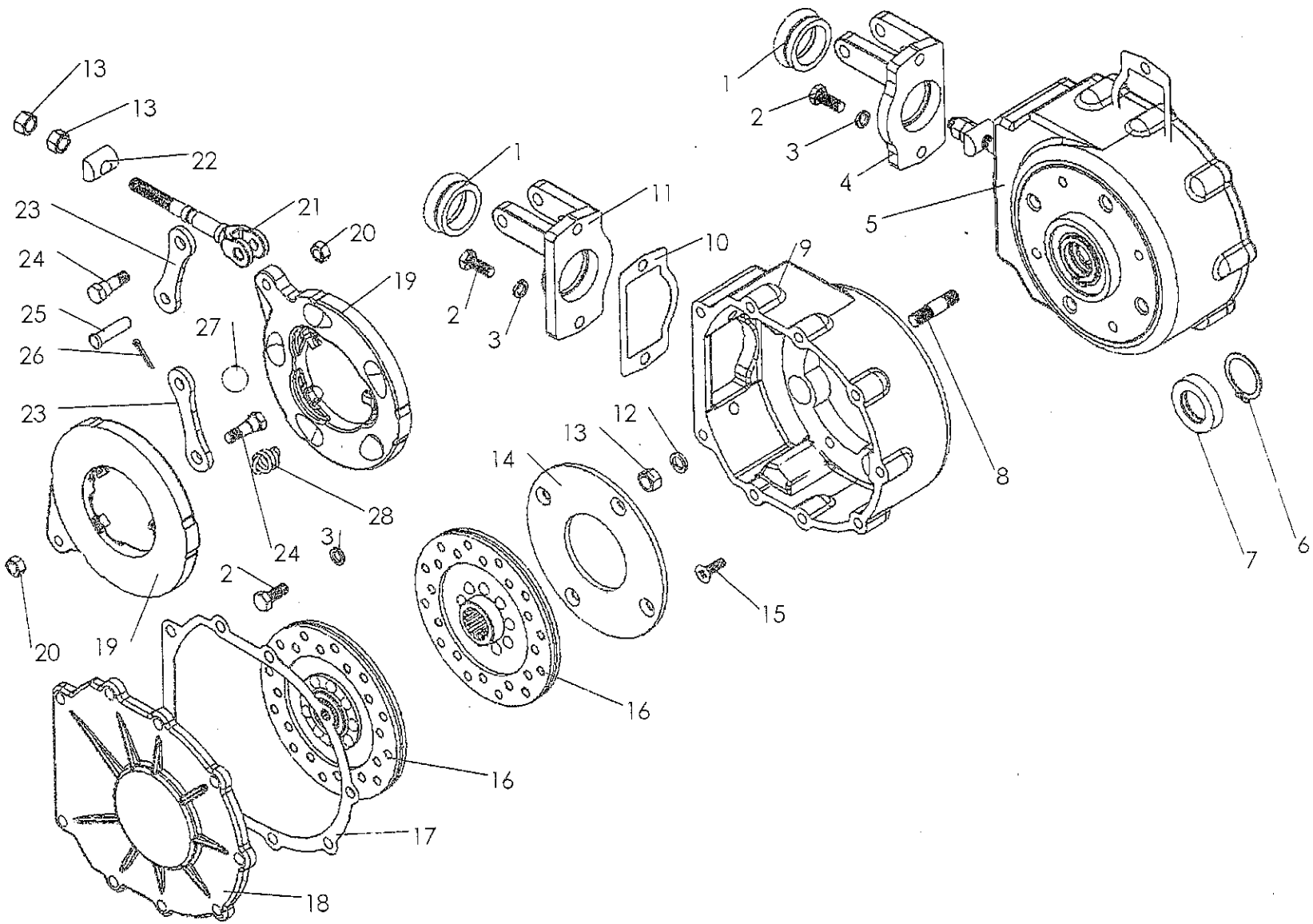
43 电机防护罩 Protective shield



43 电机防护罩 Protective shield

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	GB5783-86	螺栓 M8×25	Hex. head bolt M8×25	1	
2	GB97.1-85	垫圈 8-140HV	Plain washer 8	1	
3	GB93-87	垫圈 8	Spring lock washer 8	1	
4	GB6170-86	螺母 M8	Hex. nut M8	1	
5	300.00.011	电机防护罩	Protective shield	1	
	300.00.103A	电机防护罩	Protective shield	1	配TM机罩 For TM hood
6	GB97.1-85	垫圈 10-140HV	Plain washer 10-140HV	1	
7	GB93-87	垫圈 10	Spring lock washer 10	1	
8	GB6170-86	螺母 M10	Hex. nut M10	1	

44 盘式制动器总成 Disc Brake



44 盘式制动器总成 Disc Brake

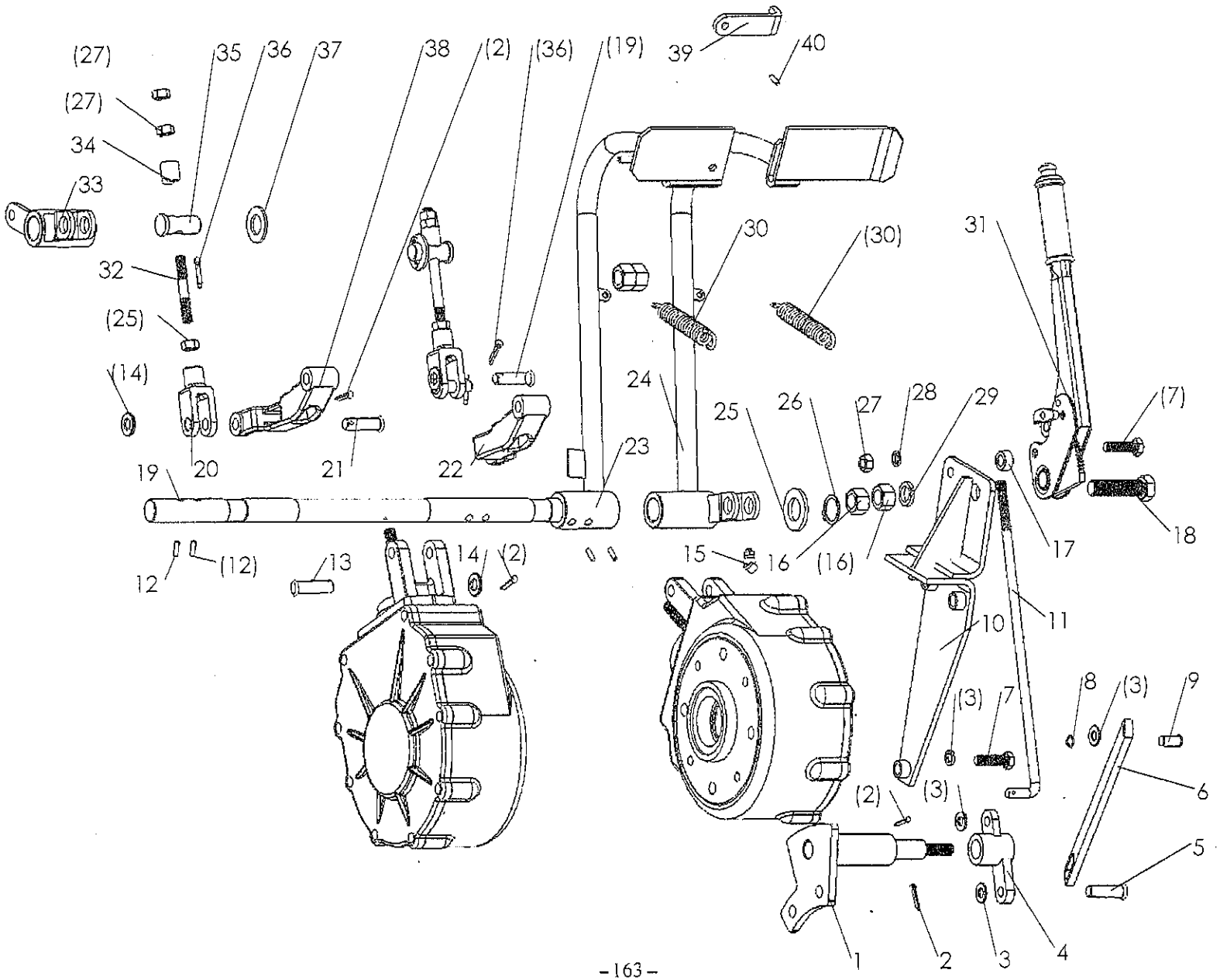
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	280.43.118	密封套	Seal cartriage	2	
2	GB5783-86	螺栓 M10×25	Hex. head bolt M10×25	22	
3	GB93-87	垫圈 10	Spring lock washer 10	22	
4	280.43.110	右摇臂支座	Right rocker arm pedestal	1	
5	300.43.163-1	右制动器壳体	Right brake housing	1	
6	GB894.1-86	挡圈 35	Circlip for shaft 35	2	
7	HG4-692-67	油封 SD32×52×12	Oil seal SD 32×52×12	2	
8	GB898-88	螺柱 AGM12-M12×35	Double end stud AGM12-M12×35	8	
9	300.43.152-1	左制动器壳体	Left brake housing	2	
10	280.43.103	纸垫	Paper gasket	2	
11	280.43.104	左摇臂支座	Left rocker arm pedestal	1	
12	GB93-87	垫圈 12	Spring lock washer 12	8	
13	GB6170-86	螺母 M12	Hex. nut M12	12	
14	300.43.154-1	制动片	Brake disc	2	
15	GB819-85	螺钉 M8×25	Screw M8×25	8	
16	300.43.024	从动盘总成	Brake driven disk	4	
17	300.43.153	纸垫	Brake cap gasket	2	
18	300.43.151	制动器盖	Brake cap	2	
19	300.43.160	压盘	Brake pressure plate	4	
20	GB6171-86	螺母 M10×1	Hex. nut M10×1	4	
21	300.43.161	调节杆	Adjustting rod	2	
22	280.43.105	自位垫块	Self-aligning block	2	
23	450.43.114	拉板	Draw plate	4	

44 盘式制动器总成 Disc Brake

续表：

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
24	450.43.113	螺栓	Bolt	4	
25	GB882-86	销轴 B10×32	Clevis pin with head B10×32	2	
26	GB91-86	销 3.2×20	Split pin 3.2×20	2	
27	GB308-89	钢球 7/8"	Steel ball 7/8"	10	
28	450.43.112	内回位弹簧	Inner return spring	6	

45 盘式制动器操纵机构总成 Disc Brake Operation Mechanism



45 盘式制动器操纵总成 Disc Brake Operation Mechanism

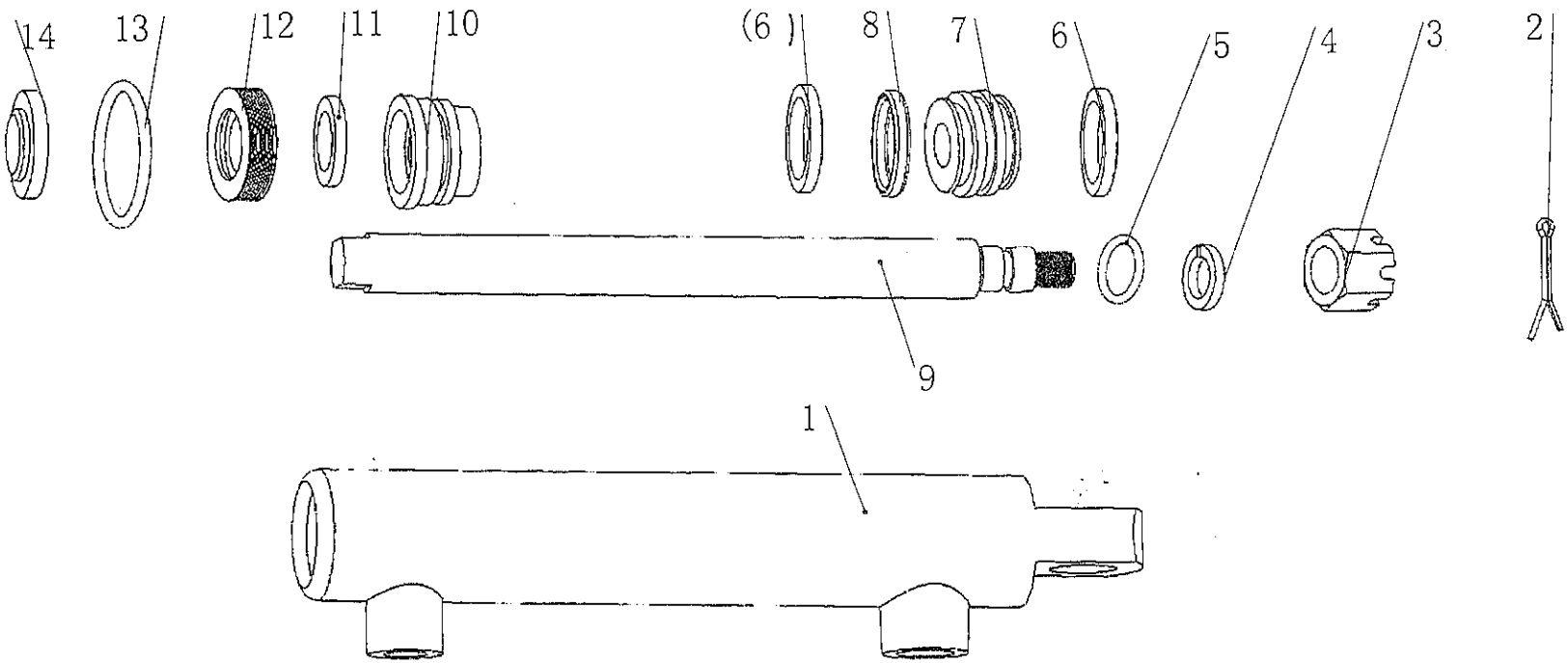
序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	ITA300.43.016	转轴支撑板焊合件	Rotate shafte support board weldment	1	
2	GB91-86	销3.2X20	Split pin 3.2×20	6	
3	GB97.1-85	垫圈10	Plain washer 10	8	
4	ITA300.43.017	转轴焊合件	Rotate shafte weldment	1	
5	GB882-86	销轴10X22	Clevis pin with head 10X22	1	
6	ITA300.43.103	竖拉杆	Erect brake bar	1	
7	GB5783-86	螺栓M10X40	Hex. head bolt M10×40	4	
8	GB894.1-86	挡圈10	Circlip for shaft 10	1	
9	450.43.137	拉杆销轴	Brake bar clevis pin	1	
10	ITA300.43.015	手制动撑板焊合件	Hand brake support bord weldment	1	
11	ITA300.43.105	拉杆	Brake bar	1	
12	GB879-86	销8X40	Slotted spring pin 8 × 40	4	
13	GB882-86	销轴B12X70	Clevis pin with head B12×70	2	
14	GB97.1-85	垫圈12	Plain washer 12	4	
15	GB1153-89	油杯45°M10X1	Angle grease nipple 45°M10×1	1	
16	GB6170-86	螺母M16	Hex. nut M16	2	
17	450.43.106	垫套	Gasket sleeve	1	
18	GB5783-86	螺栓M16X60	Hex. head bolt M16X60	1	
19	ITA300.43.102	制动轴	Brake pedal shaft	1	
20	280.43.107	联接叉	Rod clevis	2	
21	GB882-86	销轴B12X40	Clevis pin with head B12×40	2	
22	300.43.150	右摇臂	Right rocker arm	1	

45 盘式制动器操纵总成 Disc Brake Operation Mechanism

续表：

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
23	300.43.011-1	左制动踏杆焊合件	Left brake pedal	1	
24	ITA300.43.018	右制动踏杆焊合件	Right brake pedal	1	
25	GB97.1-85	垫圈24	Plain washer 24	1	
26	GB894.1-86	挡圈24	Circlip for shaft 24	1	
27	GB6170-86	螺母M10	Hex. nut M10	7	
28	GB93-87	垫圈10	Spring lock washer 10	2	
29	GB93-87	垫圈16	Spring lock washer 16	1	
30	200.43.125	外回位弹簧	Outter return spring	2	
31	450.43.019	手制动总成	Hand brake mechanism	1	
32	300.43.107-2	拉杆	Brake bar	2	
33	300.43.013A	左接头焊合件	Left brake arm	1	
34	200.43.128	调整套	Adjusting sleeve	2	
35	200.43.127	拉杆销	Brake bar pin	2	
36	GB91-86	销3.2X28	Split pin 3.2×28	2	
37	GB97.1-85	垫圈20	Plain washer 20	2	
38	300.43.155	左摇臂	Left rocker arm	1	
39	200.43.106	联锁片	Interlock piece	1	
40	GB879-86	销8X18	Slotted spring pin 8 × 18	1	

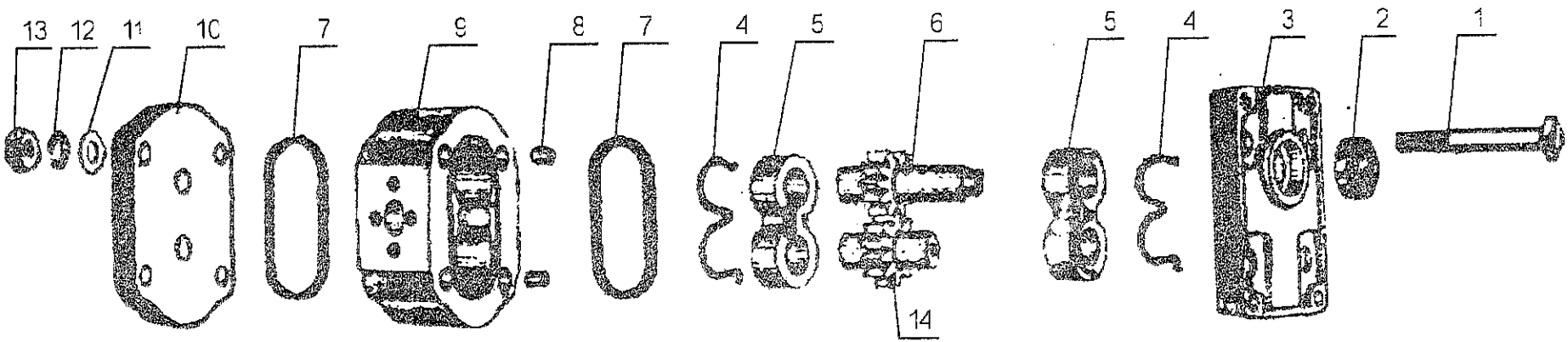
46 304.40.033 转向油缸总成 Steering Cylinder Assy



46 304.40.033 转向油缸总成 Steering cylinder assy

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	HSG40/22X160.01-00	缸筒结构件	cylinder	1	
2	GB91-86	销3.2x28	Split pin 3.2×28	1	
3	GB9459-88	螺母 M14×1.5	Hex. nut M14×1.5	1	
4	GB93-87	垫圈14	Spring lock washer 14	1	
5	GB1235-76	O型密封圈16X2.4	O-ring seal 16X2.4	1	
6	SWD	支承环	Supporting ring	1	
7	HSG40/22x160 01	活塞	Piston	1	
8	UN32	UN型密封圈32x40x5. 5	UN-seal 32x40x5.5	2	
9	HSG40/22x160 02	活塞杆	Piston rod	1	
10	HSG40/22x160 03	缸套	cylinder bush	1	
11	CKS	斯特封CKS-0220	CKS-seal 0220	1	
12	UN22	UN型密封圈22X30X6	UN-seal 22x30x6	1	
13	GB3452.1-92	O型密封圈42.5X2.65	O-ring seal 42.5X2.65	1	
14	DH22.4	DH防尘圈22.4x30.4x4.5	Dustproof ring DH22.4x30.4x4.5	1	

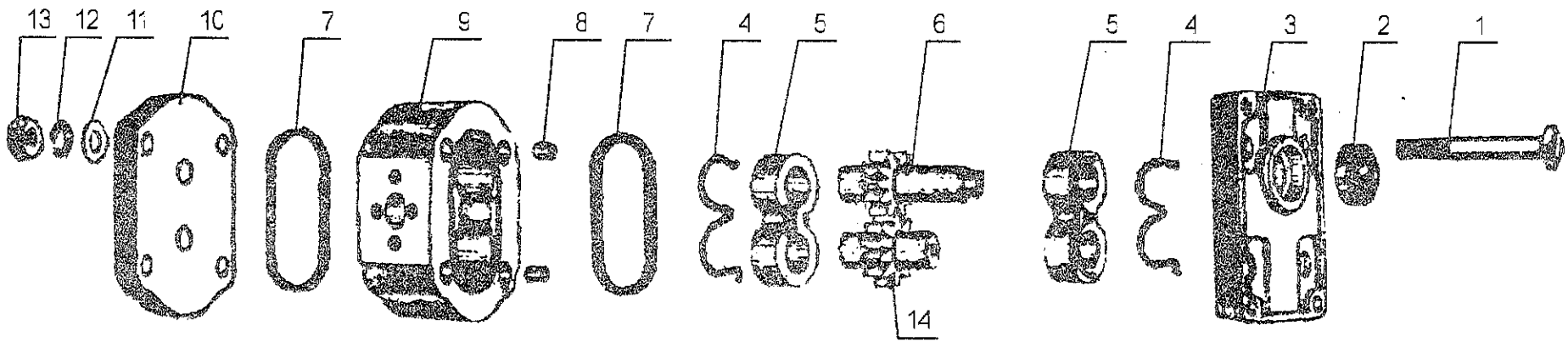
47 CBN-E306B 齿轮泵总成 CBN-E306B Gear Pump



47 CBN-E306B 齿轮泵总成 Gear Pump

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300-114	方头螺栓	square toes bolt	1	
2	JB2600-80	骨架油封	Ring seal	1	
3	E300-102A	前盖	Front cover	1	
4	E300-115	W型密封圈	W-ring seal	1	
5	E300-106	轴套	Bushing	1	
6	300-104A	主动齿轮	Drive gear	1	
7	E300-107	O型密封圈	O-ring seal	1	
8	GB119-86	定位销	Straight pin	2	
9	E300-101A	壳体	Gear pump housing	1	
10	E300-103A	后盖	Rear cover	1	
11	GB97.1-85	垫圈10	Plain washer 10	1	
12	GB93-87	垫圈10	Spring lock washer 10	1	
13	GB6170-86	螺母10	Hex. nut M10	1	
14	300-105	被动齿轮	Driven gear	1	

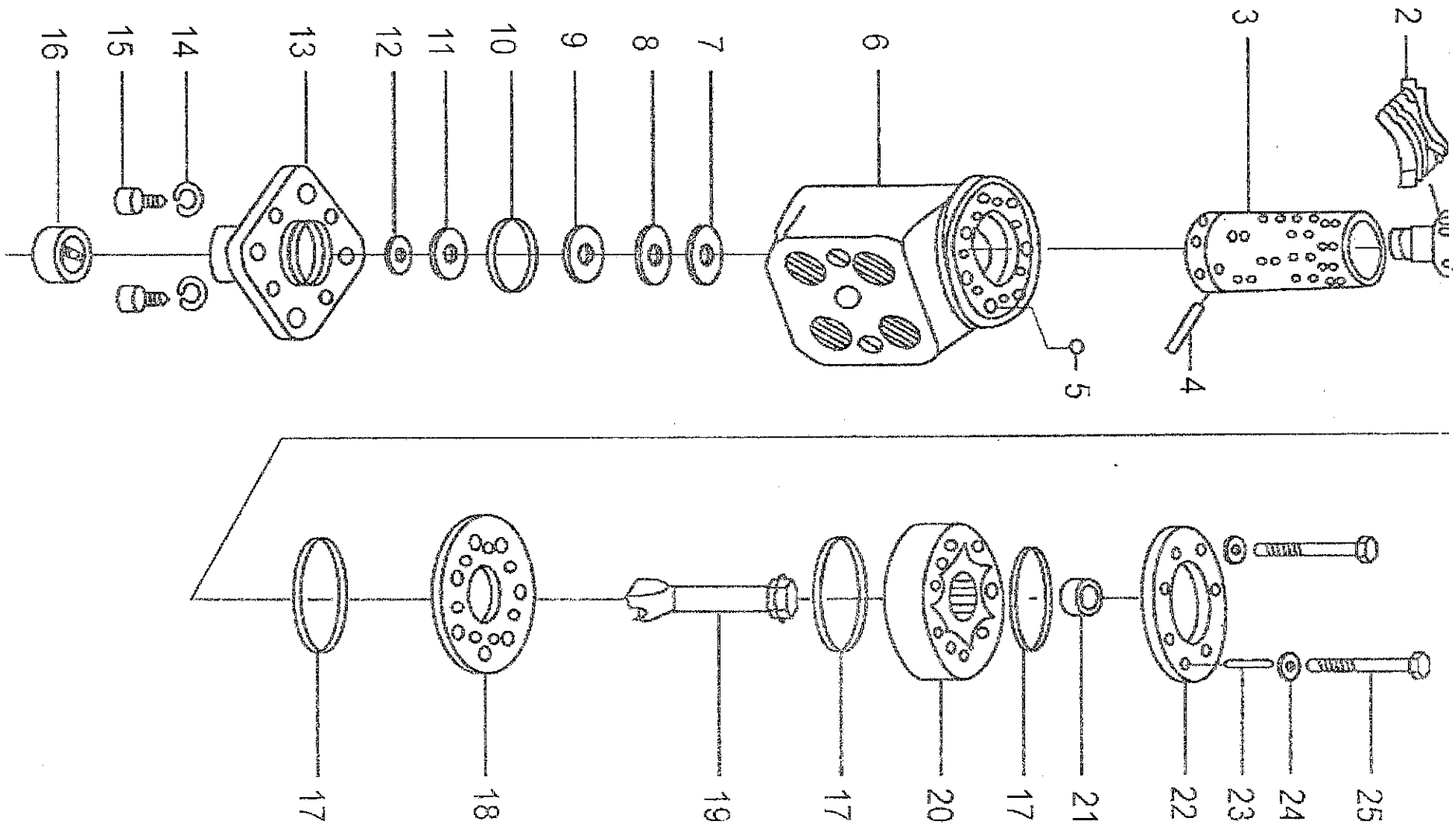
48 CBN-E314B 齿轮泵总成 CBN-E314B Gear Pump



48 CBN-E314A 齿轮泵总成 Gear Pump

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	300-114	方头螺栓	Square toes bolt	1	
2	JB2600-80	骨架油封	Ring seal	1	
3	E300-102A	前盖	Front cover	1	
4	E300-115	W型密封圈	W-ring seal	1	
5	E300-106	轴套	Bushing	1	
6	300-104A	主动齿轮	Drive gear	1	
7	E300-107	O型密封圈	O-ring seal	1	
8	GB119-86	定位销	Straight pin	2	
9	E300-101A	壳体	Gear pump housing	1	
10	E300-103A	后盖	Rear cover	1	
11	GB97.1-85	垫圈10	Plain washer 10	1	
12	GB93-87	垫圈10	Spring lock washer 10	1	
13	Gb6170-86	螺母10	Hex. nut M10	1	
14	300-105	被动齿轮	Driven gear	1	

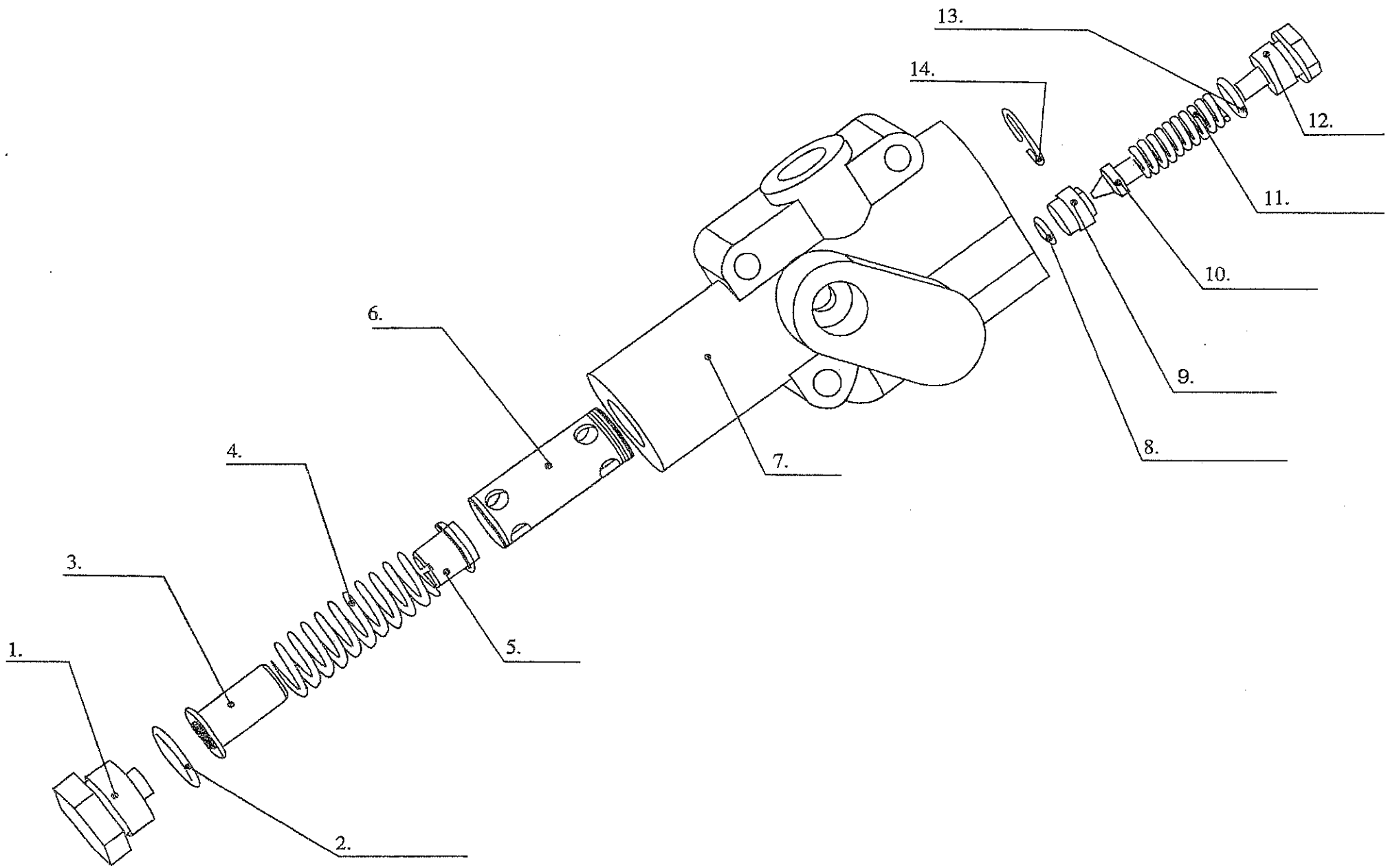
49 BZZ1-E80 转向器总成 Hydraulic Steering Gear



49 BZZ1-E80转向器总成 Hydraulic Steering Gear

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantit	备注 Remarks
1	BZZ1.A301.01	阀芯	Valve core	1	
2	BZZ1.A303.01	弹簧片	Spring	1	
3	BZZ1.A302.01	阀套	Valve bush	1	
4	BZZ1.A304.01	拨销	Dail peg	1	
5	GB308-89	钢球	Steel ball	1	
6	BZZ1.A101.01	阀体	Valve housing	1	
7	BZZ1.A312.01	大挡环	Big snap ring	1	
8	BZZ1.A315.01	推力滚针轴承	Bearing	1	
9	BZZ1.A311.01	小挡环	Small snap ring	1	
10	GB1235-76	O型密封圈 50x3.1	O-ring seal 50×3.1	1	
11	BZZ1.A401.01	X型密封圈	X-ring seal	1	
12	GB3452.1-82	O型密封圈 25.8x2.65	O-ring seal 25.8×2.65	1	
13	BZZ1.A101.02	前盖	Front cover	1	
14	GB93-87	垫圈8	Spring lock washer 8	1	
15	GB70-85	螺钉M8x25	Cheese head screw M8×25	4	
16	BZZ1.A313.01/BZZ1.A314.01	连接块	Joined block	1	
17	GB3452.1-82	O型密封圈 77.5x2.65	O-ring seal 77.5×2.65	3	
18	BZZ1.A306.01	隔盘	Spacer disc	1	
19	BZZ1.A305.01	连动轴	Linked shaft	1	
20	BZZ1.A307.03/BZZ1-A308.03	转子、定子	Roter、stator	1	
21	BZZ1.A309.01	限位柱	Limited pole	1	
22	BZZ1.A310.01	后盖	Behind cover	1	
23	GB879-86	销3x30	Parallel pin3x30	2	
24	BZZ1.A405.01	组合密封垫圈	Combined seal washer	1	
25	GB5786-86	螺栓M10x1.25x30	Hex. head bolt M10×1.25x3	8	

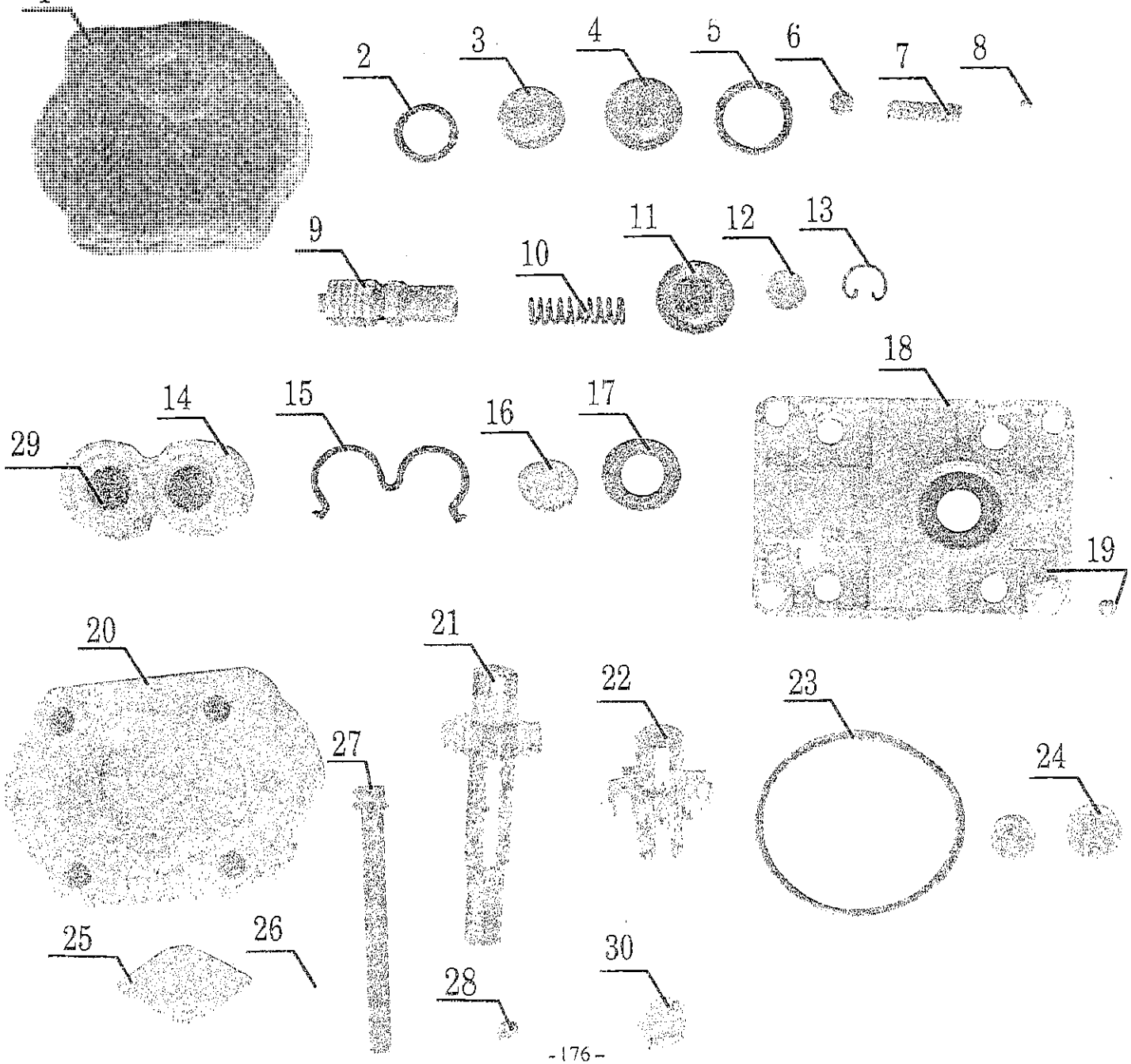
50 FLD-F6-H 分流阀总成 Distributary Valve Assy



50 FLD-F6-H分流阀总成 Distributary valve assy

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	FLD-F15-305	堵头	Plug	1	
2	GB1235-76	O型密封圈 24x2.4	O-ring seal 24×2.4	1	
3	FLD-F15-304	限位导套	guide bush	1	
4	FLD-F15-303	主弹簧	Main spring	1	
5	FLD-F15-306	阻尼塞	damping stem	1	
6	FLD-F4-301	主阀芯	Main spring core	1	
7	FLD-F15-101	阀体	valve housing	1	
8	GB1235-76	O型密封圈10x1.9	O-ring seal 10×1.9	1	
9	FLD-F15-311	安全阀座	Relief valve seat	1	
10	FLD-F15-310	安全阀芯	Relief valve core	1	
11	FLD-F15-301	安全阀弹簧	Relief valve spring	1	
12	FLD-F15-302	安全堵	Relief valve plug	1	
13	GB1235-76	O型密封圈 16x2.4	O-ring seal 16×2.4	1	
14	GB893.1-86	孔用档圈20	Circlip for hole 20	1	

51 HLCB-D06/06 恒流泵总成 Constant Flow Pump



51 HLCB-D06/06恒流泵总成 Constant Flow Pump

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	HLCB-D00/00-101	恒流阀体	Constant flow pump housing	1	
2	JB892-77	组合密封垫圈18	Combined seal washer 18	1	
3	HLCB-DQ0/00-102	螺塞	Plug	1	
4	HLCB-D00/00-103	限位螺塞	Limited plug	1	
5	JB892-77	组合密封垫圈22	Combined seal washer 22	2	
6	GB73-85	平端紧定螺钉M10x1x12	Set bolt M10x1x12	1	
7	HLCB-D00/00-104	回油阀溢流弹簧	Return valve	1	
8	GB308-84	钢球6	Steel ball 6	1	
9	HLCB-D00/00-105	回油阀芯	Return valve core	1	
10	HLCB-D00/00-106	回油弹簧	Return valve spring	1	
11	HLCB-D00/00-107	带阻尼孔压紧螺塞	Plug with a hole	1	
12	HLCB-D00/00-108	节流片	Throttled shim	1	
13	HLCB-D00/00-109	弹簧卡圈	Clip ring	1	
14	CBN-F300A-001-002	轴套	Bushing	2	
15	CBN-E300-104	密封圈	Ring seal	2	
16	CBN-E300A-113	花键轴防护套	Protective cover	1	
17	HG4-692-67	油封	Seal	1	
18	HLCB-D00/00-110	前盖	Front cover	1	
19	HLCB-D00/00-111	销	Pin	4	
20	HLCB-D00/00-112	壳体	Housing	1	
21	CBN-E300A-101	主动齿轮	Driving gear	1	
22	CBN-E300-111	从动齿轮	Driven gear	1	
23	GB1235-76	O型密封圈75x3.1	O-ring seal 75×3.1	2	
24	CBN-E300-109	堵盖	Stoper	1	
25	HLCB-D00/00-113	标牌	Scutcheon	1	

51 HLCB-D06/06恒流泵总成 Constant Flow Pump

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
1	HLCB-D00/00-101	恒流阀体	Constant flow pump housing	1	
2	JB892-77	组合密封垫圈18	Combined seal washer 18	1	
3	HLCB-D00/00-102	螺塞	Plug	1	
4	HLCB-D00/00-103	限位螺塞	Limited plug	1	
5	JB892-77	组合密封垫圈22	Combined seal washer 22	2	
6	GB73-85	平端紧定螺钉M10x1x12	Set bolt M10x1x12	1	
7	HLCB-D00/00-104	回油阀溢流弹簧	Return valve	1	
8	GB308-84	钢球6	Steel ball 6	1	
9	HLCB-D00/00-105	回油阀芯	Return valve core	1	
10	HLCB-D00/00-106	回油弹簧	Return valve spring	1	
11	HLCB-D00/00-107	带阻尼孔压紧螺塞	Plug with a hole	1	
12	HLCB-D00/00-108	节流片	Throttled shim	1	
13	HLCB-D00/00-109	弹簧卡圈	Clip ring	1	
14	CBN-F300A-001-002	轴套	Bushing	2	
15	CBN-E300-104	密封圈	Ring seal	2	
16	CBN-E300A-113	花键轴防护套	Protective cover	1	
17	HG4-692-67	油封	Seal	1	
18	HLCB-D00/00-110	前盖	Front cover	1	
19	HLCB-D00/00-111	销	Pin	4	
20	HLCB-D00/00-112	壳体	Housing	1	
21	CBN-E300A-101	主动齿轮	Driving gear	1	
22	CBN-E300-111	从动齿轮	Driven gear	1	
23	GB1235-76	O型密封圈75x3.1	O-ring seal 75×3.1	2	
24	CBN-E300-109	堵盖	Stoper	1	
25	HLCB-D00/00-113	标牌	Scutcheon	1	

51 HLCB-D06/06恒流泵总成 Constant Flow Pump

序号 Ser.No.	代号 Part No.	名称及规格	Name & Specifications	数量 Quantity	备注 Remarks
26	GB827-86	铆钉2x4	Rivet2x4	2	
27	HLCB-D00/00-114	小六角头螺栓M10	Hex. head bolt M10	4	
28	HLCB-D00/00-115	弹簧座	Spring seat	1	
29	CBN-F300A-001-101	衬套	Bushing	4	
30	ZS-L10-132	塞堵	Stoper	1	